

AD-210 / ML-210

Installation Manual

Phase 7 / 650,000 Btu/hr with Tilting Options

⚠ WARNING:

FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury, death or property damage.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS
 - Do not try to light any appliances.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Clear the room, building or area of all occupants.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.

⚠ AVERTISSEMENT:

RISQUE D'INCENDIE OU D'EXPLOSION

Le non-respect des avertissements de sécurité pourrait entraîner des blessures graves, la mort ou des dommages matériels.

- N'entreposer pas et n'utilisez pas d'essence ni d'autres vapeurs ou liquides inflammables dans le voisinage de cet appareil ou de tout autre appareil.
- QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ
 - Ne tentez pas d'allumer d'appareil.
 - Ne touchez à aucun interrupteur. Ne vous servez pas des téléphones se trouvant dans le bâtiment où vous vous trouvez.
 - Évacuez la pièce, le bâtiment ou la zone.
 - Appelez immédiatement votre fournisseur de gaz depuis un voisin. Suivez les instructions du fournisseur.
 - Si vous ne pouvez rejoindre le fournisseur de gaz, appelez le service des incendies.
- L'installation et l'entretien doivent être assurés par un installateur ou un service d'entretien qualifié ou par le fournisseur de gaz.



American Dryer Corporation

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Retain This Manual in a Safe Place for Future Reference

This product embodies advanced concepts in engineering, design, and safety. If this product is properly maintained, it will provide many years of safe, efficient, and trouble free operation.

Only qualified technicians should service this equipment.

OBSERVE ALL SAFETY PRECAUTIONS displayed on the equipment or specified in the installation manual included with the dryer.

The following **“FOR YOUR SAFETY CAUTION”** must be posted near the dryer in a prominent location.

FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

POUR VOTRE SÉCURITÉ

Ne pas entreposer ni utiliser d'essence ni d'autres vapeurs ou liquides inflammables à proximité de cet appareil ou de tout autre appareil.

We have tried to make this manual as complete as possible and hope you will find it useful. The manufacturer reserves the right to make changes from time to time, without notice or obligation, in prices, specifications, colors, and material, and to change or discontinue models. The illustrations included in this manual may not depict your particular dryer exactly.

IMPORTANT

For your convenience, log the following information:

DATE OF PURCHASE _____ MODEL NO. _____

RESELLER'S NAME _____

SERIAL NUMBER(S) _____

Replacement parts can be obtained from your reseller or the ADC factory. When ordering replacement parts from the factory, you can FAX your order to ADC at +1 (508) 678-9447 or telephone your order directly to the ADC Parts Department at +1 (269) 923-3000. Please specify the dryer model number and serial number in addition to the description and part number, so that your order is processed accurately and promptly.

These instructions are only valid if the following country code is on the appliance... If this code is not present on the appliance, it is necessary to refer to the technical instructions which will provide the necessary information concerning the modification of the appliance to the condition of use for the country.

In accordance with EN ISO 3166-1, the names of countries shall be represented by the following codes:

GB United Kingdom
IE Ireland

“IMPORTANT NOTE TO PURCHASER”

Information must be obtained from your local gas supplier on the instructions to be followed if the user smells gas. These instructions must be posted in a prominent location near the dryer.

In the State of Massachusetts, the following installation instructions apply:

- Installations and repairs must be performed by a qualified or licensed contractor, plumber, or gas fitter qualified or licensed by the State of Massachusetts.
- Acceptable Shut-off Devices: Gas Cocks and Ball Valves installed for use shall be listed.
- A flexible gas connector, when used, must not exceed 4 feet (121.9 cm).

IMPORTANT

YOU MUST DISCONNECT AND LOCKOUT THE ELECTRIC SUPPLY AND THE GAS SUPPLY OR THE STEAM SUPPLY BEFORE ANY COVERS OR GUARDS ARE REMOVED FROM THE MACHINE TO ALLOW ACCESS FOR CLEANING, ADJUSTING, INSTALLATION, OR TESTING OF ANY EQUIPMENT PER OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA) STANDARDS.

Caution: Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper operation.

Attention: Au moment de l'entretien des commandes, étiquetez tous les fils avant de les débrancher. Des erreurs de câblage peuvent entraîner un fonctionnement inadéquat.

CAUTION

DRYERS SHOULD NEVER BE LEFT UNATTENDED WHILE IN OPERATION.

WARNING

CHILDREN SHOULD NOT BE ALLOWED TO PLAY ON OR NEAR THE DRYERS.

CHILDREN SHOULD BE SUPERVISED IF NEAR DRYERS IN OPERATION.

FOR YOUR SAFETY

DO NOT DRY MOP HEADS IN THE DRYER.

DO NOT USE DRYER IN THE PRESENCE OF DRY CLEANING FUMES.

WARNING

UNDER NO CIRCUMSTANCES should the door switch or the heat circuit devices ever be disabled.

DO NOT MODIFY THIS APPLIANCE.

The dryer *must never be* operated with any of the back guards, outer tops, or service panels removed. **PERSONAL INJURY OR FIRE COULD RESULT.**

DRYER MUST NEVER BE OPERATED WITHOUT THE LINT FILTER/SCREEN IN PLACE, EVEN IF AN EXTERNAL LINT COLLECTION SYSTEM IS USED.

IMPORTANT

PLEASE OBSERVE ALL SAFETY PRECAUTIONS displayed on the equipment and/or specified in the installation manual included with the dryer.

Dryer ***must not be*** installed or stored in an area where it will be exposed to water and/or weather.

The wiring diagram for the dryer is located in the front electrical control box area.

IMPORTANT

Dryer *must be* installed in a location/environment, which the ambient temperature remains between 40° F (4.44° C) and 130° F (54.44° C).

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SECTION I

IMPORTANT INFORMATION

A. RECEIVING AND HANDLING

The dryer is shipped in a protective stretch wrap cover with protective cardboard corners as a means of preventing damage in transit. Upon delivery, the dryer and/or packaging, and wooden skid **should be** visually inspected for shipping damage. If any damage whatsoever is noticed, inspect further before delivering carrier leaves.

Dryers damaged in shipment:

1. **ALL** dryers **should be** inspected upon receipt and before they are signed for.
2. If there is suspected damage or actual damage, the trucker's receipt **should be** so noted.
3. If the dryer is damaged beyond repair, it **should be** refused. Those dryers, which were not damaged in a damaged shipment **should be** accepted, but the number received and the number refused **must be** noted on the receipt.
4. If you determine that the dryer was damaged after the trucker has left your location, you should call the delivering carrier's freight terminal immediately and file a claim. The freight company considers this concealed damage. This type of freight claim is very difficult to get paid and becomes extremely difficult when more than a day or two passes after the freight was delivered. It is your responsibility to file freight claims. Dryer/parts damaged in transit **cannot** be claimed under warranty.
5. Freight claims are the responsibility of the consignee, and **ALL** claims **must be** filed at the receiving end. **ADC** assumes no responsibility for freight claims or damages.
6. If you need assistance in handling the situation, please contact the **ADC** Traffic Manager at +1 (269) 923-3000.

IMPORTANT: The tumbler section of the dryer must be transported and handled in an upright position at <u>ALL</u> times.

B. SAFETY PRECAUTIONS

WARNING: For your safety, the information in this manual ***must be*** followed to minimize the risk of fire or explosion or to prevent property damage, personal injury, or loss of life.

WARNING: The dryer ***must never be*** operated with any of the base panels, tilt guards, or side access doors removed. **PERSONAL INJURY OR FIRE COULD RESULT.**

1. **DO NOT** store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
2. **DO NOT** spray aerosols in the vicinity of this appliance while it is in operation.
3. Purchaser/user should consult the local gas supplier for proper instructions to be followed in the event the user smells gas. The instructions **should be** posted in a prominent location.
4. WHAT TO DO IF YOU SMELL GAS ...
 - a. **DO NOT** try to light any appliance.
 - b. **DO NOT** touch any electrical switch.
 - c. **DO NOT** use any phone in your building.
 - d. Clear the room, building, or area of **ALL** occupants.
 - e. Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - f. If you **cannot** reach your gas supplier, call the fire department.
5. Installation and service **must be** performed by a qualified installer, service agency, or gas supplier.
6. Dryer(s) **must be** exhausted to the outdoors.
7. Although **ADC** produces a very versatile dryer, there are some articles that, due to fabric composition or cleaning method, **should not be** dried in it.

WARNING: Dry only water washed fabrics. **DO NOT** dry articles spotted or washed in dry cleaning solvents, a combustible detergent, industrial chemicals, or "all purpose" cleaner. **EXPLOSION COULD RESULT.**

WARNING: **DO NOT** dry rags or articles coated or contaminated with gasoline, kerosene, oil, paint, wax. **EXPLOSION COULD RESULT.**

WARNING: **DO NOT** dry mop heads. Contamination by wax or flammable solvents will create a fire hazard.

IMPORTANT: Dryer ***must be*** installed in a location/environment, which the ambient temperature remains between 40° F (4.44° C) and 130° F (54.44° C).

WARNING: **DO NOT** use heat for drying articles that contain plastic, foam, sponge rubber, or similarly textured rubber materials. Drying in a heated tumbler may damage plastics or rubber and may be a fire hazard.

8. The possible presence of residual quantities of aggressive or decomposed chemicals in the load may produce damage to the machine and harmful fumes.
9. A program **should be** established for the inspection and cleaning of lint in the burner area, exhaust ductwork, and inside the dryer. The frequency of inspection and cleaning can best be determined from experience at each location.

WARNING: The collection of lint in the burner area and exhaust ductwork can create a potential fire hazard.

10. For personal safety, the dryer **must be** electrically grounded in accordance with local codes and/or National Electric Code ANSI/NFPA 70, or in Canada, Canadian Electric Code CSA C22.1.

NOTE: Failure to do so will VOID THE WARRANTY.

11. UNDER NO CIRCUMSTANCES should the door switch or the heat circuit devices ever be disabled.

WARNING: PERSONAL INJURY OR FIRE COULD RESULT.

12. This dryer is not to be used in the presence of dry cleaning solvents or fumes.
13. Remove articles from the dryer as soon as the drying cycle has been completed.

WARNING: Articles left in the dryer after the drying and cooling cycles have been completed can create a fire hazard.

14. **DO NOT** operate steam dryers with more than 125 psi (8.61 bar) steam pressure. Excessive steam pressure can damage steam coil and/or harm personnel.
15. Replace leaking flexible hoses or other steam fixtures immediately. **DO NOT** operate the dryer with leaking flexible hoses. **PERSONAL INJURY MAY RESULT.**
16. **READ AND FOLLOW ALL CAUTION AND DIRECTION LABELS ATTACHED TO THE DRYER.**
17. For safety, proper operation, and optimum performance, the dryer **must not be** operated with a load less than sixty-six percent (66%), 132 lb (59.8 kg) of its rated capacity.

WARNING: YOU MUST DISCONNECT AND LOCKOUT THE ELECTRIC SUPPLY AND THE GAS SUPPLY OR THE STEAM SUPPLY BEFORE ANY COVERS OR GUARDS ARE REMOVED FROM THE MACHINE TO ALLOW ACCESS FOR CLEANING, ADJUSTING, INSTALLATION, OR TESTING OF ANY EQUIPMENT PER OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA) STANDARDS.

CE ONLY

IMPORTANT: This appliance must only be installed and operated in the country of destination indicated on the dryer's data plate. If the appliance is to be installed and operated in a country other than the one indicated on the data plate, a data plate amendment must be obtained from American Dryer Corporation.

IEC335 applies.

SECTION II

SPECIFICATIONS AND TILTING DIMENSIONS

A. SPECIFICATIONS

MAXIMUM CAPACITY (DRY WEIGHT)		200 lb	90.72 kg
TUMBLER DIAMETER		62-1/2"	158.75 cm
TUMBLER DEPTH		42"	106.7 cm
TUMBLER VOLUME		74.5 cu ft	2,109.60 L
TUMBLER / DRIVE MOTOR		3 hp	2.24 kW
DOOR OPENING *		36-3/4" w x 43" h	93.3 cm x 109.2 cm
DOOR SILL HEIGHT – LEVEL		37-1/4"	94.6 cm
COMPRESSED AIR VOLUME		9 cfh	0.25 cmh
COMPRESSED AIR CONNECTION **		3/8" F.N.P.T.	
EXHAUST CONNECTION (DIAMETER)		20"	50.8 cm
WATER CONNECTION ***		3/4" F.N.P.T.	
GAS	VOLTAGE AVAILABLE	208-575V 3ø 3,4w	50/60 Hz
	BLOWER / FAN MOTOR (REAR / SIDE EXHAUST)	7-1/2 hp / 15 hp	5.6 kW / 11.2 kW
	APPROXIMATE NET WEIGHT	3,370 lb	1,529 kg
	APPROXIMATE SHIPPING WEIGHT	3,670 lb	1,664 kg
	HEAT INPUT	650,000 Btu/hr	163,810 kcal/hr
	AIRFLOW 50/60 Hz	5,300 cfm	150.08 cmm
	INLET PIPE CONNECTION	1-1/2" F.N.P.T.	
STEAM	VOLTAGE AVAILABLE	208-575V 3ø 3,4w	50/60 Hz
	BLOWER / FAN MOTOR	15 hp	11.2 kW
	APPROXIMATE NET WEIGHT	3,625 lb	1,644 kg
	APPROXIMATE SHIPPING WEIGHT	3,925 lb	1,780 kg
	AIRFLOW 60 Hz	6,500 cfm	184.06 cmm
	AIRFLOW 50 Hz	5,417 cfm	153.38 cmm
	STEAM CONSUMPTION	890 lb/hr	404.5 kg/hr
	OPERATING STEAM PRESSURE	125 psi max	8.6 bar
	BOILER HORSEPOWER (NORMAL LOAD)	27 Bhp	
	SUPPLY CONNECTION	1-1/2" M.N.P.T.	
	RETURN CONNECTION	3/4" M.N.P.T.	

Shaded areas are stated in metric equivalents

7/17/14

* Dryer must be provided with clean, dry and regulated 80 psi +/- 10 psi (5.51 bar +/- 0.69 bar) air supply.

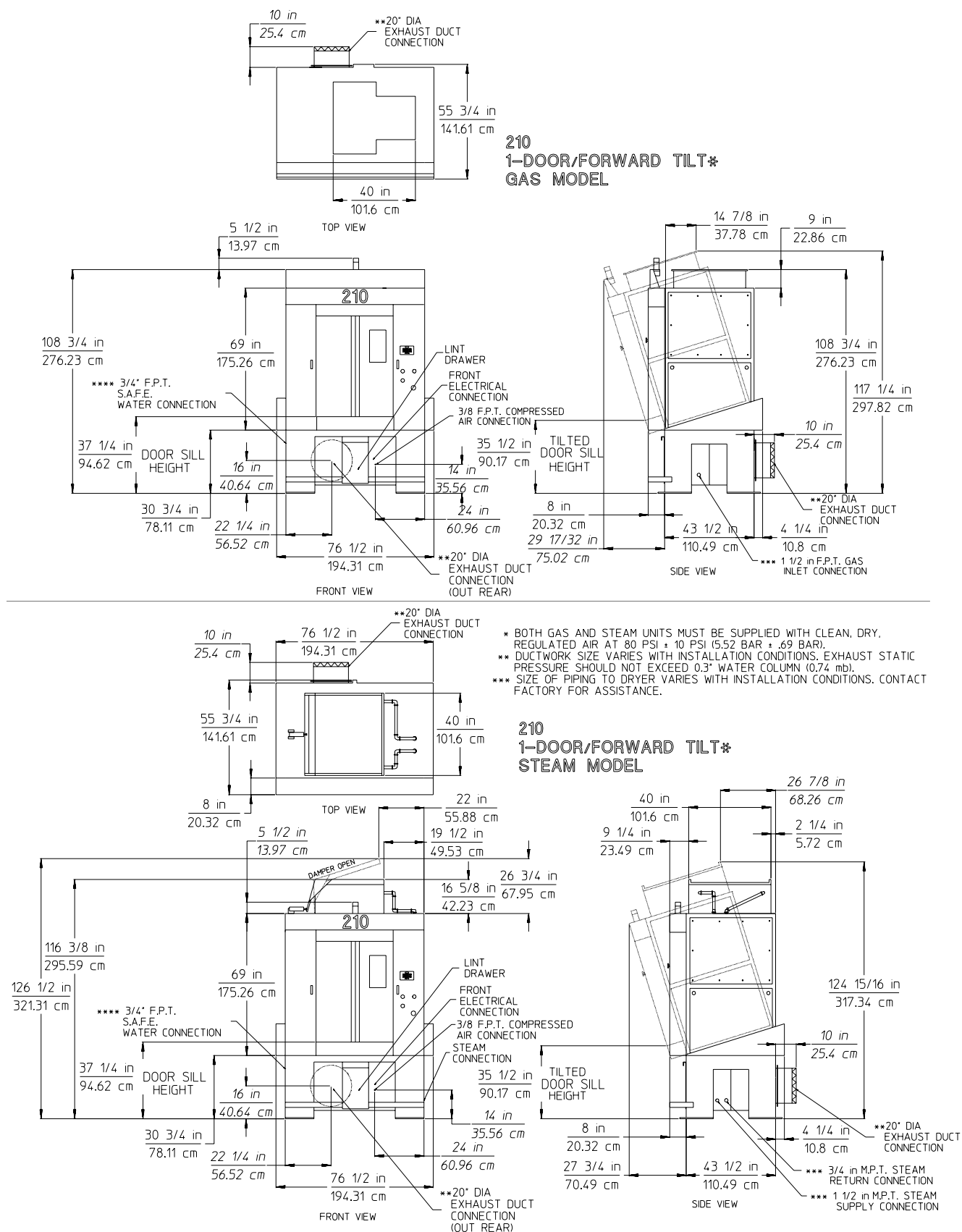
** Height is 43-inches (109.22 cm) maximum at the center of the door.

*** Water supply must be 40 psi +/- 20 psi (2.75 bar +/- 1.37 bar) for fire suppression system to operate properly.

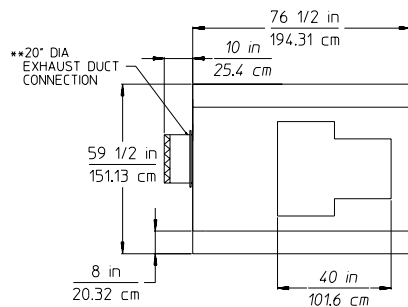
NOTE: Dryers *must be* provided with a clean, dry, regulated 80 psi +/- 10 psi (5.51 bar +/- 0.65 bar) air supply (equivalent volume = 9 cfh [0.26 cmh]).

NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

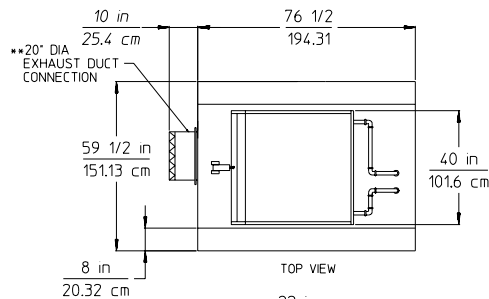
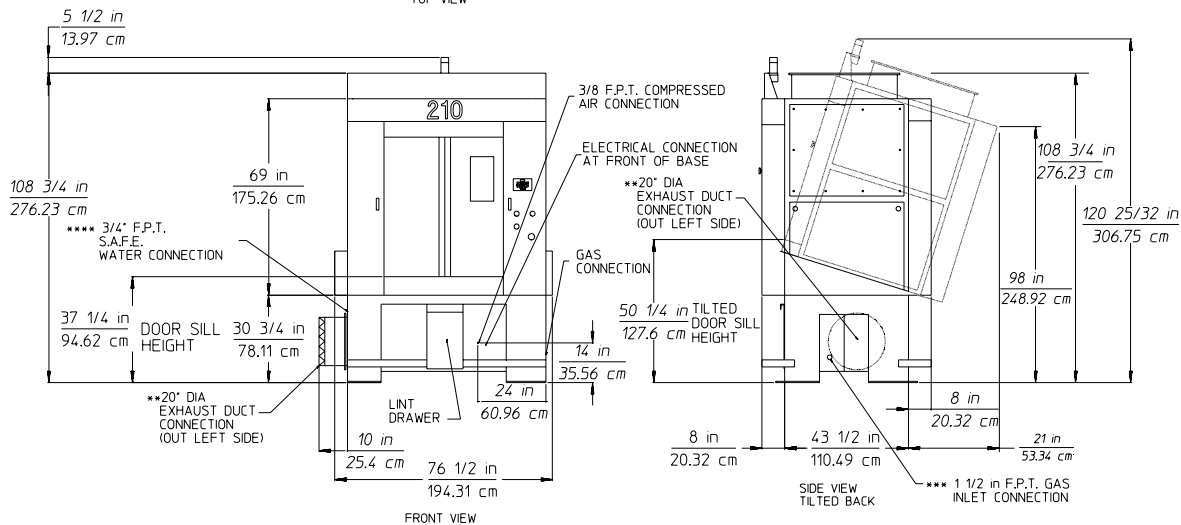
B. DIMENSIONS AND LOCATION



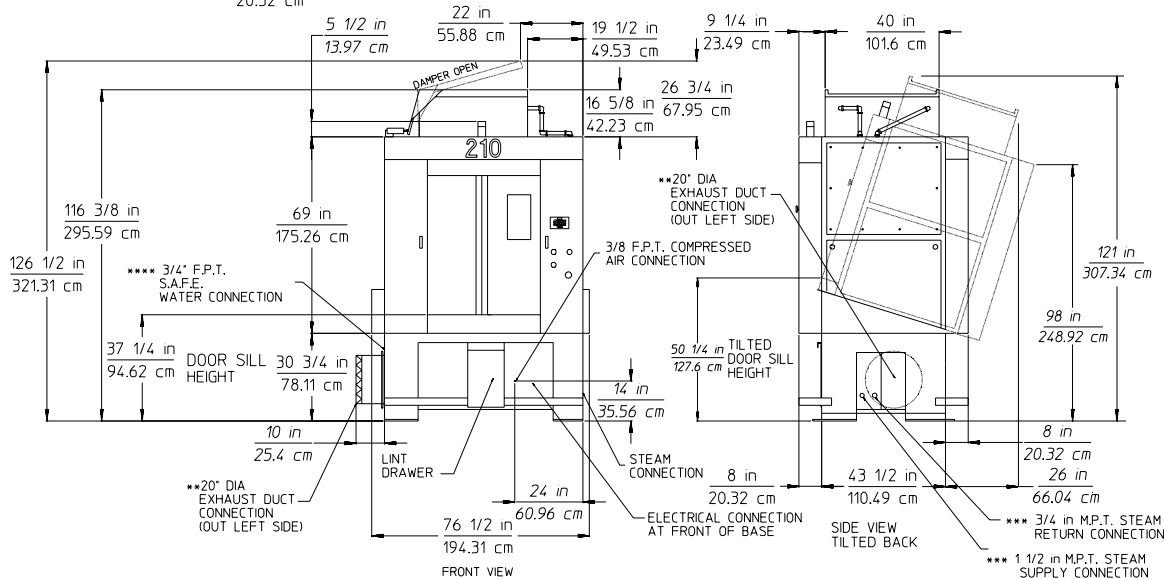
NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.



210 2-DOOR/REAR TILT* GAS MODEL

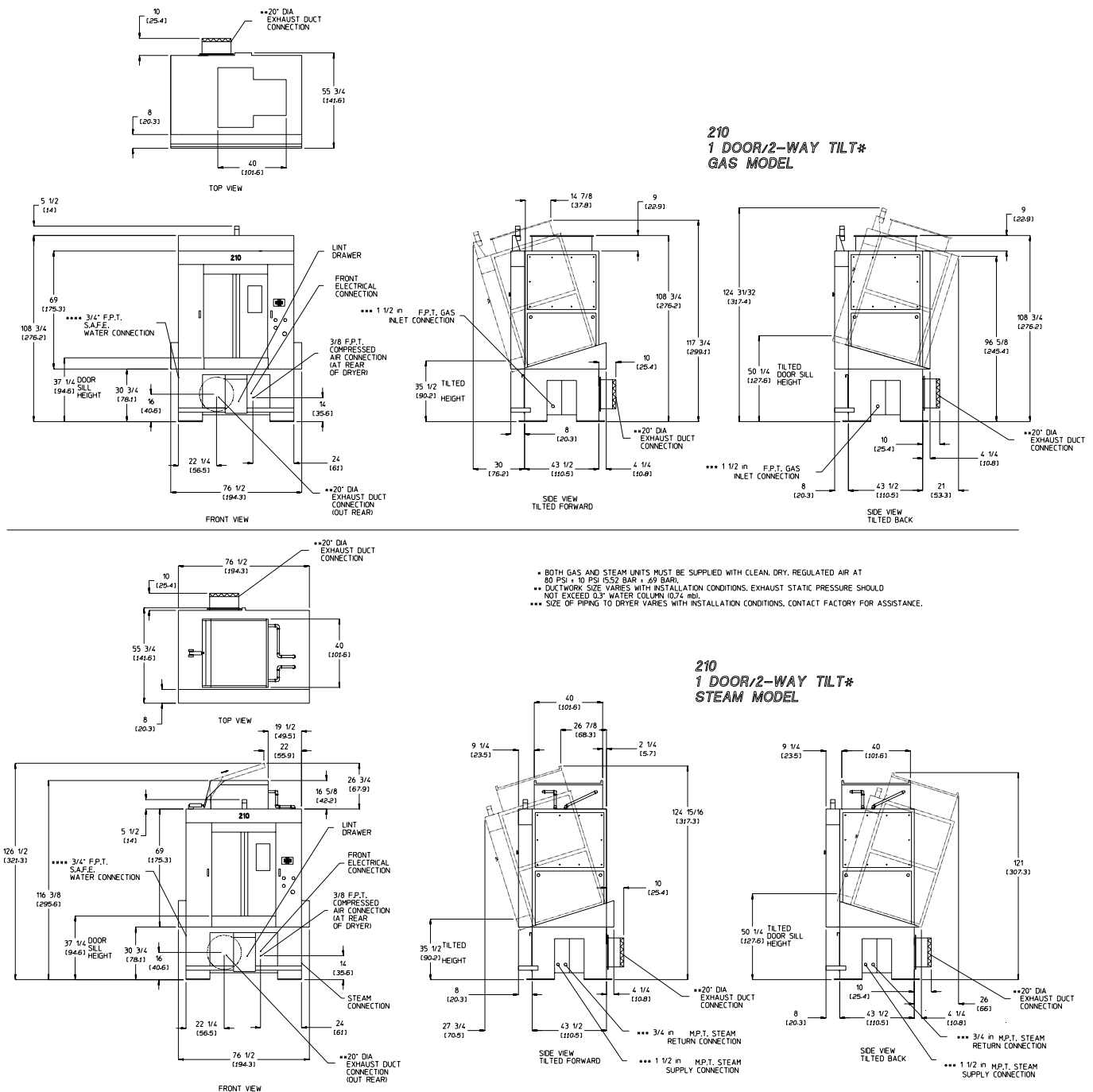


210 2-DOOR/REAR TILT* STEAM MODEL



- * BOTH GAS AND STEAM UNITS MUST BE SUPPLIED WITH CLEAN, DRY, REGULATED AIR AT 80 PSI $\pm$ 10 PSI (5.52 BAR $\pm$.69 BAR).
- ** DUCTWORK SIZE VARIES WITH INSTALLATION CONDITIONS. EXHAUST STATIC PRESSURE SHOULD NOT EXCEED 0.3" WATER COLUMN (0.74 mb).
- *** SIZE OF PIPING TO DRYER VARIES WITH INSTALLATION CONDITIONS. CONTACT FACTORY FOR ASSISTANCE.

NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.



NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

SECTION III

INSTALLATION PROCEDURES

Installation **should be** performed by competent professional in accordance with local, state, and country codes. In the absence of these codes, the installation **must conform** to applicable American National Standards: National Fuel Gas Code ANSI Z223.1/NFPA 54 and National Electric Code ANSI/NFPA 70, or in Canada, the installation **must conform** to applicable Canadian Standards: Natural Gas and Propane Installation Code CSA B149.1 and Canadian Electric Code CSA C22.1.

A. REASSEMBLY OF DRYER

IMPORTANT: Always keep the tumbler section of the dryer in an upright position when moving it.

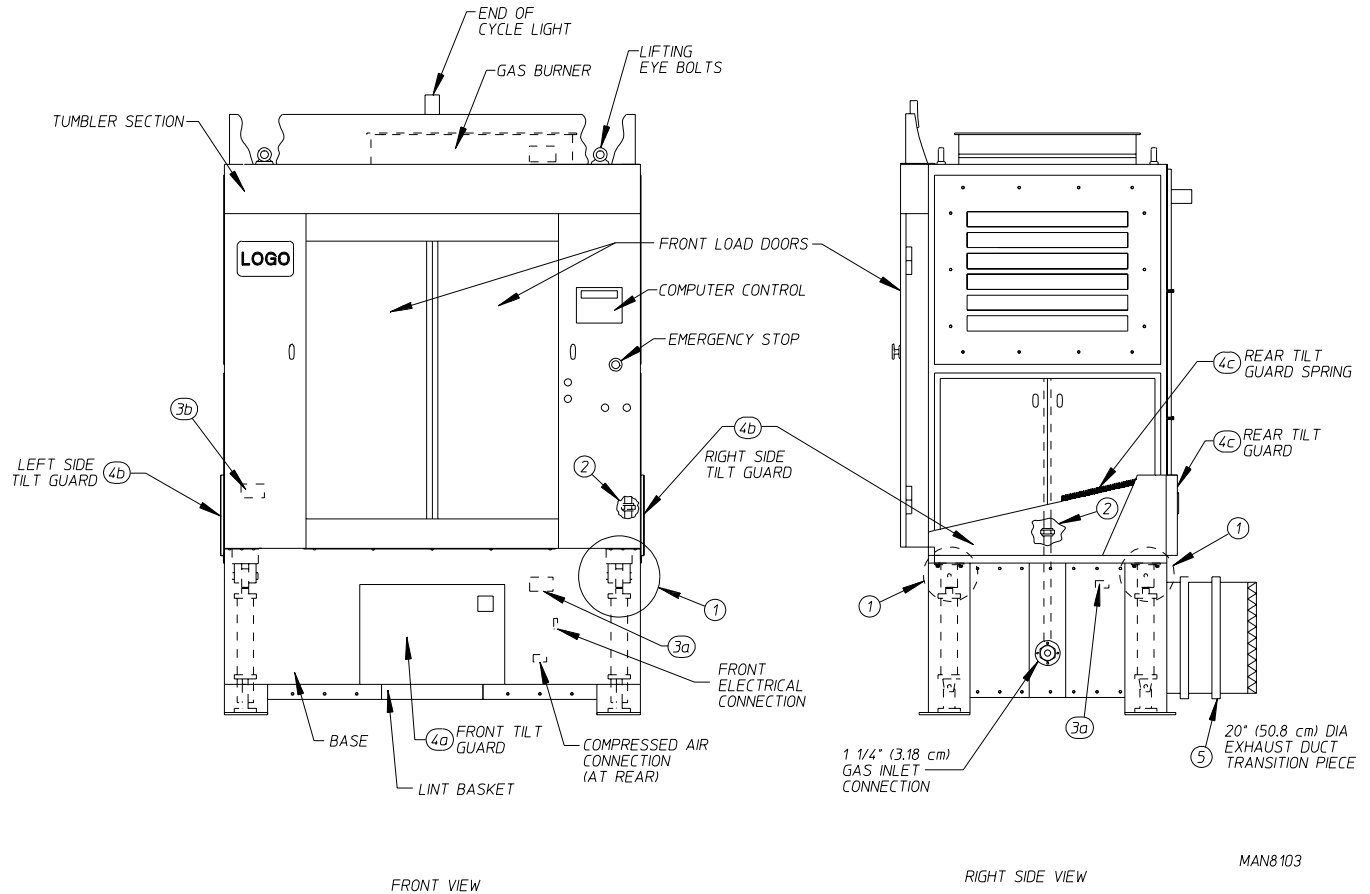
The dryer may be shipped one of two ways; as a complete unit fully assembled and ready for hookup or with the tumbler section separated from the base. If the dryer is shipped in two (2) pieces, the tumbler section will have to be lifted onto the base. Use cables through the eyebolts on top of the tumbler section, or use a forklift for the lifting process.

The tilting dryer is made in many loading and unloading options. Please refer to the reassembly instructions on the following pages for your particular style of dryer.

If a steam dryer is shipped in two (2) pieces, the steam coil may have been removed from the top of the tumbler section and shipped with the base. If this is the case, lift the steam coil onto the top of the tumbler section with the steam pipe connections facing towards the right side of the dryer and bolt the coil to the top of the dryer with the 1/4" hardware supplied. There are three (3) panels that cover the front, right side, and rear of the steam coil. Fasten these in position also. Reconnect the steam and condensate pipe unions to the coil. These pipes run down to the flex hoses in the base.

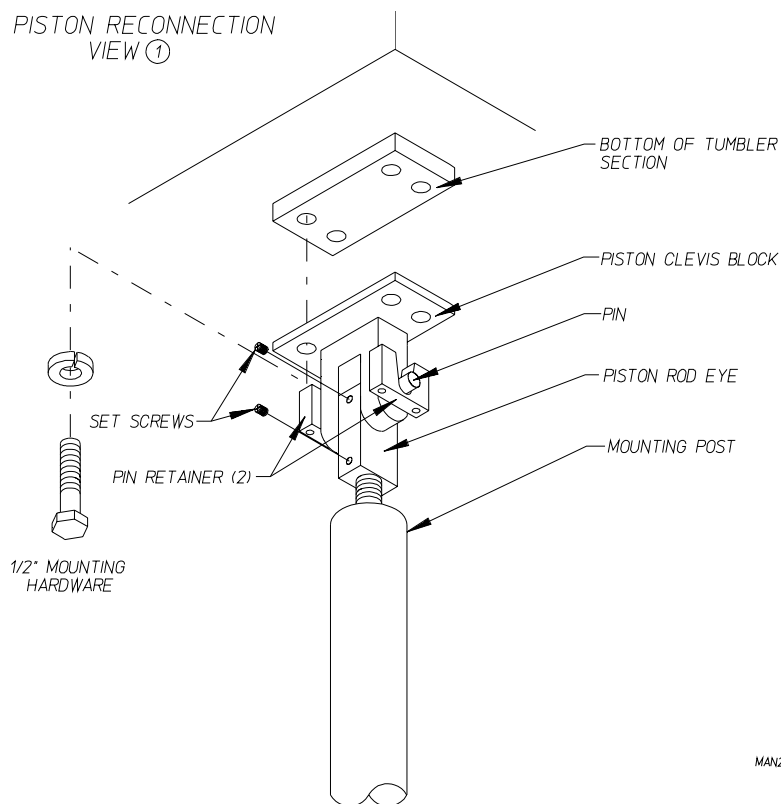
1. Reassembly Instructions For Gas Dryer Shipped In **Two Pieces**

210 GAS 1 DOOR / 2-WAY TILT



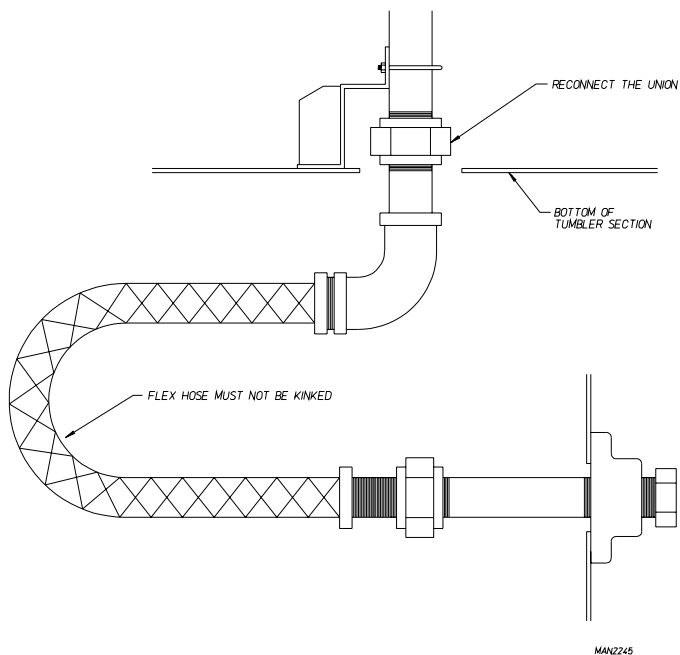
NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

PISTON RECONNECTION VIEW ①



MAN2327

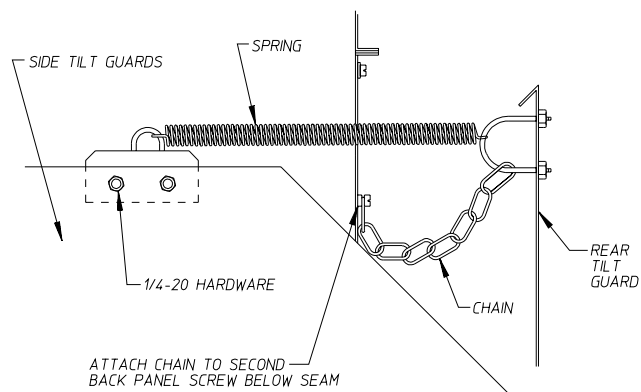
GAS FLEX HOSE UNION RECONNECTION VIEW ②



MAN2245

210 GAS 1 DOOR / 2-WAY TILT

VIEW ③



MAN2247

a. Reassembly For 1 Door/2-Way Tilt Gas Dryers

Lift the tumbler section onto the base.

- 1) 2-way tilt dryers have four (4) tilting pistons in the base, one (1) on each corner. On the top of each piston is a clevis block. Use the four (4) 1/2" x 1-1/8" hex head bolts with lock washers to secure each piston clevis block to the bottom of the tumbler section. (Refer to **View 1** [top] on the previous page.)
- 2) The flexible gas hose union is disconnected when the dryer is shipped in two (2) pieces. The flexible gas hose is located in the right side of the base. Insert the flexible hose with the union half up through the hole on the bottom of the tumbler section and retighten the union. The flex hose **must not be** kinked. (Refer to **View 2** [center] on the previous page.)
- 3) There are two (2) electrical reconnections:

- a) A plug and cable is located in the right side of the base. This **must be** lifted up and reconnected into the mating socket located at the bottom of the right tumbler section.
- b) The drive motor wires **must be** lifted up from the base and reconnected into the junction box next to the tumbler drive motor in the left side of the tumbler section.

Make sure both reconnected cables have enough slack in them to allow the dryer to tilt freely in both directions.

- 4) Reattach the tilt guard panels:

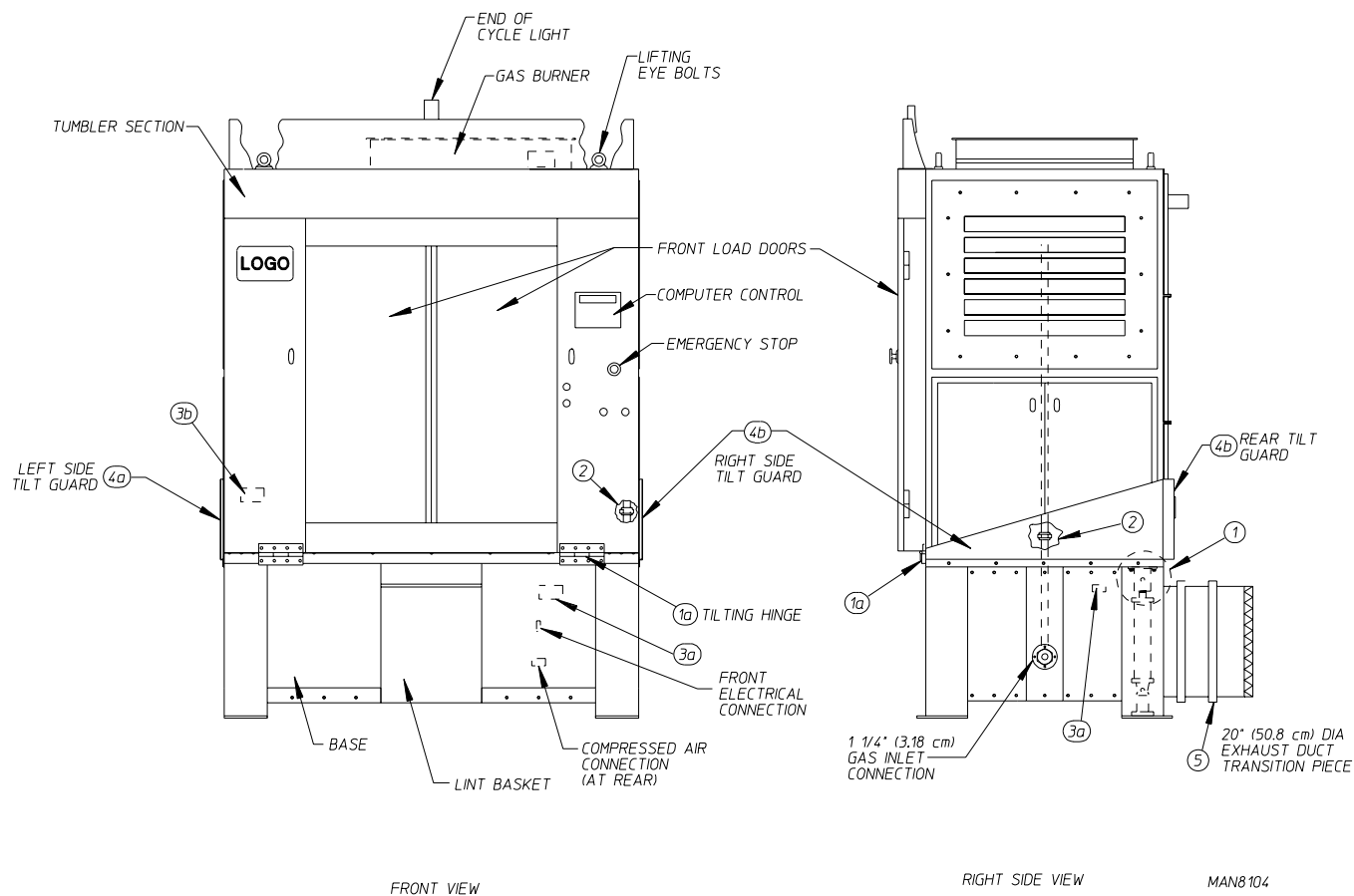
- a) Use the 1/4-20 x 3/8" hex head bolts with lock washers to bolt the top of the front tilt guard up into the bottom of the front of the tumbler section.
- b) Use 1/4" self-tapping screws to secure the side tilt guards on the top sides of the base.
- c) Use 1/4" self-tapping screws to secure the rear tilt guards on the rear of the base.

Reconnect the spring and claw assembly, which connects the rear tilt guard to each side tilt guard. (Refer to **View 3** [bottom] on the previous page.) This spring keeps the rear tilt guard close to the dryers back as the dryer is tilted forward and back.

- 5) Secure the 20-inch (50.8 cm) diameter exhaust duct transition piece to the dryer's rectangular exhaust duct with the 1/4-20 self-tapping screws supplied with the dryer. The exhaust duct exits from the rear of the base.
- 6) On dryers equipped with an automatic (piston operated) load door, reconnect the two (2) poly-flo air lines that run from the base up to the door pistons.

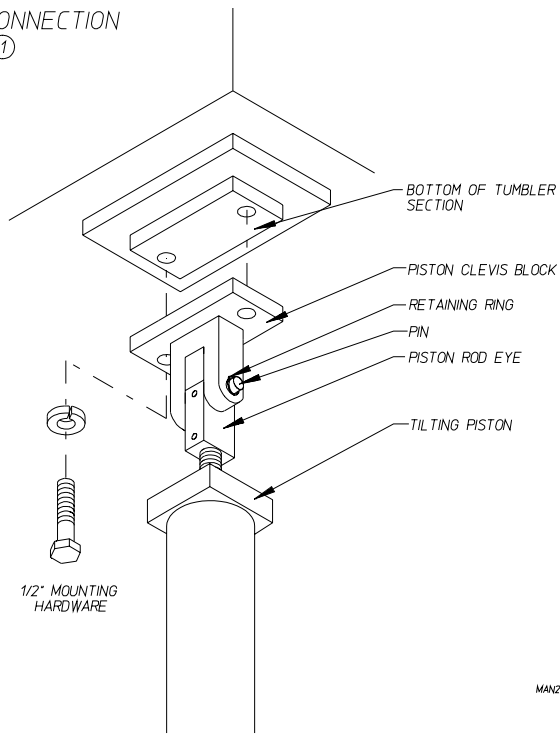
2. Reassembly Instructions For Gas Dryer Shipped In **Two Pieces**

210 GAS 1 DOOR / FORWARD TILT

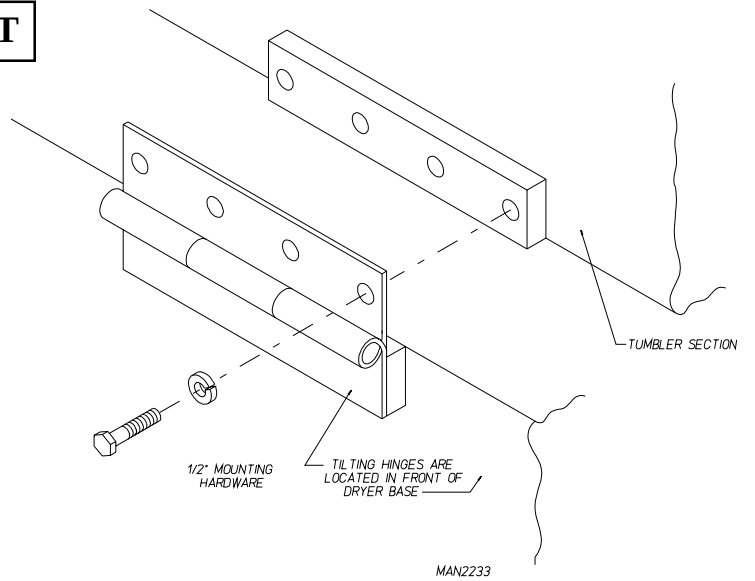


NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

PISTON RECONNECTION
VIEW ①

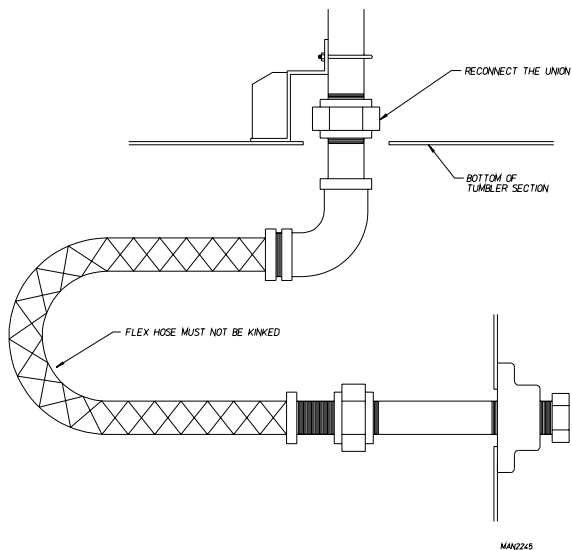


HINGE RECONNECTION
VIEW ①a



210 GAS 1 DOOR / FORWARD TILT

GAS FLEX HOSE UNION RECONNECTION
VIEW ②



a. Reassembly For 1 Door/Forward Tilt Gas Dryers

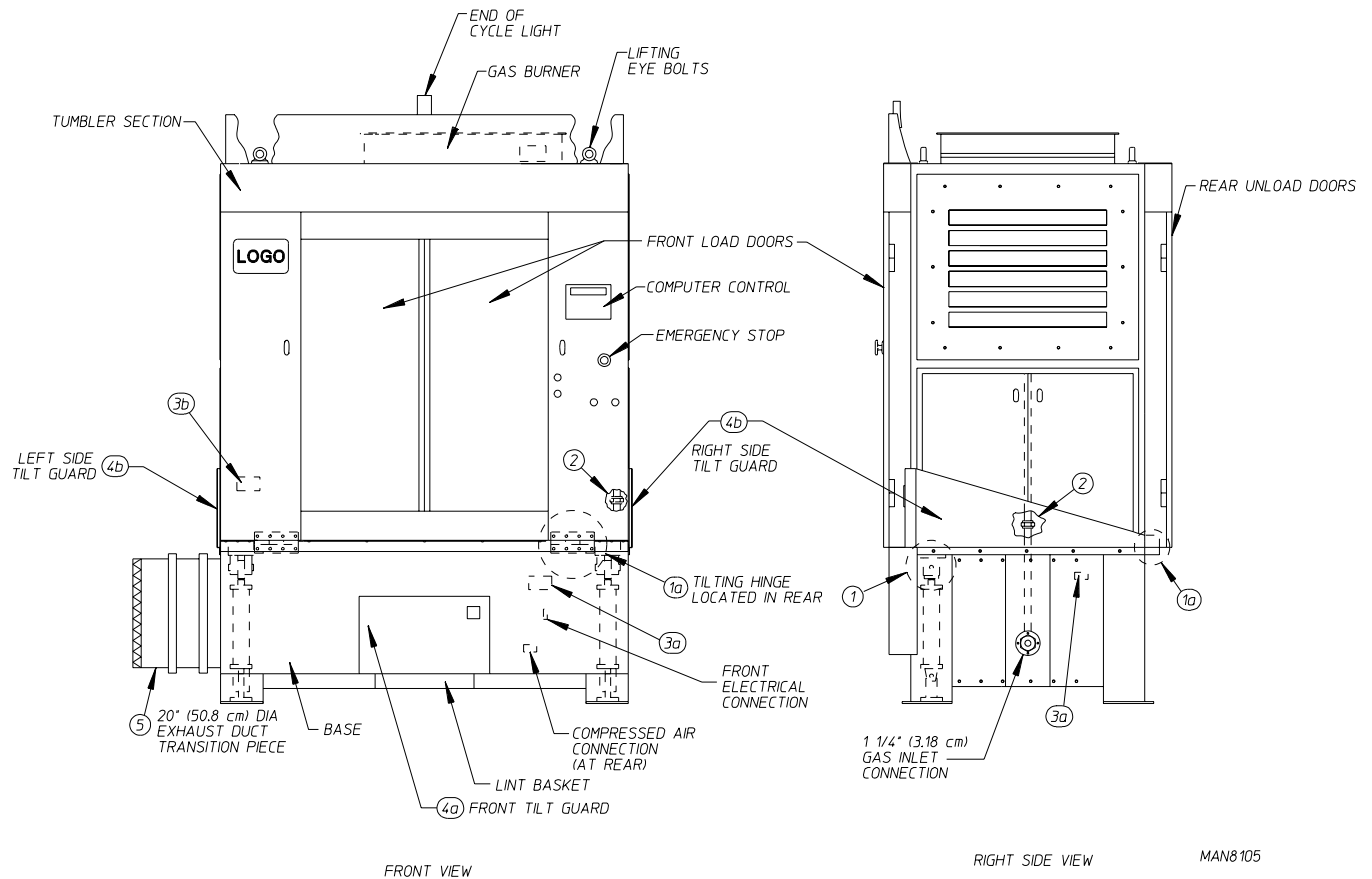
Lift the tumbler section onto the base.

- 1) Forward tilt dryers have two (2) tilting pistons in the rear of the base. On the top of each piston is a clevis block. Use the two (2) 1/2" x 1-1/2" hex head bolts with lock washers to secure each piston clevis block to the bottom of the tumbler section. (Refer to **View 1** [top] on the previous page.)
 - a) Reattach the two (2) base tilting hinges in the front of the dryer to the tumbler section using the 1/2" x 1-1/2" hex head bolts and lock washers supplied. (Refer to **View 1a** [center] on the previous page.)
- 2) The flexible gas hose union is disconnected when the dryer is shipped in two (2) pieces. The flexible gas hose is located in the right side of the base. Insert the flexible hose with the union half up through the hole on the bottom of the tumbler section and retighten the union. The flex hose **must not be** kinked. (Refer to **View 2** [bottom] on the previous page.)
- 3) There are two (2) electrical connections:
 - a) A plug and cable is located in the right side of the base. This **must be** lifted up and reconnected into the mating socket located at the bottom of the right tumbler section.
 - b) The tumbler section power cable **must be** lifted up from the base and reconnected into the junction box next to the tumbler drive motor in the left side of the tumbler section.

Make sure both reconnected cables have enough slack in them to allow the dryer to tilt freely in both directions.
- 4) Reattach the tilt guard panels:
 - a) Use 1/4" self-tapping screws to secure the right side and left side tilt guards.
 - b) Use 1/4" self-tapping screws to secure the rear tilt guards on the rear of the base. Also secure both outside edges of the rear tilt guard to each side guard using sheet metal screws.
- 5) Secure the 20-inch (50.8 cm) diameter exhaust duct transition piece to the dryer's rectangular exhaust duct with the 1/4-20 self-tapping screws supplied with the dryer. The exhaust duct exits from the rear of the base.
- 6) On dryers equipped with an automatic (piston operated) load door, reconnect the two (2) poly-flo air lines that run from the base up to the door pistons.

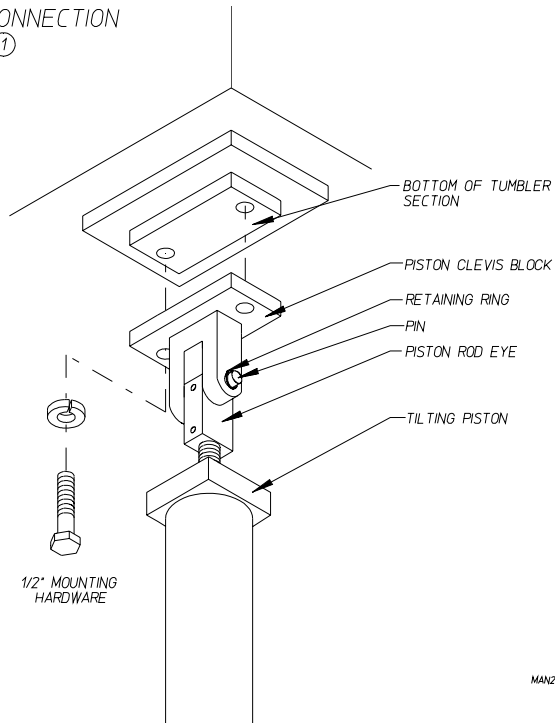
3. Reassembly Instructions For Gas Dryer Shipped In **Two Pieces**

210 GAS 2 DOOR / REAR TILT (PASS THRU)



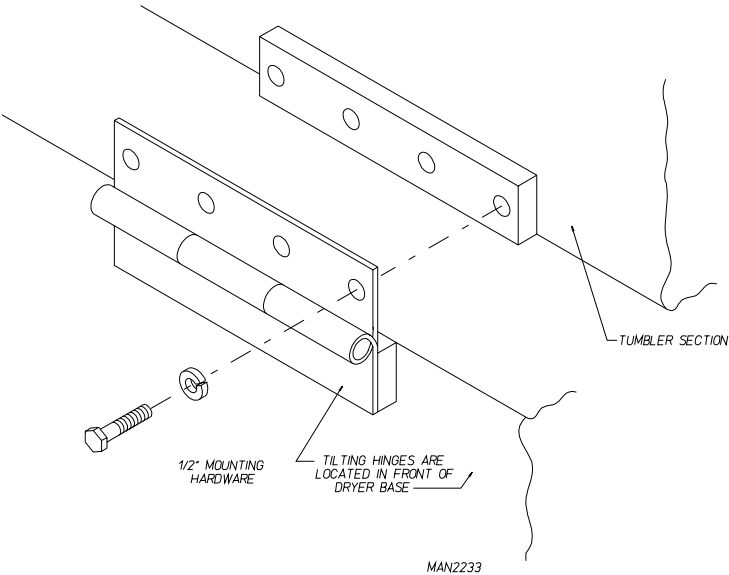
NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

PISTON RECONNECTION
VIEW ①

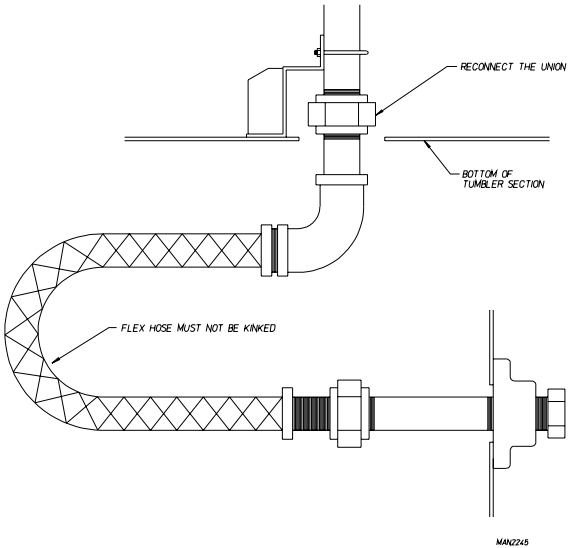


**210 GAS 2 DOOR / REAR TILT
(PASS THRU)**

HINGE RECONNECTION
VIEW ①a



GAS FLEX HOSE UNION RECONNECTION
VIEW ②



a. Reassembly For 2 Door/Rear Tilt (Pass Thru) Gas Dryers

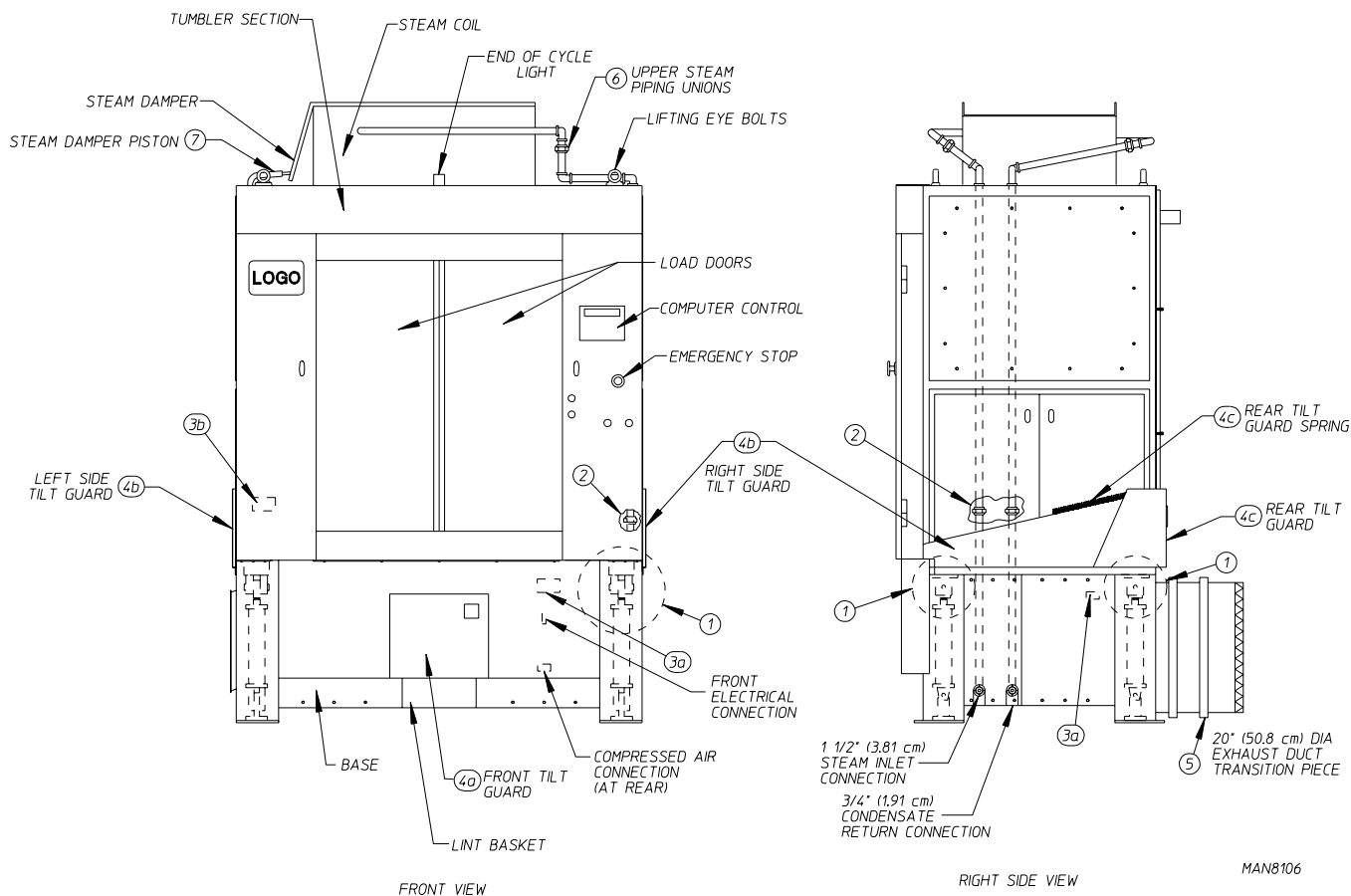
Lift the tumbler section onto the base.

- 1) Rear tilt dryers have two (2) tilting pistons in the rear of the base. On the top of each piston is a clevis block. Use the two (2) 1/2" x 1-1/2" hex head bolts with lock washers to secure each piston clevis block to the bottom of the tumbler section. (Refer to **View 1** [top] on the previous page.)
 - a) Reattach the two (2) base tilting hinges in the rear of the dryer to the tumbler section using the 1/2" x 1-1/2" hex head bolts and lock washers supplied. (Refer to **View 1a** [center] on the previous page.)
- 2) The flexible gas hose union is disconnected when the dryer is shipped in two (2) pieces. The flexible gas hose is located in the right side of the base. Insert the flexible hose with the union half up through the hole on the bottom of the tumbler section and retighten the union. The flex hose **must not be** kinked. (Refer to **View 2** [bottom] on the previous page.)
- 3) There are two (2) electrical reconnections:
 - a) A plug and cable is located in the right side of the base. This **must be** lifted up and reconnected into the mating socket located at the bottom of the right tumbler section.
 - b) The tumbler section power cable **must be** lifted up from the base and reconnected into the junction box next to the tumbler drive motor in the left side of the tumbler section.

Make sure both reconnected cables have enough slack in them to allow the dryer to tilt freely in both directions.
- 4) Reattach the tilt guard panels:
 - a) Use 1/4-20 x 3/8" hex head bolts with lock washers to bolt the top of the front tilt guard up to the bottom of the front of the tumbler section.
 - b) Use 1/4" self-tapping screws to secure the right side and left side tilt guards.
- 5) Secure the 20-inch (50.8 cm) diameter exhaust duct transition piece to the dryer's rectangular exhaust duct with the 1/4-20 self-tapping screws supplied with the dryer. The exhaust duct exits from the left side of the base.
- 6) On dryers equipped with two (2) automatic (piston operated) load and unload doors, reconnect the poly-flo air lines that run from the base up to each set of door pistons.

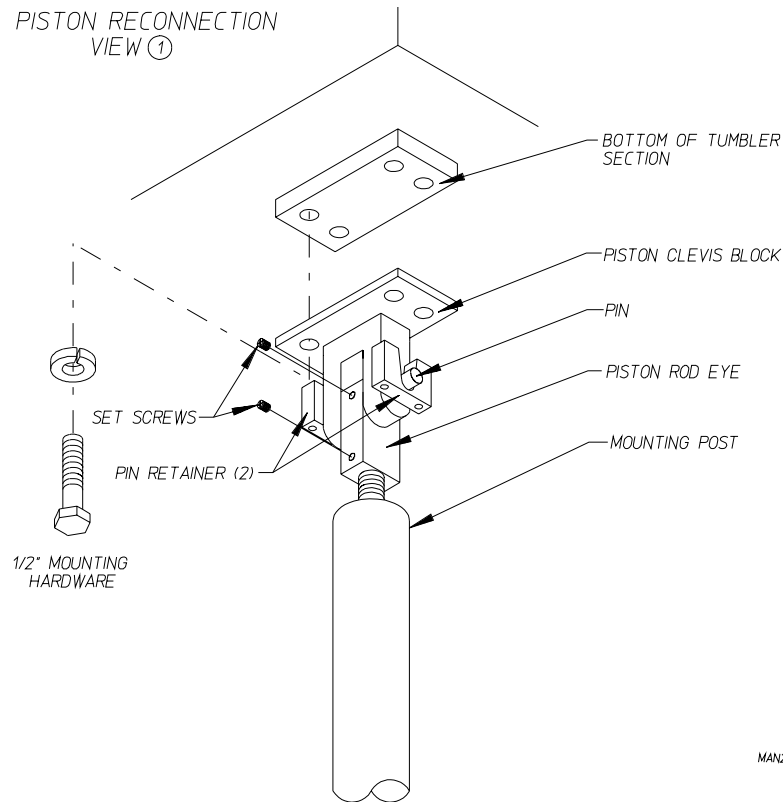
4. Reassembly Instructions For Steam Dryer Shipped In Two Pieces

210 STEAM 1 DOOR / 2-WAY TILT



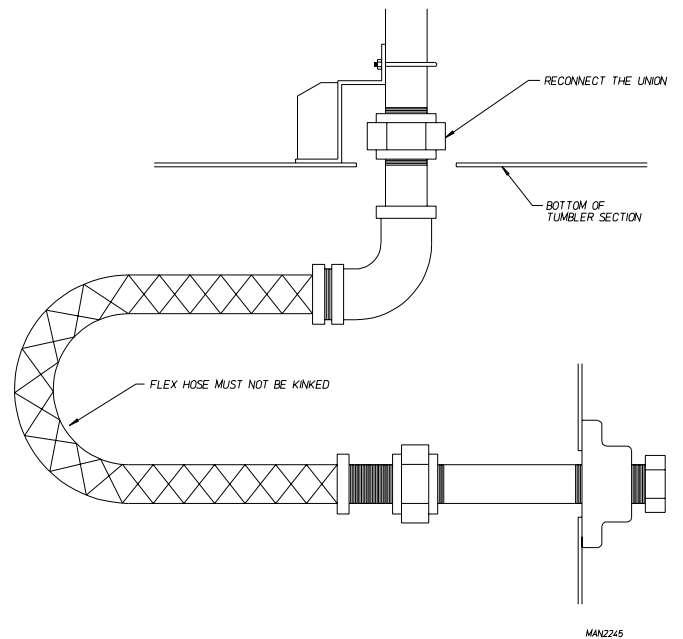
NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

PISTON RECONNECTION
VIEW ①



MAN2327

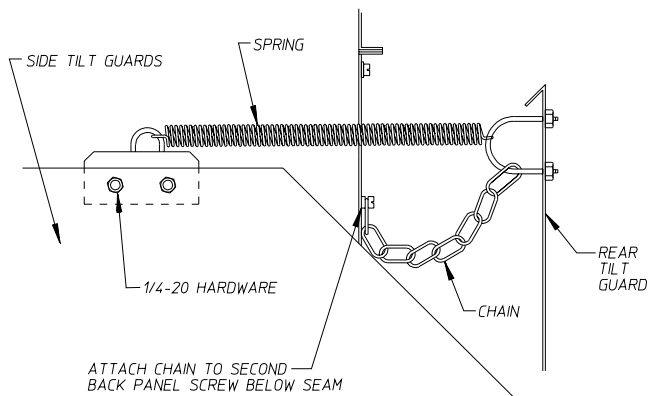
GAS FLEX HOSE UNION RECONNECTION
VIEW ②



MAN2245

210 STEAM 1 DOOR / 2-WAY TILT

VIEW ③



MAN2247

a. Reassembly For 1 Door/2-Way Tilt Steam Dryers

Lift the tumbler section onto the base.

- 1) 2-way tilt dryers have four (4) tilting pistons in the base, one (1) on each corner. On the top of each piston is a clevis block. Use the four (4) 1/2" x 1-1/8" hex head bolts with lock washers to secure each piston clevis block to the bottom of the tumbler section. (Refer to **View 1** [top] on the previous page.)
- 2) Both the 1-1/2" (3.81 cm) steam supply line and the 3/4" condensate return line flexible hose unions are disconnected when the dryer is shipped in two (2) pieces. The flexible hoses are located in the right side of the base. Insert both flexible hose union halves up through the holes on the bottom of the tumbler section and retighten the unions. The flex hoses **must not be** kinked. (Refer to **View 2** [center] on the previous page.)
- 3) There are two (2) electrical reconnections:
 - a) A plug and cable is located in the right side of the base. This **must be** lifted up and reconnected into the mating socket located at the bottom of the right tumbler section.
 - b) The tumbler section power cable **must be** lifted up from the base and reconnected into the junction box next to the tumbler drive motor in the left side of the tumbler section.

Make sure both reconnected cables have enough slack in them to allow the dryer to tilt freely in both directions.

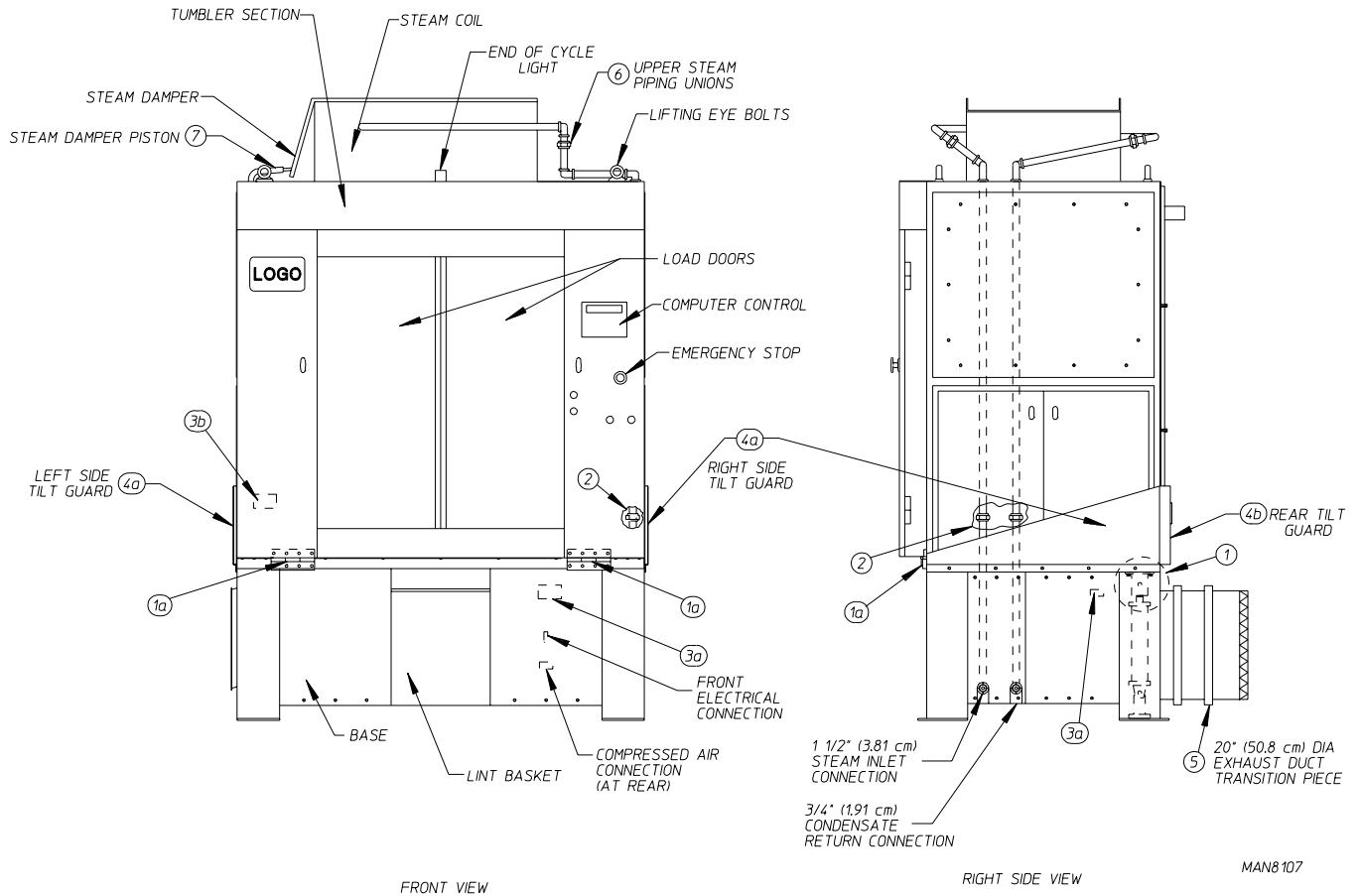
- 4) Reattach the tilt guard panels:
 - a) Use the 1/4-20 x 3/8" hex head bolts with lock washers to bolt the top of the front tilt guard up into the bottom of the front of the tumbler section.
 - b) Use 1/4" self-tapping screws to secure the side tilt guards on the top sides of the base.
 - c) Use 1/4" self-tapping screws to secure the rear tilt guards on the rear of the base.

Reconnect the spring and claw assembly, which connects the rear tilt guard to each side tilt guard. (Refer to **View 3** [bottom] on the previous page.) This spring keeps the rear tilt guard close to the dryer's back as the dryer is tilted forward and back.

- 5) Secure the 20-inch (50.8 cm) diameter exhaust duct transition piece to the dryer's rectangular exhaust duct with the 1/4-20 self-tapping screws supplied with the dryer. The exhaust duct exits from the rear of the base.
- 6) On dryers equipped with an automatic (piston operated) load door, reconnect the two (2) poly-flo air lines that run from the base up to the door pistons.
- 7) Reconnect the 1/4" poly-flo air line, which runs from the base up to the steam damper solenoid valve, which is located on the top of the dryer.

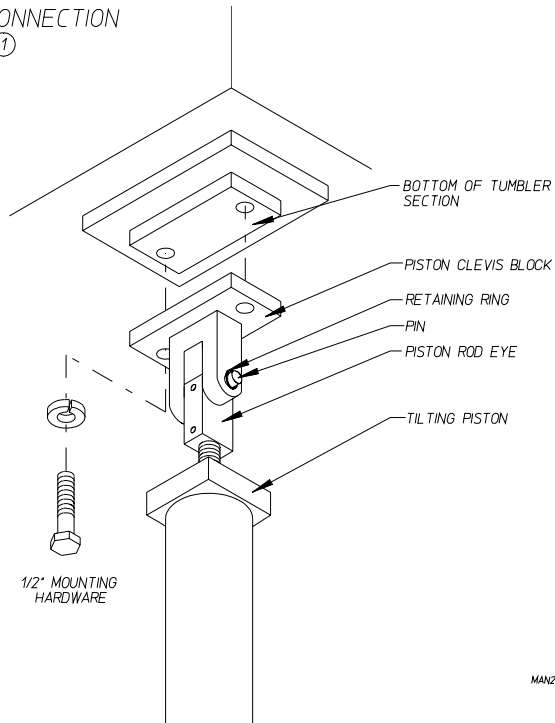
5. Reassembly Instructions For Steam Dryer Shipped In Two Pieces

210 STEAM 1 DOOR / FORWARD TILT



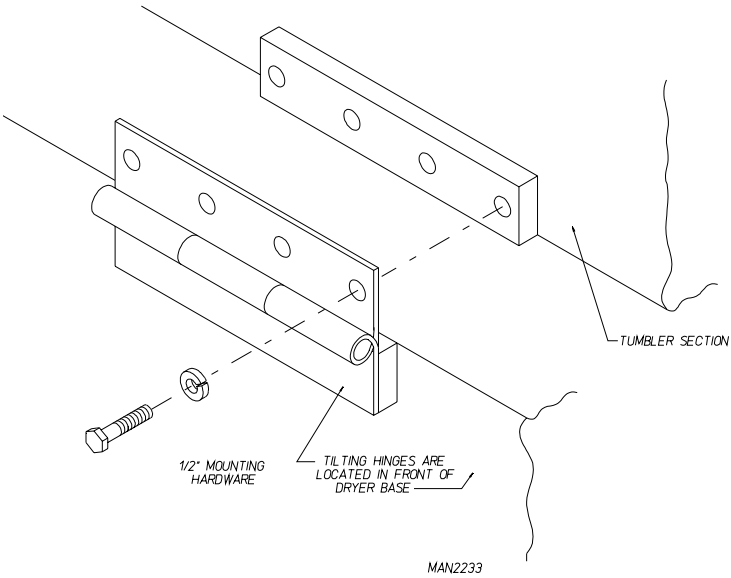
NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

PISTON RECONNECTION
VIEW ①

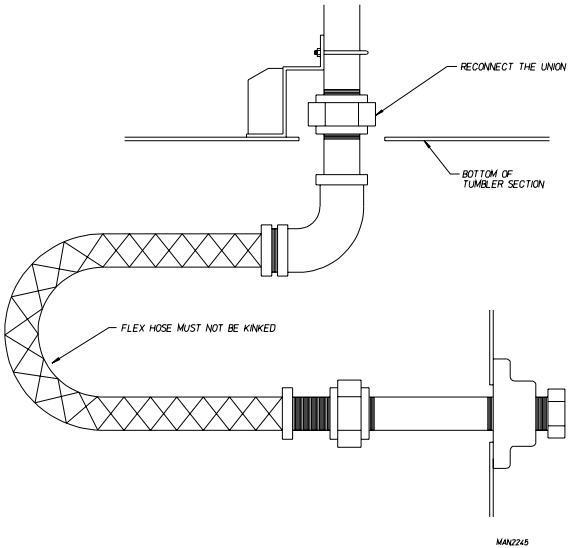


**210 STEAM
1 DOOR / FORWARD TILT**

HINGE RECONNECTION
VIEW ①a



GAS FLEX HOSE UNION RECONNECTION
VIEW ②



a. Reassembly For 1 Door/Forward Tilt Steam Dryers

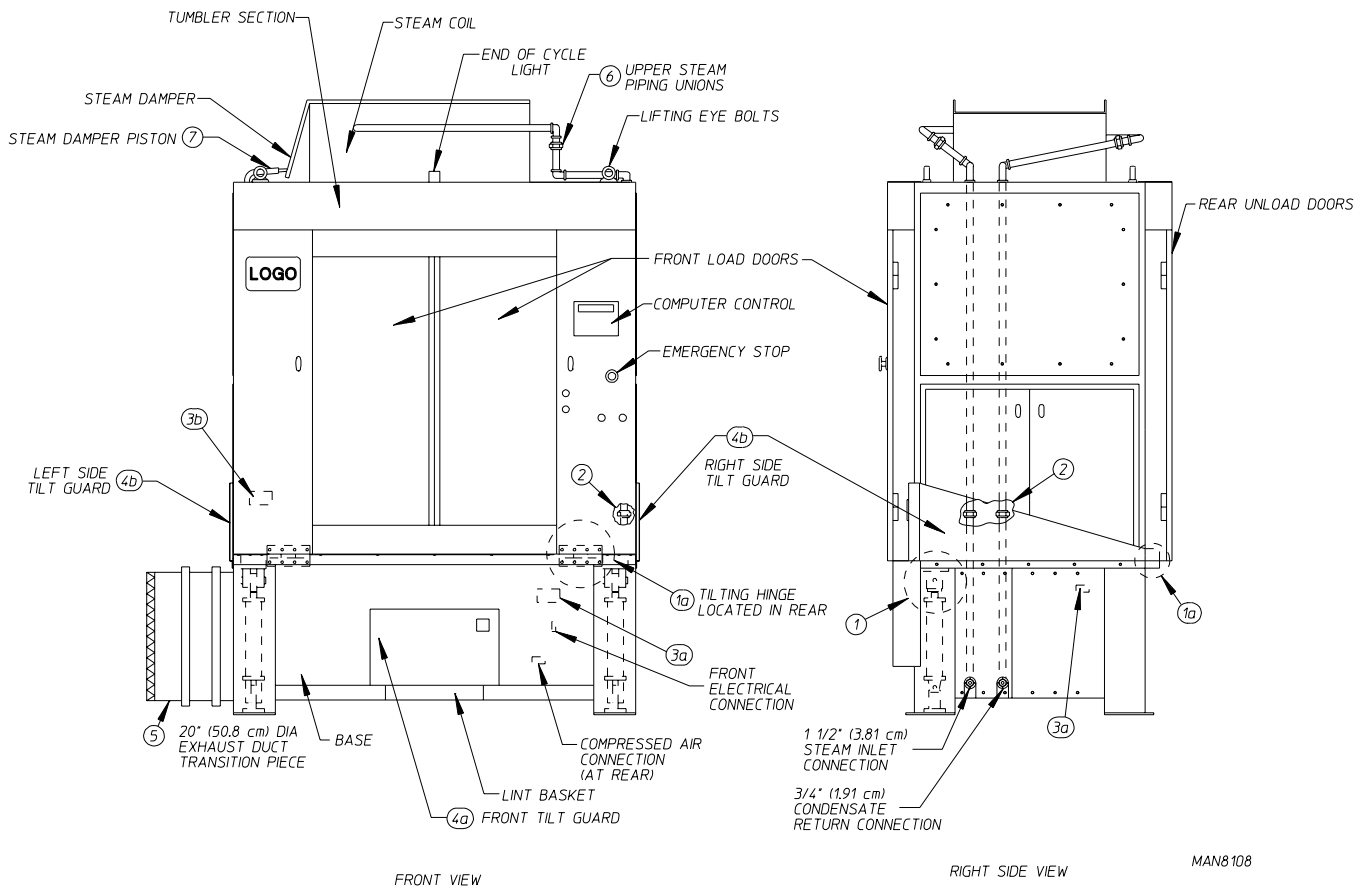
Lift the tumbler section onto the base.

- 1) Forward tilt dryers have two (2) tilting pistons in the base, one (1) on each corner. On the top of each piston is a clevis block. Use the two (2) 1/2" x 1-1/2" hex head bolts with lock washers to secure each piston clevis block to the bottom of the tumbler section. (Refer to **View 1** [top] on the previous page.)
 - a) Reattach the two (2) base tilting hinges in the front of the dryer to the tumbler section using the 1/2" x 1-1/2" hex head bolts and lock washers supplied. (Refer to **View 1a** [center] on the previous page.)
- 2) Both the 1-1/2" (3.81 cm) steam supply line and the 3/4" condensate return line flexible hose unions are disconnected when the dryer is shipped in two (2) pieces. The flexible hoses are located in the right side of the base. Insert both flexible hose union halves up through the holes on the bottom of the tumbler section and retighten the unions. The flex hoses **must not be** kinked. (Refer to **View 2** [bottom] on the previous page.)
- 3) There are two (2) electrical reconnections:
 - a) A plug and cable is located in the right side of the base. This **must be** lifted up and reconnected into the mating socket located at the bottom of the right tumbler section.
 - b) The tumbler section power cable **must be** lifted up from the base and reconnected into the junction box next to the tumbler drive motor in the left side of the tumbler section.

Make sure both reconnected cables have enough slack in them to allow the dryer to tilt freely in both directions.
- 4) Reattach the tilt guard panels:
 - a) Use 1/4" self-tapping screws to secure the right side and left side tilt guards.
 - b) Use 1/4" self-tapping screws to secure the rear tilt guards on the rear of the base. Also secure both outside edges of the rear tilt guard to each side guard using sheet metal screws.
- 5) Secure the 20-inch (50.8 cm) diameter exhaust duct transition piece to the dryer's rectangular exhaust duct with the 1/4-20 self-tapping screws supplied with the dryer. The exhaust duct exits from the rear of the base.
- 6) On dryers equipped with an automatic (piston operated) load door, reconnect the two (2) poly-flo air lines that run from the base up to the door pistons.
- 7) Reconnect the 1/4" poly-flo air line, which runs from the base up to the steam damper solenoid valve, which is located on the top of the dryer.

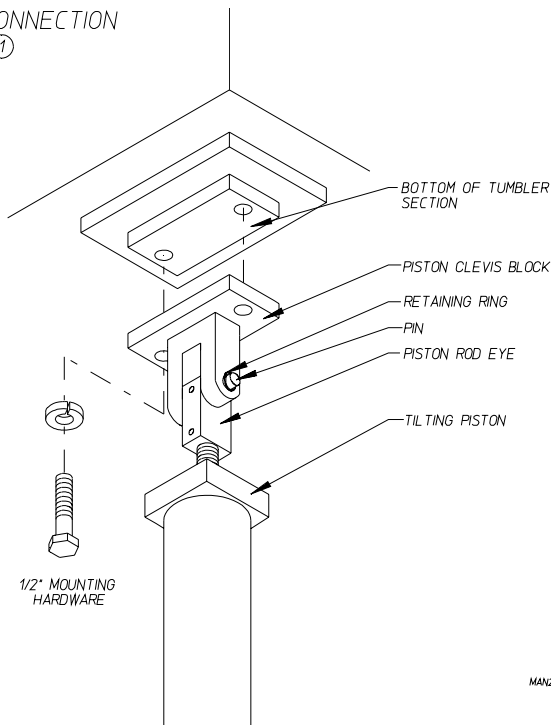
6. Reassembly Instructions For Steam Dryer Shipped In **Two Pieces**

210 STEAM 2 DOOR / REAR TILT (PASS THRU)



NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

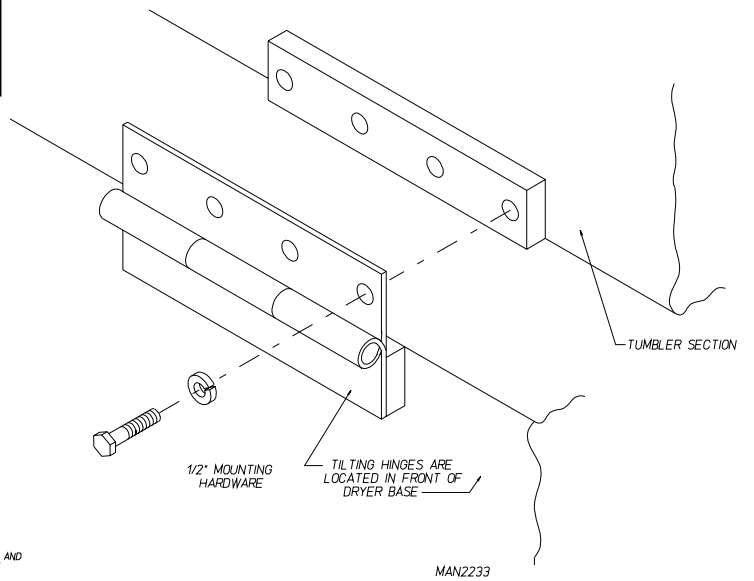
PISTON RECONNECTION
VIEW ①



MAN2231

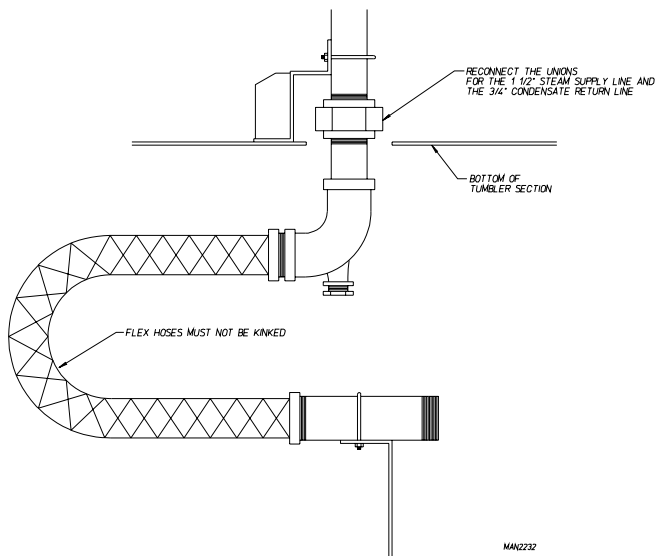
**210 STEAM 2 DOOR / REAR TILT
(PASS THRU)**

HINGE RECONNECTION
VIEW ①a



MAN2233

STEAM FLEX HOSE UNIONS
VIEW ②



MAN2232

a. Reassembly For 2 Door/Rear Tilt Steam Dryers

Lift the tumbler section onto the base.

- 1) Rear tilt dryers have two (2) tilting pistons in the base. On the top of each piston is a clevis block. Use the two (2) 1/2" x 1-1/2" hex head bolts with lock washers to secure each piston clevis block to the bottom of the tumbler section. (Refer to **View 1** [top] on the previous page.)
 - a) Reattach the two (2) base tilting hinges in the front of the dryer to the tumbler section using the 1/2" x 1-1/2" hex head bolts and lock washers supplied. (Refer to **View 1a** [center] on the previous page.)
- 2) Both the 1-1/2" (3.81 cm) steam supply line and the 3/4" condensate return line flexible hose unions are disconnected when the dryer is shipped in two (2) pieces. The flexible hoses are located in the right side of the base. Insert both flexible hose union halves up through the holes on the bottom of the tumbler section and retighten the unions. The flex hoses **must not be** kinked. (Refer to **View 2** [bottom] on the previous page.)
- 3) There are two (2) electrical reconnections:
 - a) A plug and cable is located in the right side of the base. This **must be** lifted up and reconnected into the mating socket located at the bottom of the right tumbler section.
 - b) The tumbler section power cable **must be** lifted up from the base and reconnected into the junction box next to the tumbler drive motor in the left side of the tumbler section.

Make sure both reconnected cables have enough slack in them to allow the dryer to tilt freely in both directions.
- 4) Reattach the tilt guard panels:
 - a) Use 1/4-20 x 3/8" hex head bolts with lock washers to bolt the top of the front tilt guard up to the bottom of the front of the tumbler section.
 - b) Use 1/4" self-tapping screws to secure the right side and left side tilt guards.
- 5) Secure the 20-inch (50.8 cm) diameter exhaust duct transition piece to the dryer's rectangular exhaust duct with the 1/4-20 self-tapping screws supplied with the dryer. The exhaust duct exits from the rear of the base.
- 6) On dryers equipped with an automatic (piston operated) load door, reconnect the two (2) poly-flo air lines that run from the base up to the door pistons.
- 7) Reconnect the 1/4" poly-flo air line, which runs from the base up to the steam damper solenoid valve, which is located on the top of the dryer.

B. LOCATION REQUIREMENTS

Before installing the dryer, ensure the location conforms to local codes and ordinances. In the absence of such codes or ordinances the location **must conform** with National Fuel Gas Code ANSI Z223.1/NFPA 54, or in Canada, the installation **must conform** to applicable Canadian Standards: Natural Gas and Propane Installation Code CSA B149.1.

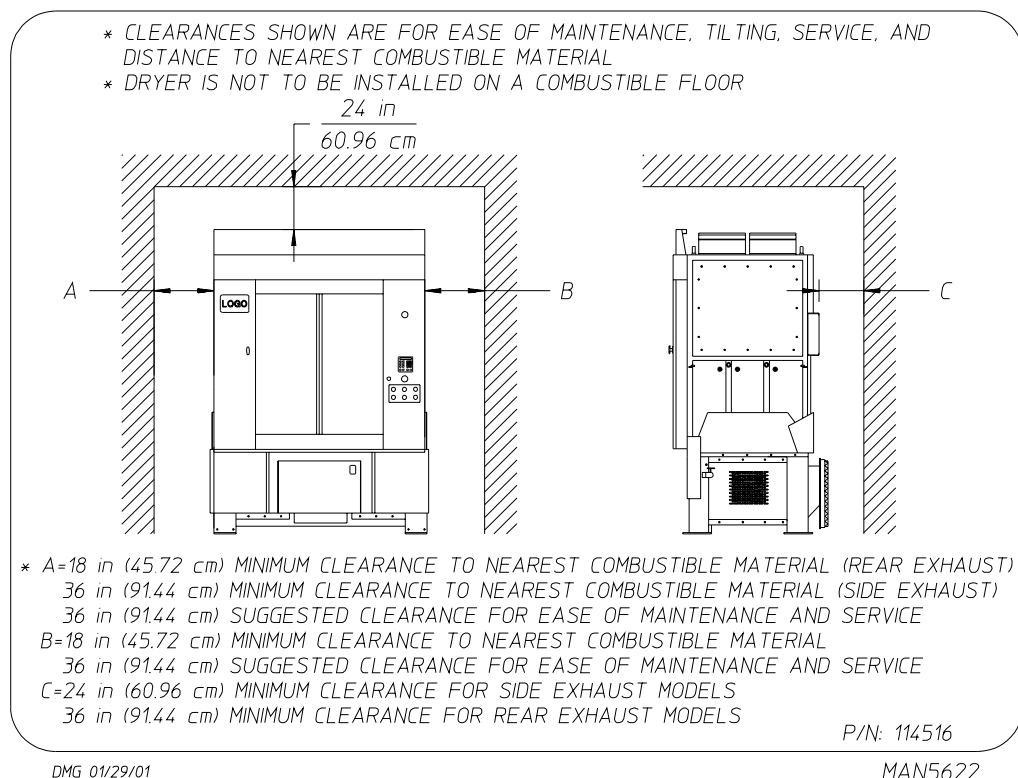
The dryer requires 18-inches (45.72 cm) of space on each side of the dryer and 24-inches (60.96 cm) of space behind the unit for ease of service. A minimum of 12-inches (30.48 cm) **must be** allowed between the top of a gas dryer and the ceiling. A ceiling height of 120-inches (304.8 cm) is required for gas dryers, and a ceiling height of 130-inches (330.2 cm) is required for steam dryers. The dryer **must be** leveled for proper operation. If shimming is required, put metal shims, which are the same size as the base feet under the base feet. The dryer **must be** lagged to the floor.

WARNING: Dryer *should be* located where a minimum length of exhaust duct **will be** necessary.

1. The dryer **must be** installed with a proper exhaust duct connection to the outside.
2. The dryer **must be** installed with provisions for adequate combustion and make-up air supply.
3. Clearance provisions must be made from combustible construction.
4. Provisions must be made for adequate clearances for servicing and for operation.
5. The dryer must be installed with adequate clearance for air openings into the combustion chamber.

CAUTION: This dryer produces combustible lint and **must be** exhausted to the outdoors. Every 6 months, inspect the exhaust ducting and remove any lint build up.

IMPORTANT: Dryer *must be* installed in a location/environment, which the ambient temperature remains between 40° F (4.44° C) and 130° F (54.44° C).



C. FRESH AIR SUPPLY REQUIREMENTS

This appliance may only be installed in a room that meets the appropriate ventilation requirements specified in the national installation regulations.

When the dryer is operating, it draws in room air, heats it, passes this air through the tumbler, and exhausts it out of the building. Therefore, the room air **must be** continually replenished from the outdoors. If the make-up air is inadequate, drying time and efficiency will be adversely affected. Ignition problems and sail switch “fluttering” problems may result, as well as premature motor failure from overheating. The dryer must be installed with provisions for adequate combustion and make-up air supply.

Air supply (make-up air) **must be** given careful consideration to assure proper performance of each dryer. An unrestricted source of air is necessary for each dryer. An airflow of 5,300 cfm (cubic feet per minute) – 150.08 cmm (cubic meters per minute) **must be** supplied to each gas dryer and 6,500 cfm (184.06 cmm) **must be** supplied to each steam dryer. As a general rule, an unrestricted air entrance from the outdoors (atmosphere) of a minimum of 6 square feet (0.56 square meters) is required for each gas dryer and a minimum of 8 square feet (0.74 square meters) is required for each steam dryer.

To compensate for the use of registers or louvers used over the openings, this make-up air area **must be** increased by approximately thirty-three percent (33%). Make-up air openings **should not be** located in an area directly near where exhaust vents exit the building.

It is not necessary to have a separate make-up air opening for each dryer. Common make-up air openings are acceptable. However, they **must be** set up in such a manner that the make-up air is distributed equally to **ALL** the dryers.

Allowances **must be** made for remote or constricting passageways or where dryers are located at excessive altitudes or predominantly low pressure areas.

IMPORTANT: Make-up air **must be** provided from a source free of dry cleaning solvent fumes. Make-up air that is contaminated by dry cleaning solvent fumes will result in irreparable damage to the motors and other dryer components.

NOTE: Component failure due to dry cleaning solvent fumes will VOID THE WARRANTY.

D. EXHAUST REQUIREMENTS

NOTE: For 1 door dryers, the 20-inch (50.8 cm) diameter exhaust duct exits from the rear of the base. For 2 door dryers, the 20-inch (50.8 cm) diameter exhaust duct exits from the left side of the base.

1. General Exhaust Ductwork Information

Exhaust ductwork **should be** designed and installed by a qualified professional. Improperly sized ductwork will create excessive back pressure, which results in slow drying, increased use of energy, overheating of the dryer, and shutdown of the burner by the airflow (sail) switches, burner hi-limits, or tumbler hi-limit thermostats. The dryer **must be** installed with a proper exhaust duct connection to the outside.

CAUTION: This dryer produces combustible lint and **must be** exhausted to the outdoors.

CAUTION: IMPROPERLY SIZED OR INSTALLED EXHAUST DUCTWORK CAN CREATE A POTENTIAL FIRE HAZARD.

NOTE: THE DRYER *MUST BE* INDEPENDENTLY EXHAUSTED. COMMON DUCTWORK IS NOT ACCEPTABLE.

The exhaust ductwork **should be** laid out in such a way that the ductwork travels as directly as possible to the outdoors with as few turns as possible. Single or independent dryer venting is recommended.

The shape of the ductwork is not critical so long as the minimum cross section area is provided. It is suggested that the use of 90° turns in ducting be avoided; use 30° and/or 45° angles instead. The radius of the elbow **should preferably be** 1-1/2 times the diameter of the duct.

ALL ductwork **should be** smooth inside with no projections from sheet metal screws or other obstructions, which will collect lint. When adding ducts, the ducts to be added should overlap the duct to which it is connected. **ALL** ductwork joints **must be** taped to prevent moisture and lint from escaping into the building. Additionally, inspection doors **should be** installed at strategic points in the exhaust ductwork for periodic inspection and cleaning of lint from the ductwork.

IMPORTANT: Exhaust back pressure measured by a manometer/magnehelic in the exhaust duct **must be** no less than 0 and **must not exceed** 0.3 in WC (0.74 mb).

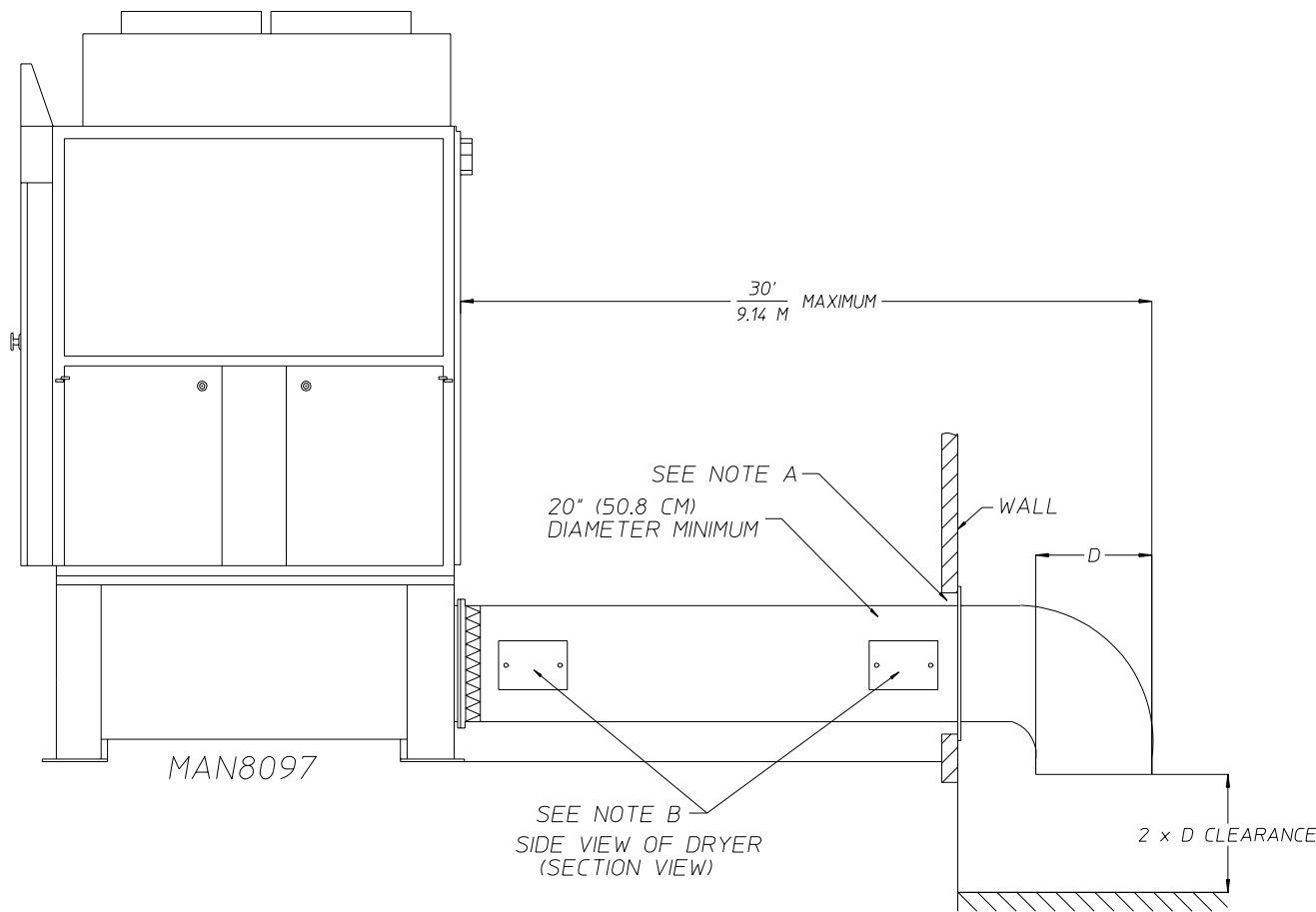
NOTE: It is recommended that exhaust or booster fans not be used in the exhaust ductwork system except where necessary to maintain exhaust back pressure (in the exhaust duct) between zero and 0.3 inch water column. Where employed, booster fans must not activate the dryer airflow proving switch (sail switch) when the dryer **is not** in operation.

The internal dimensions of the dryer's rectangular exhaust vent ductwork are 8-inches x 20-inches (20.3 cm x 50.8 cm). A transition piece 20-inches (50.8 cm) in diameter round is supplied. The location's exhaust duct **must be** the minimum exhaust size requirement of the ductwork (20-inches [50.8 cm] round duct or 315 square inches [2,032 square centimeters] square duct) from the dryer to the outside exhaust outlet for a horizontal run, with no more than one (1) elbow **must not exceed** 30 feet (9.14 meters) for gas and 20 feet (6.09 meters) for steam dryers. (Refer to the **illustration below** and on **page 33**.) For locations with more than one (1) elbow, the minimum exhaust size for a gas or steam model dryer is 24-inches (60.96 cm) round duct (464 square inches [2,993 square centimeters] duct). The horizontal or vertical duct total run on gas models **must not exceed** 50 feet (15.24 meters) and steam models **must not exceed** 25 feet (7.62 meters), which includes the use of no more than three (3) elbows (refer to the **illustrations** on **page 34** and **page 35**). Should more than the maximum number of elbows be used or if the run exceeds the maximum limits noted, a professional heating, ventilating, and air-conditioning (HVAC) firm **should be** consulted for proper venting information.

IMPORTANT: For extended ductwork runs or where more than the specified number of elbows are used, a professional HVAC firm **should be** contacted for proper venting information.

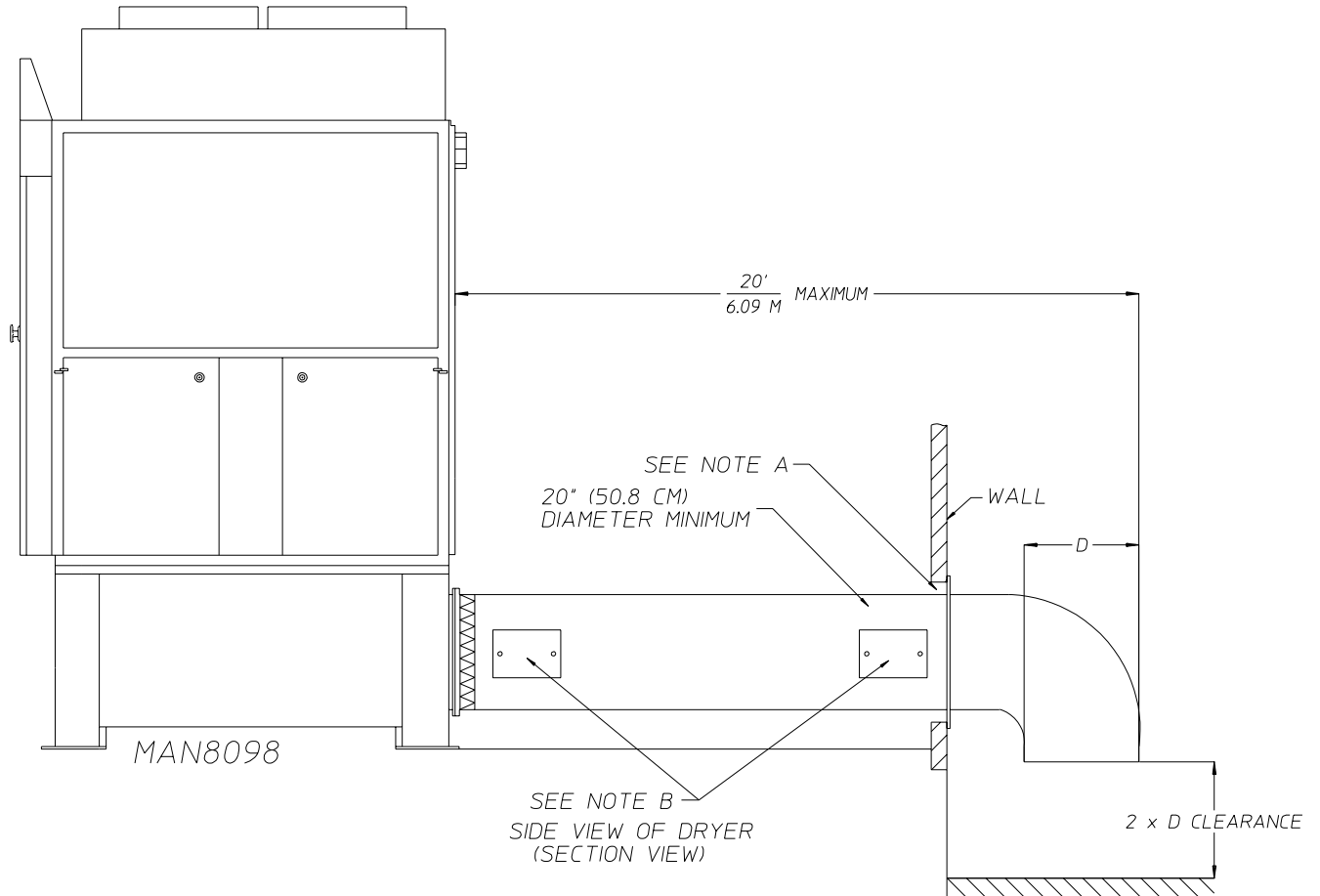
NOTE: For extended ductwork runs the cross-sectional area of a duct can only be increased to an extent. In some cases the addition of a booster fan in the ductwork may be necessary.

210 GAS DRYER 5,300 CFM (150.08 CMM)
HORIZONTAL DRYER VENTING



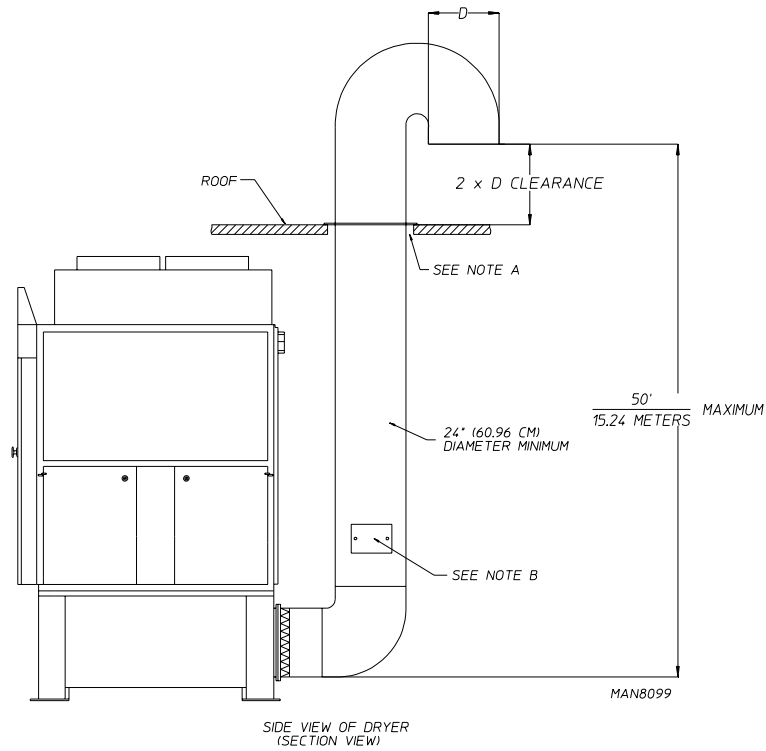
NOTE: "A"- OPENING MUST BE 2-INCHES (5.08 CM) LARGER THAN THE DUCT (ALL THE WAY AROUND).
THE DUCT MUST BE CENTERED WITHIN THIS OPENING.
"B"- INSPECTION DOORS SHOULD BE INSTALLED AT STRATEGIC POINTS
FOR PERIODIC INSPECTION AND CLEANING.

210 STEAM DRYER 6,500 CFM (184 CMM)
HORIZONTAL DRYER VENTING



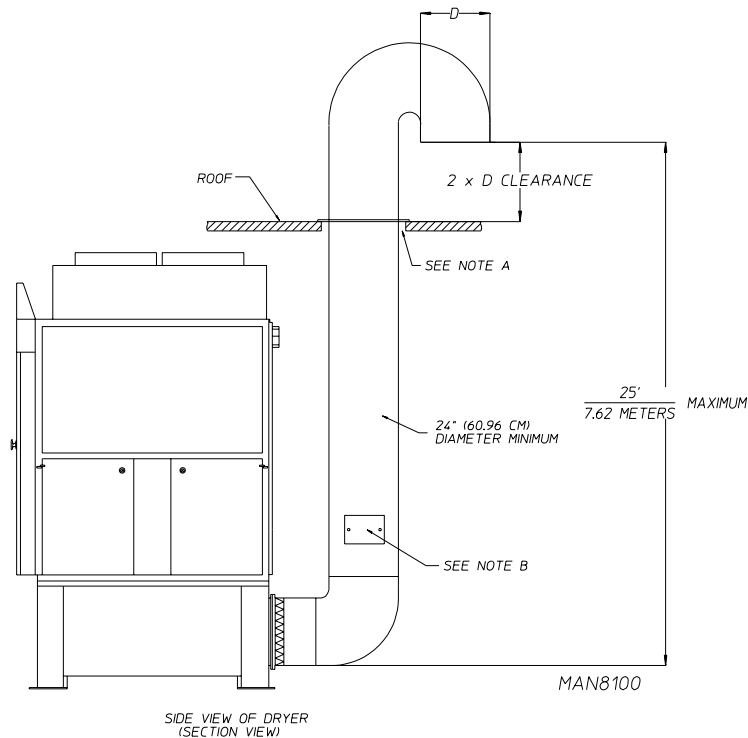
NOTE: "A"- OPENING MUST BE 2-INCHES (5.08 CM) LARGER THAN THE DUCT (ALL THE WAY AROUND).
THE DUCT MUST BE CENTERED WITHIN THIS OPENING.
"B"- INSPECTION DOORS SHOULD BE INSTALLED AT STRATEGIC POINTS
FOR PERIODIC INSPECTION AND CLEANING.

210 GAS DRYER 5,300 CFM (150.08 CMM) VERTICAL DRYER VENTING



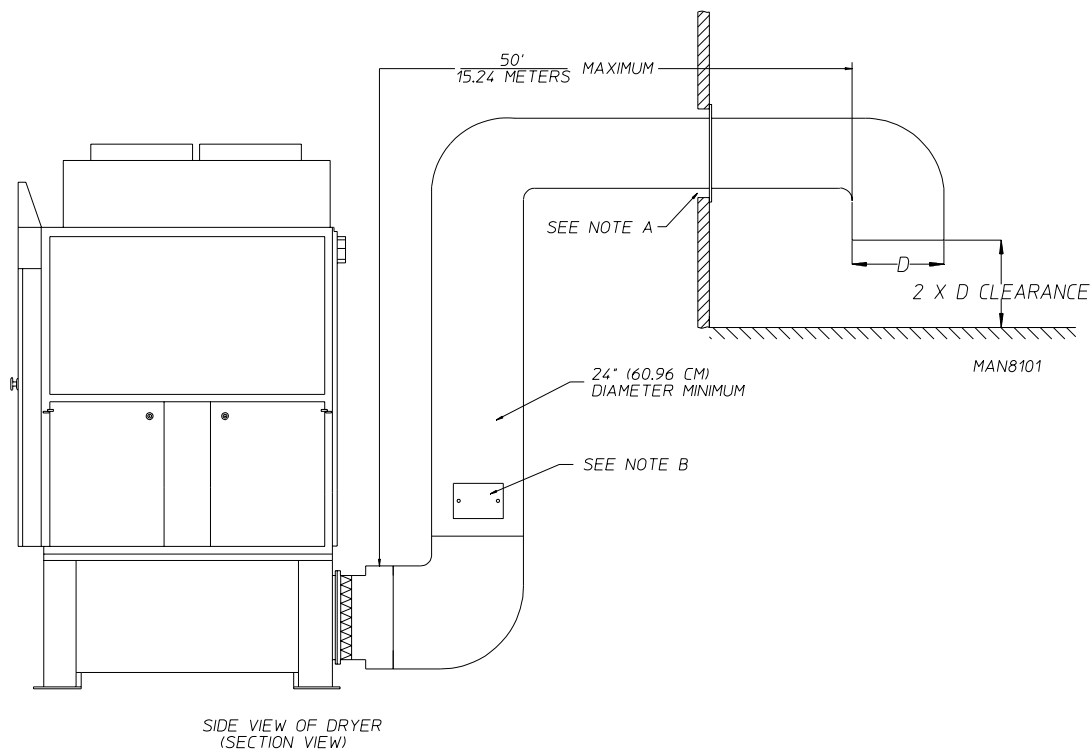
NOTE: "A"- OPENING MUST BE 2-INCHES (5.08 CM) LARGER THAN THE DUCT (ALL THE WAY AROUND).
THE DUCT MUST BE CENTERED WITHIN THIS OPENING.
"B"- INSPECTION DOORS SHOULD BE INSTALLED AT STRATEGIC POINTS
FOR PERIODIC INSPECTION AND CLEANING.

210 STEAM DRYER 6,500 CFM (184 CMM) VERTICAL DRYER VENTING



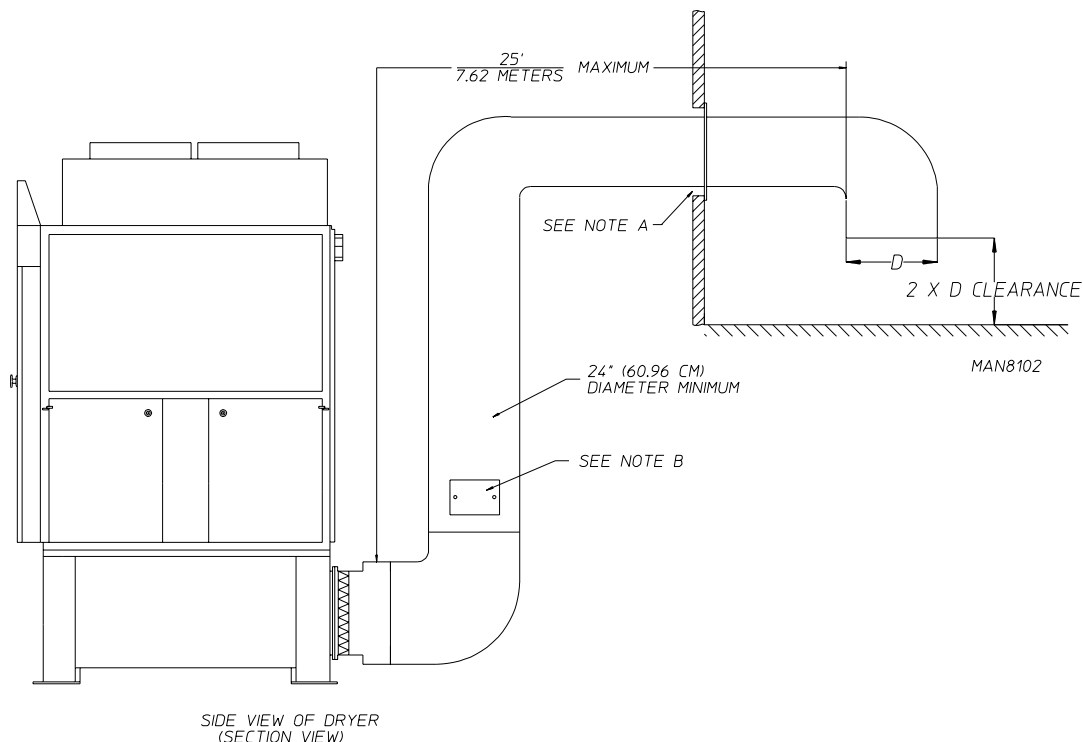
NOTE: "A"- OPENING MUST BE 2-INCHES (5.08 CM) LARGER THAN THE DUCT (ALL THE WAY AROUND).
THE DUCT MUST BE CENTERED WITHIN THIS OPENING.
"B"- INSPECTION DOORS SHOULD BE INSTALLED AT STRATEGIC POINTS
FOR PERIODIC INSPECTION AND CLEANING.

210 GAS DRYER 5,300 CFM (150.08 CMM) VERTICAL / HORIZONTAL DRYER VENTING



NOTE: "A"- OPENING MUST BE 2-INCHES (5.08 CM) LARGER THAN THE DUCT (ALL THE WAY AROUND).
THE DUCT MUST BE CENTERED WITHIN THIS OPENING.
"B"- INSPECTION DOORS SHOULD BE INSTALLED AT STRATEGIC POINTS FOR PERIODIC INSPECTION AND CLEANING

210 STEAM DRYER 6,500 CFM (184 CMM) VERTICAL / HORIZONTAL DRYER VENTING



NOTE: "A"- OPENING MUST BE 2-INCHES (5.08 CM) LARGER THAN THE DUCT (ALL THE WAY AROUND).
THE DUCT MUST BE CENTERED WITHIN THIS OPENING.
"B"- INSPECTION DOORS SHOULD BE INSTALLED AT STRATEGIC POINTS FOR PERIODIC INSPECTION AND CLEANING

a. Outside Ductwork Protection

- 1) To protect the outside end of the horizontal ductwork from the weather, a 90° elbow bent downward **should be** installed where the exhaust exits the building. If the exhaust ductwork travels vertically up through the roof, it **should be** protected from the weather by using a 180° turn to point the opening downward. In either case, allow at least twice the diameter of the duct between the duct opening and nearest obstruction.

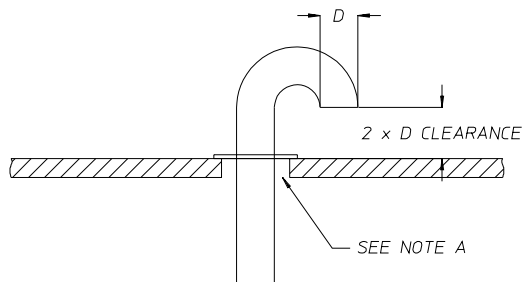
IMPORTANT: *DO NOT* use screens, louvers, or caps on the outside opening of the exhaust ductwork.

IMPORTANT: Exhaust back pressure measured by a manometer/magnehelic in the exhaust duct **must be** no less than 0 and **must not exceed** 0.3 in WC (0.74 mb).

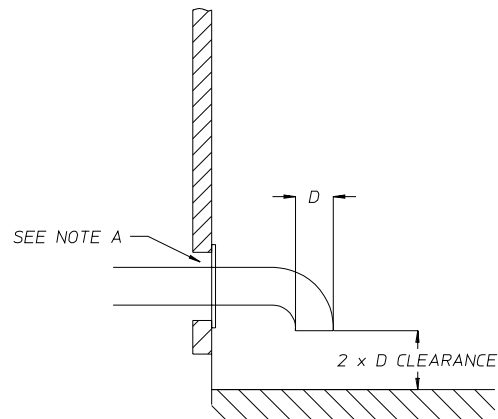
NOTE: It is recommended that exhaust or booster fans not be used in the exhaust ductwork system except where necessary to maintain exhaust back pressure (in the exhaust duct) between zero and 0.3 inch water column. Where employed, booster fans must not activate the dryer airflow proving switch (sail switch) when the dryer **is not** in operation.

NOTE: When the exhaust ductwork passes through a wall, ceiling, or roof made of combustible materials, the opening **must be** 2-inches (5.08 cm) larger than the duct (all the way around). The duct **must be** centered within this opening.

VERTICAL DUCTING



HORIZONTAL DUCTING



NOTE "A": OPENING MUST BE TWO (2) INCHES (5.08 CM) LARGER THAN DUCT (ALL THE WAY AROUND). THE DUCT MUST BE CENTERED WITHIN THIS OPENING.

MAN4706

E. COMPRESSED AIR SUPPLY SYSTEM

The compressed air system of the tilting dryer consists of a number of pneumatic pistons located throughout the dryer. The pistons are actuated by solenoid and flow control valves that are under computer control. The pneumatic pistons are used to:

- Tilt the Dryer for Loading and Unloading
- Open and Close the Load and Unload Doors
(for Dryer Models Equipped with Automatic Doors)
- Operate the Steam Coil Damper (for Steam Heated Models Only)

1. Filter/Regulator/Gauge Assembly

The compressed air supply to the dryer is connected into the 3/8" F.P.T. fitting of the filter/regulator/gauge assembly, which is located at the bottom rear of the right side of the base.

The filter/regulator/gauge assembly performs three (3) essential functions. The filter removes most solids and liquid particles from the compressed air stream and traps them in its bowl, where this waste can be readily removed through the drain valve at the bottom of the bowl.

The filter bowl **should be** cleaned monthly.

The regulator will maintain a nearly constant outlet air pressure so that the dryer's air pistons will function normally despite upstream air pressure variations. After the compressed air is connected into the filter/regulator/gauge assembly, adjust the regulator knob so that the gauge needle reads 80 psi (5.51 bar).

2. Tilting-Piston Solenoid Valves

A 2-way tilt dryer has two (2) of these solenoid valves ... one to control the front set of tilting pistons and a second to control the rear set of tilting pistons. A one-way tilt dryer has only one (1) solenoid valve.

Each valve has five (5) 3/8" F.P.T. ports and two (2) electric solenoid operators, one (1) on each side of the valve.

To tilt the dryer forward, a 24 volt signal is applied to the rear pistons solenoid connector "12" and no voltage is applied to the solenoid connector "14". The internal spool in the valve will move and 80 psi (5.51 bar) of air will enter the bottom port of the rear tilting pistons, extending the rear tilting piston rods and tilting the dryer forward for unloading. The top piston ports are bled to the atmosphere.

To level the dryer, the voltage signals are reversed. No voltage is applied to the "12" solenoid, and 24 volts is applied to the "14" solenoid. The valve spool will now move so that 80 psi (5.51 bar) of air is applied at the top piston ports, while the bottom piston ports are bled to the atmosphere. The piston rod will now retract, leveling the dryer. On rear tilt dryers, the front tilting piston solenoid valve acts in the same manner.

The tilting piston valves are 5 port/3 piston valves. If *no voltage* is applied to both the "12" and "14" solenoids, **ALL** five (5) valve ports are blocked. This means that, if the dryer is tilting or leveling and power to the dryer is shut off, the pistons will lock in position, holding the dryer in a partially tilted position.

The dryer can be made to tilt faster or slower by adjusting the tilting pistons 3/8" flow control valves, which are located on the pneumatic control panel.

The tilting piston valves and flow control valves are located on the pneumatic plate in the rear of the dryer's base.

3. Internal/External Pilot Air Supply

On 2-way tilt dryers, a pneumatic safety circuit is incorporated to prevent both front and rear tilting pistons from extending their rods at the same time. When 24 volts is supplied to the “12” side of the front tilting piston solenoid valve coil, the round internal spool in the core of the solenoid will move, allowing 80 psi (5.51 bar) air to flow into the bottom ports of the front tilting pistons, while the top ports are bled to the atmosphere. In addition to this 24 volt electrical signal, the spool also requires a 30 psi (2.07 bar) supply of compressed air to change its position. This pilot air can either be supplied internally, tapped off the 80 psi (5.51 bar) air supply connected to port number 1 through holes in the body of the solenoid valve, or it can be supplied externally through the 1/8” F.P.T. connection located on either end of the solenoid valve. If no pilot air is supplied to the solenoid valve, then the spool **cannot** move, even with voltage supplied to the solenoid valve.

This can be used to prevent both sets of tilting options from extending their rods at the same time. When the front tilting piston rods are extended, 80 psi (5.51 bar) air is connected to the bottom piston ports, while the top piston ports are bled to the atmosphere. So, by tapping the external pilot air supply to the rear tilting piston solenoid valve off the air line to the front tilting piston top port, whenever the front tilting piston rods are extended, then there is no pilot pressure available to the rear tilting piston solenoid valve, so that its spool **cannot** move and the rear tilting piston rods **cannot** extend, even if a 24 volt signal is sent to its “12” side solenoid valve coil.

The external pilot air supply to the front tilting pistons is tapped off the rear tilting piston top port air line so that whenever the rear piston rods are extended, there is no pilot air supplied to the front tilting piston solenoid valve and the front tilting piston rods **cannot** extend. On the solenoid valve supplied on the dryer, the “12” side valve is externally piloted, while the “14” side valve is internally piloted.

A valve can easily be checked for internal or external piloting by removing the two (2) screws, which hold the solenoid operator onto the valve. For an internal pilot, the “O” ring **should be** positioned over the internal pilot supply port. This allows internal pilot air to be supplied to the valve spool. For external pilot, the solid sealing disc **must be** positioned on top of the internal port.

4. OPTIONAL Automatic (Piston Operated) Load/Unload Doors

If the dryer is equipped with the automatic door *OPTION* then the loading doors are operated by two (2) pneumatic pistons located above the load doors. On 2 door dryers, the unloading doors on the back of the dryer will also be controlled by two (2) pistons, located above the unload doors.

The 24 volt solenoid valve operators controlling the door pistons are located on the pneumatic plate in the rear of the dryer’s base. These solenoid valves are configured so that if power to the dryer is shut off, the door piston’s ports are bled to the atmosphere so that the doors can be opened and closed by hand.

F. ELECTRICAL INFORMATION

1. Electrical Requirements

ALL electrical connections **must be** made by a properly licensed and competent electrician. This is to ensure that the electrical installation is adequate and conforms to local, state, and national regulations or codes of the country of destination. In the absence of such codes, **ALL** electrical connections, materials, and workmanship **must conform** to the applicable requirements of National Electric Code ANSI/NFPA 70, or in Canada, Canadian Electric Code CSA C22.1.

For personal safety, the dryer **must be** electrically grounded in accordance with local codes and/or National Electric Code ANSI/NFPA 70, or in Canada, Canadian Electric Code CSA C22.1.

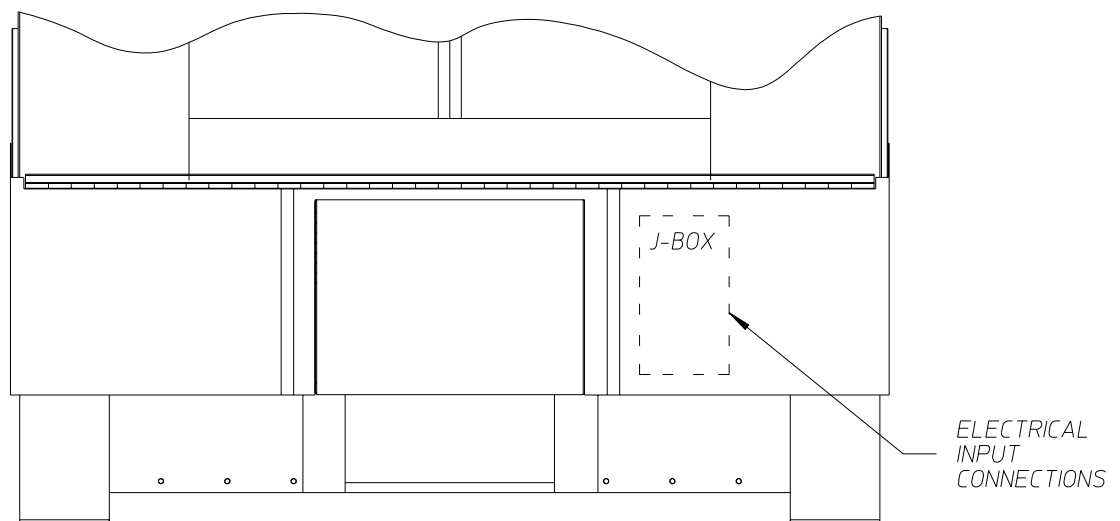
IMPORTANT: Failure to comply with these codes or ordinances, and/or the requirements stipulated in this manual can result in personal injury or component failure.

NOTE: Component failure due to improper installation VOIDS THE WARRANTY.

Each dryer **should be** connected to an independently protected branch circuit. The dryer **must be** connected with copper wire only. **DO NOT use aluminum wire, which could cause a fire hazard.** The copper conductor wire/cable **must be** of proper ampacity and insulation in accordance with electric codes for making **ALL** service connections.

NOTE: The use of aluminum wire will VOID THE WARRANTY.

The electrical input power connections are made into the junction box located in the right front portion of the dryer's base.



FRONT VIEW OF
TILT BASE

MAN8111

2. Electrical Service Specifications

210 Gas with Tilting Options / Rear Exhaust 7.5 HP Blower / 3 HP Drive Motor					
ELECTRICAL SERVICE SPECIFICATIONS (PER DRYER)					
IMPORTANT: 208 VAC AND 230/240 VAC ARE NOT THE SAME. When ordering, specify exact voltage. NOTES: A. When fuses are used they must be dual element, time delay, current limiting, class RK1 or RK5 ONLY. Calculate/determine correct fuse value, by applying either local and/or National Electrical Codes to listed appliance amp draw data. B. Circuit breakers are thermal-magnetic (industrial) motor curve type ONLY. For others, calculate/verify correct breaker size according to appliance amp draw rating and type of breaker used. C. Circuit breakers for 3-phase (3ϕ) dryers must be 3-pole type.					
SERVICE VOLTAGE	PHASE	WIRE SERVICE	APPROX. AMP DRAW		CIRCUIT BREAKER
			60 Hz	50 Hz	
208	3 ϕ	3/4	37.6	—	60
220	3 ϕ	3	33.0	—	60
230	3 ϕ	3	33.7	36.2	60
240	3 ϕ	3	33.7	—	60
380	3 ϕ	3/4	—	20.7	30
400	3 ϕ	3/4	—	19.9	30
416	3 ϕ	3/4	—	19.8	30
460	3 ϕ	3	17.9	—	30
480	3 ϕ	3	17.9	—	30
575	3 ϕ	3	14.4	—	20

5/30/17

IMPORTANT: The dryer ***must be*** connected to the electric supply shown on the data label. In the case of 208 VAC or 240 VAC, the supply voltage must match the electric service specifications of the data label exactly.

WARNING: 208 VAC and 240 VAC **ARE NOT THE SAME**. Any damage done to dryer components due to improper voltage connections will automatically **VOID THE WARRANTY**.

NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

210 Steam with Tilting Options / Gas - Side Exhaust 15 HP Blower / 3 HP Drive Motor

ELECTRICAL SERVICE SPECIFICATIONS (PER DRYER)

IMPORTANT: 208 VAC AND 230/240 VAC ARE NOT THE SAME. When ordering, specify exact voltage.

- NOTES:**
- A. When fuses are used they must be dual element, time delay, current limiting, class RK1 or RK5 ONLY. Calculate/determine correct fuse value, by applying either local and/or National Electrical Codes to listed appliance amp draw data.
 - B. Circuit breakers are thermal-magnetic (industrial) motor curve type ONLY. For others, calculate/verify correct breaker size according to appliance amp draw rating and type of breaker used.
 - C. Circuit breakers for 3-phase (3Ø) dryers must be 3-pole type.

SERVICE VOLTAGE	PHASE	WIRE SERVICE	APPROX. AMP DRAW		CIRCUIT BREAKER
			60 Hz	50 Hz	
208	3Ø	3/4	54.7	—	90
230	3Ø	3	50.5	54.0	80
380	3Ø	3	51.3	—	70
380	3Ø	3/4	—	32.7	50
400	3Ø	3/4	—	29.7	50
416	3Ø	3/4	—	29.1	50
460	3Ø	3	26.4	—	45
480	3Ø	3	26.4	—	45
575	3Ø	3	21.5	—	30

4/18/14

IMPORTANT: The dryer ***must be*** connected to the electric supply shown on the data label. In the case of 208 VAC or 240 VAC, the supply voltage must match the electric service specifications of the data label exactly.

WARNING: 208 VAC and 240 VAC **ARE NOT THE SAME**. Any damage done to dryer components due to improper voltage connections will automatically **VOID THE WARRANTY**.

NOTE: ADC reserves the right to make changes in specifications at any time, without notice or obligation.

3. Electrical Connections

NOTE: A wiring diagram is included with each dryer and is located in the blueprint pocket inside the left side control cabinet.

The main electrical input connections to the dryer are the 3-phase (3Ø) power leads (L1, L2, and L3), GROUND, and in the case of 4 wire service, the Neutral. These electrical connections are made at the power distribution block located in the base front electrical enclosure.

The main electrical (3-phase [3Ø]) connections (L1, L2, and L3) **must be** provided and installed in accordance with state and local codes. In the absence of these codes, grounding **must conform** to applicable requirements of the National Electrical Code ANSI/ NFPA NO. 70-LATEST EDITION, or in Canada, the installation **must conform** to applicable Canadian Standards: Canadian Electrical Codes Parts 1 & 2 CSA C22.1-1990 or LATEST EDITION (for Electrical Connections). In **ALL** cases, a strain relief **must be** used where the wire(s) enter the dryer's electrical service (relay) box.

NOTE: A CIRCUIT SERVICING EACH DRYER MUST BE PROVIDED.

4. Main Grounding

A ground (earth) connection **must be** provided and installed in accordance with local, state, and national regulations or codes of the country of destination. In the absence of these codes, grounding **must conform** to applicable requirements of National Electric Code ANSI/NFPA 70, or in Canada, the installation **must conform** to applicable Canada Standards: Canadian Electric Code CSA C22.1. The ground connection may be to a proven earth ground at the location service panel.

NOTE: A grounding connection (terminal lug) is provided in the dryer at the left side control cabinet.

For added personal safety, when possible, it is suggested that a separate ground wire (size per local codes) be connected from the ground connection of the dryer to a grounded cold water pipe. **DO NOT ground to a gas or hot water pipe.** The grounded cold water pipe must have metal-to-metal connections **ALL** the way to electrical ground. If there are any nonmetallic interruptions, such as, a meter, pump, plastic, rubber, or other insulating connectors, they **must be** jumped out with a wire (size per local codes) and securely clamped to bare metal at both ends.

IMPORTANT: For personal safety and proper operation, the dryer **must be** grounded. For proper operation of the microprocessor (computer), an earth (zero) ground is required.

NOTE: Grounding via metallic electrical conduit (pipe) **is not** recommended.

G. GAS INFORMATION

It is your responsibility to have **ALL** plumbing connections, materials, and workmanship conform to local and state regulations or codes of the country of destination. In the absence of such codes, **ALL** plumbing connections, materials, and workmanship **must conform** to the applicable local requirements. In the USA this is National Fuel Gas Code ANSI Z223.1/NFPA 54, or in Canada, Natural Gas and Propane Installation Code CSA B149.1.

In Australia, the fuel gas code is AS/NZS5601, local authority, gas, electricity, and any other relevant statutory regulations.

IMPORTANT: Failure to comply with these codes or ordinances, and/or the requirements stipulated in this manual, can result in personal injury and improper operation of the dryer.

The dryer and its individual shutoff valve **must be** disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psig (3.5 kPa). The dryer **must be** isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure test of the gas supply system at test pressures equal to or less than 1/2 psig (3.5 kPa).

IMPORTANT: Failure to isolate or disconnect dryer from supply as noted can cause irreparable damage to the gas valve **VOIDING THE WARRANTY**.

WARNING: FIRE OR EXPLOSION COULD RESULT.

1. Gas Supply

The gas dryer installation **must meet** the American National Standard ... National Fuel Gas Code ANSI Z223.1-LATEST EDITION, or in Canada, CAN/CGA-B149.1-M91 (Natural Gas) or CAN/CGA-B149.2-M91 (Propane Gas) or LATEST EDITION (for General Installation and Gas Plumbing), as well as local codes and ordinances and **must be** done by a qualified professional.

NOTE: Undersized gas piping will result in ignition problems, slow drying, increased use of energy, and can create a safety hazard.

The dryer **must be** connected to the type of heat/gas indicated on the dryer data label. If this information does not agree with the type of gas available, **DO NOT operate the dryer**. Contact the reseller who sold the dryer or the ADC factory.

IMPORTANT: Any burner changes or conversions **must be** made by a qualified professional.

The input ratings shown on the dryer data label are for elevations up to 2,000 feet (609.6 meters) unless elevation requirements of over 2,000 feet (609.6 meters) were specified at the time the dryer order was placed with the factory. The adjustment or conversion of dryers in the field for elevations over 2,000 feet (609.6 meters) is made by changing each burner orifice. If this conversion is necessary, contact the reseller who sold the dryer or contact the ADC factory.

IMPORTANT: This gas dryer **is not** provided with an internal gas supply shutoff and an external gas supply shutoff **must be** provided.

2. Technical Gas Data

a. Gas Specifications

For Australia, refer to data plate.

	TYPE OF GAS			
	NATURAL		PROPANE	
Manifold Pressure*	3.5 inches W.C.	8.7 mb	10.5 inches W.C.	26.1 mb
In-Line Pressure	6.0 - 10.5 inches W.C.	14.92 - 26.1 mb	11.0 - 13.0 inches W.C.	27.4 - 32.37 mb

Shaded areas are stated in metric equivalents

* Measured at gas valve pressure taps when the gas valves are on.

b. Gas Connections:

Run a 1-1/2" (3.81 cm) pipe from the main gas header to the dryer. There is a 1-1/2" (3.81 cm) gas pipe connection at the bottom right side of the dryer's base.

Inlet connection _____ 1-1/4" N.P.T.

Btu/hr input (per dryer) _____ 650,000 Btu/hr (163,800 kcal/hr)

1) Natural Gas

Pressure regulation is controlled by the gas valve internal regulators. Incoming supply pressure **must be** consistent between a minimum of 6.0 inches (14.92 mb) water column (W.C.) and a maximum of 12.0 inches (29.8 mb) water column (W.C.).

2) Propane Gas

Dryers made for use with propane gas have the gas valve internal pressure regulators blocked open so that the gas pressure **must be** regulated upstream of the dryer. The pressure measured at each gas valve pressure tap **must be** a consistent 10.5 inches (26.1 mb) water column (W.C.). There is no regulator or regulation provided in a propane gas dryer. The water column (W.C.) **must be** regulated at the source (propane tank) or external regulator/regulation **must be** added to each dryer.

		TYPE OF GAS						Propane Conversion Kit Part Number
Btu/hr Rating	kcal/hr Rating	Natural			Propane			
		Qty.	D.M.S.*	Part No.	Qty.	D.M.S.*	Part No.	
650,000	163,800	5	#2	140839	5	#29	140820	883792

Shaded area is stated in metric equivalent

* Drill Measurement Size (D.M.S.) equivalents are as follows:

Natural Gas #2 = 0.221" (5.613 mm).
Propane Gas #29 = 0.1360" (3.4544 mm).

3. Piping/Connections

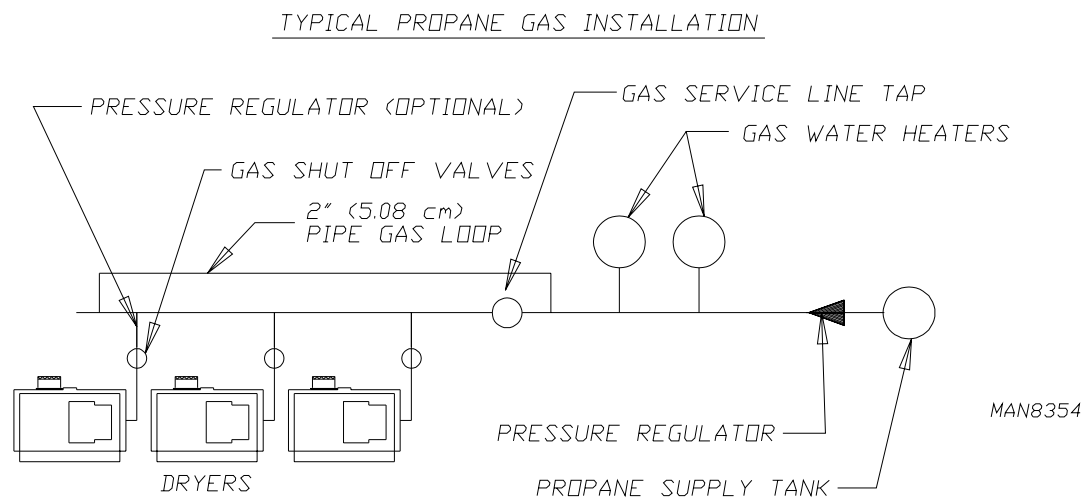
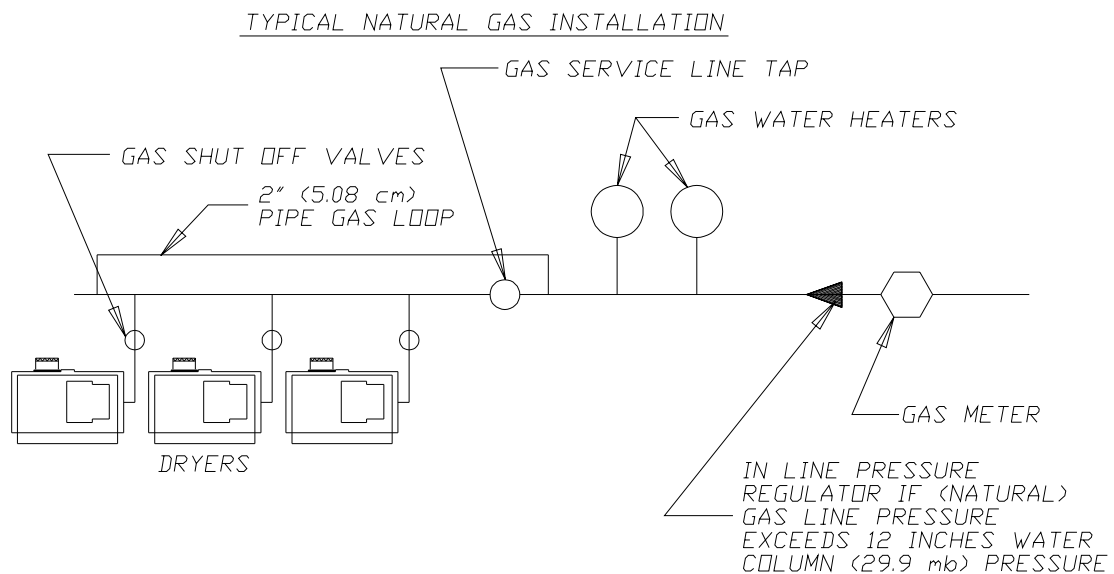
ALL components/materials must conform to National Fuel Gas Code specifications. It is important that gas pressure regulators meet applicable pressure requirements and that gas meters be rated for the total amount of **ALL** the appliance Btu being supplied.

Installer within Australia – refer to AS/NZS5601.1 for guidance on gas supply pipe sizing required for this appliance installation.

The dryer is provided with a 1-1/4" N.P.T. inlet pipe connection located at the right side of the base of the dryer. The minimum pipe size (supply line) to the dryer is 1-1/2" N.P.T. For ease of servicing, the gas supply line of each dryer must have it's own shutoff valve.

The size of the main gas supply line (header) will vary depending on the distance this line travels from the gas meter or, in the case of propane gas, the supply tank, other gas-operated appliances on the same supply line, etc. Specific information regarding supply line size **should be** determined by the gas supplier.

NOTE: Undersized gas supply piping can create a low or inconsistent pressure, which will result in erratic operation of the burner ignition system.



Consistent gas pressure is essential at **ALL** gas connections. It is recommended that a 2-inch (5.08 cm) pipe gas loop be installed in the supply line servicing a bank of dryers. An in-line pressure regulator **must be** installed in the gas supply line (header) if the (natural) gas pressure exceeds 12.0 inches (29.8 mb) of water column (W.C.) pressure.

IMPORTANT: A water column (W.C.) pressure of 3.5 inches (8.7 mb) for natural gas and 10.5 inches (26.1 mb) for propane dryers is required at the gas valve pressure tap of each dryer for proper and safe operation.

A plugged tap 1/8" N.P.T. minimum, accessible for a pressure gauge connection, must be installed in the main gas supply line immediately upstream of the dryers.

IMPORTANT: Pipe joint compounds that resist the action of natural gas and propane gas **must be** used.

IMPORTANT: Test **ALL** connections for leaks by brushing on a soapy water solution (liquid detergent works well).

WARNING: NEVER TEST FOR LEAKS WITH A FLAME!!!

ALL components/materials **must conform** to National Fuel Gas Code specifications ANSI Z223.1-LATEST EDITION, or in Canada, CAN/CGA-B149.1-M91 (Natural Gas) or CAN/CGA-B149.2-M91 (Propane Gas) or LATEST EDITION (for General Installation and Gas Plumbing), as well as local codes and ordinances and **must be** done by a qualified professional. It is important that gas pressure regulators meet applicable pressure requirements, and that gas meters be rated for the total amount of **ALL** the appliance Btu being supplied.

IMPORTANT: The dryer and its individual shutoff valve **must be** disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psig (3.5 kPa).

NOTE: The dryer **must be** isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure test of the gas supply system at test pressures equal to or less than 1/2 psig (3.5 kPa).

H. STEAM INFORMATION

It is your responsibility to have **ALL** plumbing connections made by a qualified professional to assure that the gas plumbing installation is adequate and conforms with local and state regulations or codes.

IMPORTANT: Failure to comply with the requirements stipulated in this manual can result in component failure, which will VOID THE WARRANTY.

NOTE: The dryer is manufactured with a pneumatic (piston) damper system, which requires an external supply of air (80 psi +/- 10 psi [5.51 bar +/- 0.61 bar]).

1. Steam Requirements – High Pressure

Inlet _____ 1-1/2" supply line connection

Return _____ 3/4" return line connection

Operating Steam Pressure		
Maximum	125 psig*	862 kPa
Heat Input (Normal Load)	27 Bhp	
Consumption (Approximate)	890 lb/hr	404.5 kg/hr

Shaded areas are stated in metric equivalents

* The minimum operating pressure for optimum results is 100 psig (689.47 kPa).

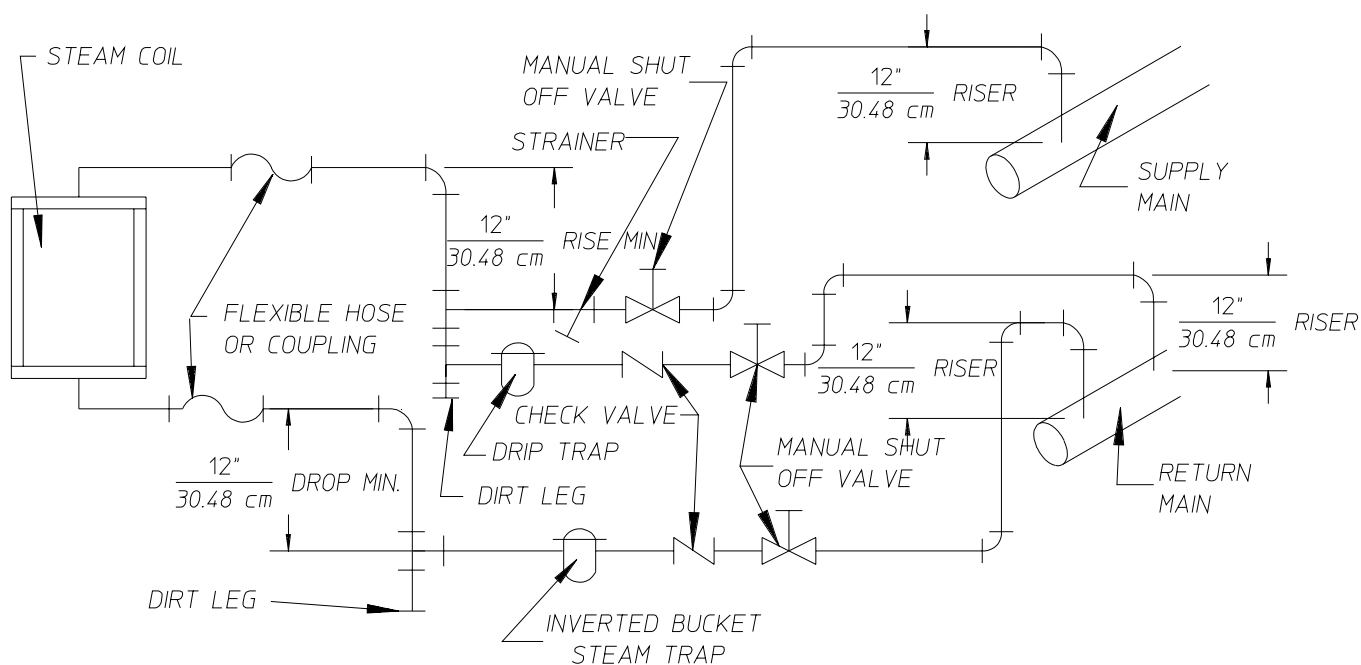
2. Installation Instructions

To ensure an adequate supply of steam is provided, be sure that the steam lines and steam return lines are sized and laid out as stipulated in this manual. Inadequate steam lines and steam return lines or improper steam plumbing will result in poor performance and can cause component failure. Clean, dry steam **must be** provided to the dryer.

IMPORTANT: Steam coil failure due to water hammer by wet steam will VOID THE WARRANTY.

- The presence of condensate in the steam supply will cause water hammer and subsequent heat exchanger (steam coil failure). The steam supply connection into the main supply line **must be** made with a minimum 10-inch (25.4 cm) riser. This will prevent any condensate from draining towards the dryer.
- The steam supply piping to the dryer must include a 12-inch (30.48 cm) riser along with a drip trap and check valve. This will prevent any condensate from entering the steam coil.
- Flexible hoses or couplings **must be** used. The dryer vibrates slightly when it runs and this will cause the steam coil connections to crack if they are hard piped to the supply and return mains.

- d. Shutoff valves for each dryer **should be** installed in the supply line, return line, and drip trap return lines. This will allow the dryer to be isolated from the supply main and the return main if the dryer needs maintenance work.
- e. Install an inverted bucket steam trap and check valve at least 12-inches (30.48 cm) below the steam coil as close to the coil as possible.
- f. The supply line and the return line **should be** insulated. This will save energy and provide for the safety of the operator and maintenance personnel.
- g. Water pockets in the supply line, caused by low points, will provide wet steam to the coil possibly causing steam coil damage. **ALL** horizontal runs of steam supply piping **should be** pitched 1/4-inch for every one (1) foot (0.30 meters) back towards the steam supply header causing the condensate in the line to drain the header. Install a bypass trap in any low point to eliminate wet steam.



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MAN4910

STEAM DAMPER SYSTEM

3. Steam Damper Air System Connections

The dryer is manufactured with a pneumatic (piston) damper system, which requires an external supply of compressed air. The air connection is made at the left hand side on top of the dryer.

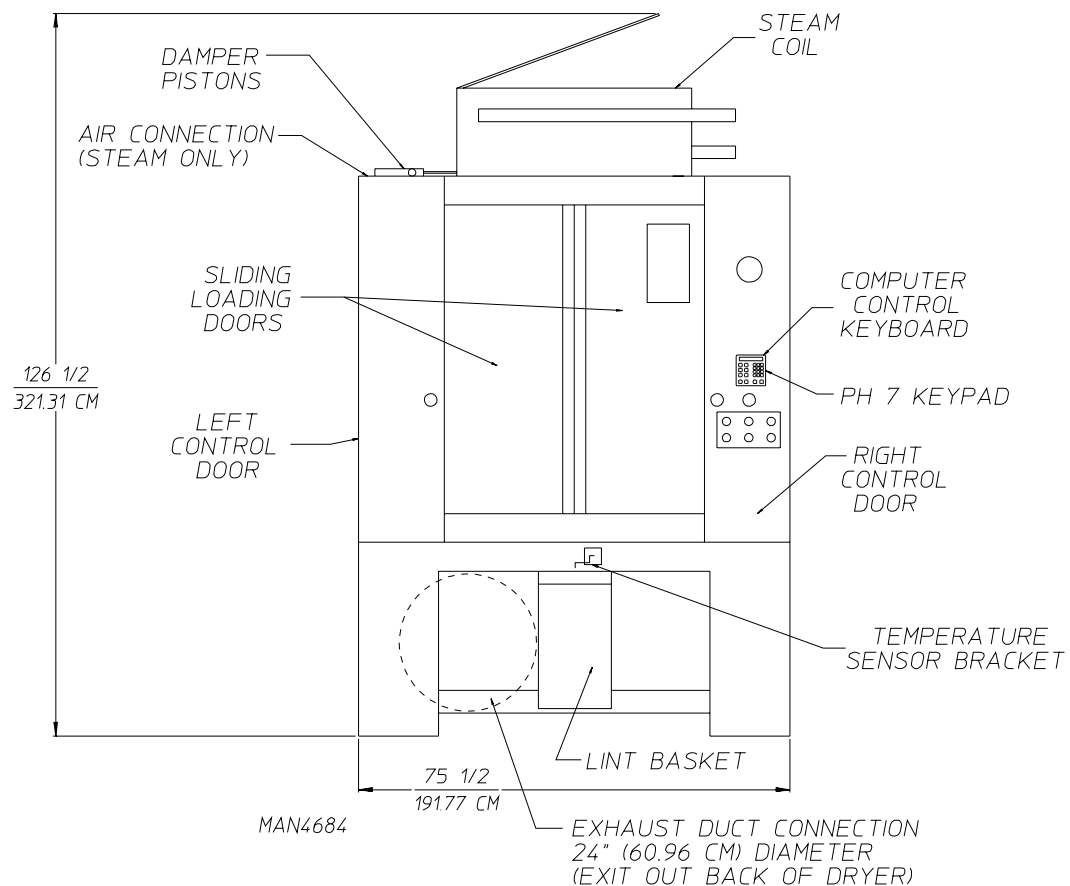
a. Air Requirements

Compressed Air Supply	Air Pressure	
Normal	80 psi	5.51 bar
Minimum Supply	70 psi	4.82 bar
Maximum Supply	90 psi	6.21 bar

Shaded areas are stated in metric equivalents

b. Air Connection

Air connection to system – 1/8" F.P.T.



- c. No air regulation or filtration is provided with the dryer. External regulation/filtration of 80 psi (5.51 bar) **must be** provided. It is suggested that a regulator/filter gauge arrangement be added to the compressed air line just before the dryer connection. This is necessary to ensure that correct and clean air pressure is achieved.

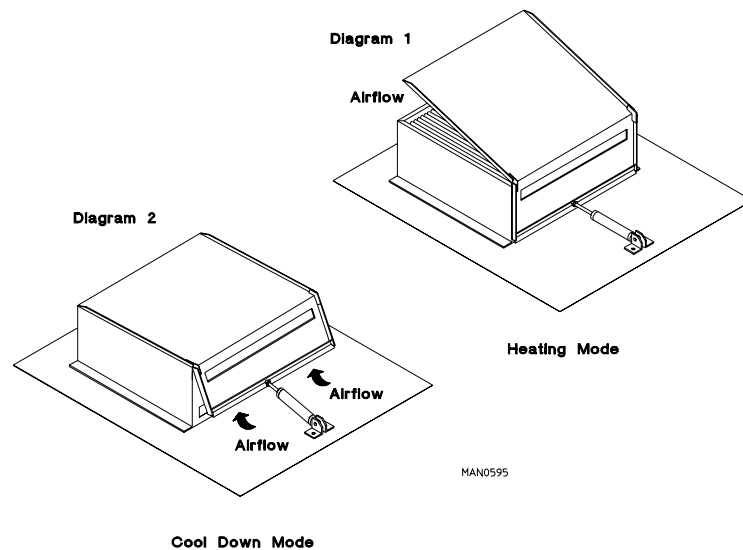
4. Steam Damper System Operation

The steam damper in the Heating Mode as shown in **Diagram 1**, allows the coil to stay constantly charged eliminating repeated expansion and contraction. When the damper is opened, the air immediately passes through the already hot coil, providing instant heat to start the drying process. When the damper is closed, ambient air is drawn directly into the tumbler, allowing a rapid cool down.

Diagram 1 – shows the damper in the heating (open) mode, allowing heat into the tumbler.

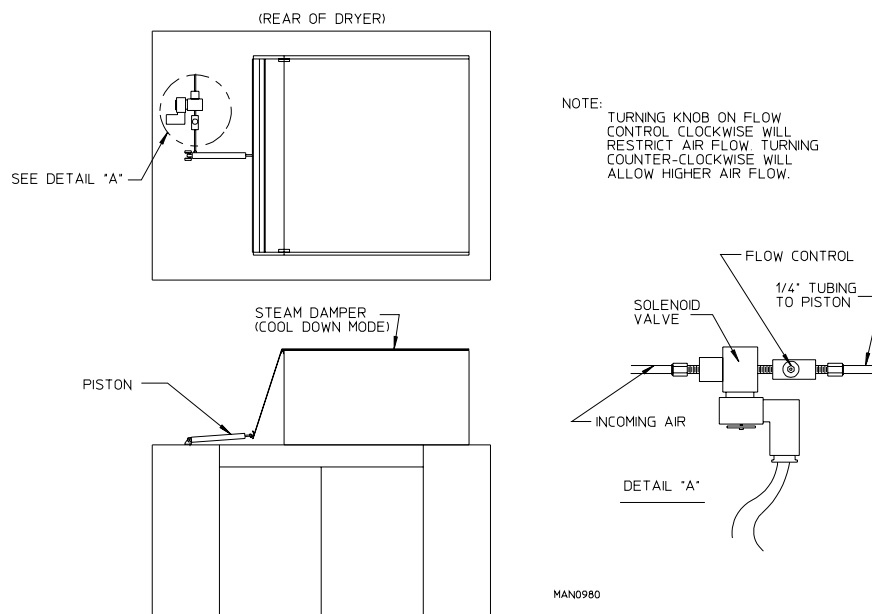
Diagram 2 – shows the damper in the cool down (closed) mode, pulling ambient air directly into the tumbler without passing through the coils.

NOTE: With the dryer off or with no air supply, the steam damper is in the Cool Down Mode as shown in **Diagram 2**.



5. Steam Damper Air Piston (Flow Control) Operation Adjustment

Steam damper operation was tested and adjusted prior to shipping at 80 psi (5.51 bar). If steam damper adjustment is necessary, locate the flow control valve and make the necessary adjustments as noted below.



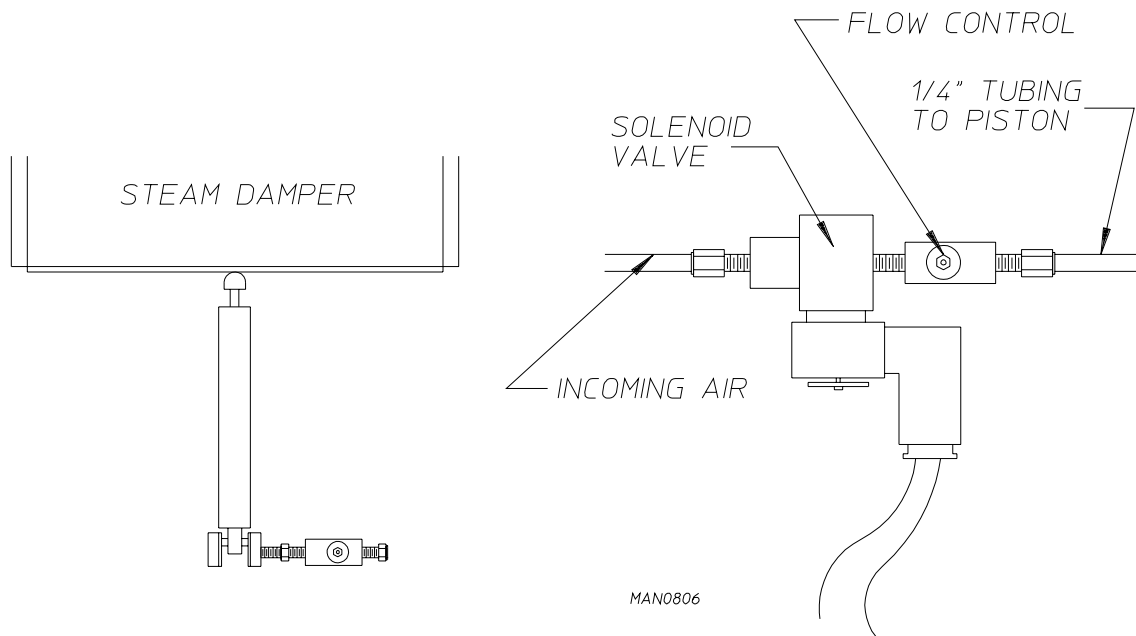
I. STEAM DAMPER ACTUATOR SYSTEM

The system consists of a hinged damper plate, pneumatic piston, and a 24 volt solenoid valve with a needle valve to control the speed of the piston actuation.

On a call for heat, a 24 volt signal is applied to the 3-way/2-position solenoid valve. This signal switches the valve so that compressed air is sent to the piston. The piston rod extends, pushing the hinged steam damper plate to the opened position. This allows room air to be drawn through the hot steam coil and then through the tumbler.

When the temperature set point has been reached, the 24 volt signal is removed from the solenoid valve, so that the solenoid valve blocks the air supply to the piston, and the air in the piston is bled to the atmosphere. The spring in the piston now retracts the piston rod, closing the steam damper. The steam damper plate now covers the steam coil and allows room air to bypass the coil before entering the tumbler for a rapid cool down.

The steam damper plate should open and close slowly and smoothly. The speed can be modulated by adjusting the needle valve knob. Turning the knob clockwise (CW) restricts the compressed airflow and slows down the steam damper movement. Counterclockwise (CCW) adjustment speeds up the steam damper motion. Upon completion of adjustment, tighten the needle valve's locking nut.



J. WATER SUPPLY CONNECTION

FOR SENSOR ACTIVATED FIRE EXTINGUISHING (S.A.F.E.) SYSTEM

The dryer comes with S.A.F.E. system, connect a 40 +/- 20 psig (2.75 +/- 1.37 bar) 1/2" diameter water line to supply the water valve of the S.A.F.E. system with the required water supply. The water connection is located on top of the dryer on the left hand side. A tap has been supplied for the customer to connect a manual bypass to the S.A.F.E. system. The same water connection applies to the manual bypass tap as specified above.

K. PREOPERATIONAL TEST

ALL dryers are thoroughly tested and inspected before leaving the factory. However, a preoperational test **should be** performed before the dryer is publicly used. It is possible that adjustments have changed in transit or due to marginal location (installation) conditions. Installer must instruct the user on how to correctly operate the dryer before leaving.

1. Turn on electric power to the dryer.
2. Make sure the loading doors are closed and the lint drawer is closed.
3. Make sure “green” power button is in and illuminated.
4. Microprocessor (computer) system operational test, to start the dryer:
 - a. Display will read “READY”.
 - b. Press “D” (preprogrammed) cycle key on the touchpad of the keyboard.
5. The dryer will then start. (I.E., blower, tumbler and heat.)
6. The light emitting diode (L.E.D.) display will read MANUAL DRYING CYCLE D, 00:00 MIN REMAIN.

NOTE: Press the “UP ARROW” to view the tumbler temperature at any time.

NOTE: The dryer can be stopped at any time by pressing the “CLEAR/STOP” key. If the temperature is above the Cool Down set point when the “CLEAR/STOP” is pressed, the dryer will go into a Cool Down Cycle. If the “CLEAR/STOP” key is pressed again at this point the cycle that was in progress **will be canceled** and returned to the “READY” state. If the temperature is below the Cool Down set point, the cycle that was in progress **will be canceled**, and go to Wrinkle Guard.

7. When the programmed drying time has expired, the Phase 7 non-coin microprocessor controller (computer) will proceed into the Cool Down Cycle (Mode).
8. Once the Cool Down Cycle begins at the end of the heat cycle the L.E.D. display will read COOL DOWN TEMP ___/___MINUTE REMAINING. At the end of the heat cycle the dryer will shut off the heat, and continue the fan and tumbler until the Cool Down Time, or temperature is reached.
9. Once the Cool Down Cycle is completed, the Phase 7 non-coin microprocessor controller (computer) will proceed into the Wrinkle Guard Cycle. The Audio Alert tone will sound for the amount set in Audio Alert ON Time. The L.E.D. display will read “WRINKLE GUARD”. The times are fixed at 2 minutes OFF, 2 minutes ON for a max time of 99 minutes. These times are not programmable. During the ON time, the blower (fan) and the tumbler will start to rotate (without heat for 2 minutes). The Phase 7 non-coin microprocessor controller (computer) will repeat this process until the Maximum Wrinkle Guard On Time has expired (99 minutes). The L.E.D. display will then read “CYCLE DONE” and lockout the dryer functions until the doors are opened. It will then return to “READY”.

NOTE: Mechanical functions of the dryer **is not** allowed during the ON time. The blower (fan) **must be** OFF to perform mechanical functions. However the “CLEAR/STOP” key may be pressed at any time to end the Wrinkle Guard Cycle. Mechanical functions of the dryer is allowed during the OFF time.

NOTE: Dryer can be stopped at any time by opening the main door or by pressing the “CLEAR/STOP” key. To restart the dryer, press the “ENTER/START” key or a preprogrammed cycle key (i.e., “E”).

NOTE: Pressing touchpad key “A,” “B,” “C,” “D,” or “F” will also start the dryer. The six preprogrammed drying cycles (“A” thru “F”) have been stored in the microprocessor (computer’s) memory. Refer to the Programming Manual supplied with the dryer for these preprogrammed cycles.

10. Check to ensure that the tumbler starts in the clockwise (CW) direction. Additionally, check the direction of the blower motor to ensure that it rotates in the counterclockwise (CCW) direction as viewed from the left side of the dryer. If it does, the phasing is correct. If the phasing is incorrect, reverse two (2) of the leads at L1, L2, or L3 of the power supply connections made to the dryer.

IMPORTANT: Dryer blower motor and impellor/fan shaft as viewed from the left side of the dryer must turn in the counterclockwise (CCW) direction, otherwise the dryer efficiency **will be** drastically reduced, and premature component failure can result.

11. Heat Circuit Operational Test

a. Gas Models

- 1) When the dryer is first started (during initial start-up), the burners have a tendency not to ignite on the first attempt. This is because the gas supply piping is filled with air, so the dryer may have to be stopped and restarted several times for this air to be purged from the lines.
- 2) The dryer has two (2) burner boxes and each burner has its own Direct Spark Ignition (DSI) Module and Spark Ignition/Flame-Probe Assembly. If ignition is not established after first attempt, the heat circuit DSI Module will lockout until it is manually reset. To reset the DSI system, open and close the loading doors and restart the dryer (press “ENTER/START” key).

If one burner lights and the other does not, then the system will shut both burners off and the burner fault code will be displayed, showing which of the two (2) burners failed to ignite.

NOTE: During the purging period, verify that **ALL** gas shutoff valves are open.

- 3) Once ignition is established, a gas pressure test **should be** taken at each gas valve pressure tap of the dryer to assure that the water column (W.C.) pressure is correct and consistent.

NOTE: Water column (W.C.) pressure requirements (measured at both gas valve pressure taps) ...

Natural Gas _____ 3.5 Inches (8.7 mb) Water Column (W.C.).
Propane Gas _____ 10.5 Inches (26.1 mb) Water Column (W.C.).

IMPORTANT: There is no regulator provided in a propane dryer. The water column (W.C.) pressure **must be** regulated at the source (propane tank), or an external regulator **must be** added to each dryer.

b. Steam Models

- 1) Check to ensure that the steam damper is functioning properly.

- 2) Make a complete operational check of **ALL** safety-related circuits (i.e., lint drawer switch and sail switches on gas models).
- 3) Reversing tumbler dryers should never be operated with less than a 100 lb (45.4 kg) load (dry weight), since the load's weight affects tumbler coast time during a direction reversal command. It is important that the tumbler come to a complete stop prior to starting in opposite direction. For Automatic (Mode) Cycle only, the spin and stop times are not adjustable and have been preprogrammed into the microprocessor controller (computer) for a 2-1/2 minute reverse spin time and a 7-second dwell (stop) time.

TUMBLER COATING

The tumbler is treated with a protective coating. We suggest dampening old garments or cloth material with a solution of water and nonflammable mild detergent and tumbling them in the tumbler to remove this coating.

- 4) Each dryer **should be** operated through one (1) complete cycle to assure that no further adjustments are necessary and that **ALL** components are functioning properly.
- 5) Microprocessor (computer) programs/selections ...
 - a) Each microprocessor controller (computer) has been preprogrammed by the factory with the most commonly used parameter (programs) selections. If computer program changes are required, refer to the Computer Programming Manual, which was shipped with the dryer.

L. PREPARATION FOR OPERATION/START-UP

The following items **should be** checked before attempting to operate the dryer:

1. Read **ALL** "CAUTION," "WARNING," and "DIRECTION" labels attached to the dryer.
2. Check incoming supply voltage to be sure that it is the same as indicated on the dryer data label. **The supply voltage must match the electrical service exactly.**
3. **GAS MODELS** – check to assure that the dryer is connected to the type of heat/gas indicated on the dryer data label.
4. **GAS MODELS** – the sail switch damper assembly was installed and adjusted at the factory prior to shipping. However, each sail switch adjustment **must be** checked to assure that this important safety control is functioning.
5. **GAS MODELS** – be sure that **ALL** gas shutoff valves are in the open position.
6. Be sure **ALL** side and base panels are on the dryer.
7. Check **ALL** service doors to assure that they are closed and secure.
8. Be sure lint drawer is securely in place.

NOTE: LINT DRAWER <i>MUST BE</i> <u>ALL</u> THE WAY IN PLACE TO ACTIVATE SAFETY SWITCH, OTHERWISE THE DRYER <u>WILL NOT</u> START.
--

9. Rotate the tumbler (drum) by hand to be sure it moves freely.
10. Check bolts, nuts, screws, terminals, and fittings for security.
11. Check to ensure air supply (80 psi [5.51 bar]) is connected to the dryer.
12. **STEAM MODELS** – check to ensure **ALL** steam shutoff valves are open.

M. SHUTDOWN INSTRUCTIONS

If the dryer is to be shutdown (taken out of service) for a period of time, the following **must be** performed:

1. Discontinue power to the dryer either at the external disconnect switch or the circuit breaker.
2. Discontinue the heat supply:
 - a. **GAS MODELS ... discontinue the gas supply.**
 - 1) SHUT OFF external (location furnished) gas supply shutoff valve.
 - 2) SHUT OFF internal gas supply shutoff valve located in the gas valve burner area.
 - b. **STEAM MODELS ... discontinue steam supply.**
 - 1) SHUT OFF external (location furnished) shutoff valve.
 - 2) SHUT OFF internal steam valves in the supply line and the return line.

SECTION IV

SERVICE/PARTS INFORMATION

A. SERVICE

1. Service **must be** performed by a qualified trained technician, service agency, or gas supplier. If service is required, contact the reseller from whom the **ADC** equipment was purchased. If the reseller **cannot** be contacted or is unknown, contact the **ADC** Service Department for a reseller in your area.

NOTE: When contacting the **ADC** Service Department, be sure to give them the correct **model number** and **serial number** so that your inquiry is handled in an expeditious manner.

B. PARTS

1. Replacement parts **should be** purchased from the reseller from whom the **ADC** equipment was purchased. If the reseller **cannot** be contacted or is unknown, contact the **ADC** Parts Department for a reseller in your area. Parts may also be purchased directly from the factory by calling the **ADC** Parts Department at +1 (269) 923-3000 or you may FAX in your order at +1 (508) 678-9447.

NOTE: When ordering replacement parts from the **ADC** reseller or the **ADC** factory be sure to give them the correct **model number** and **serial number** so that your parts order can be processed in an expeditious manner.

SECTION V

WARRANTY INFORMATION

A. RETURNING WARRANTY CARDS

1. Before any dryer leaves the **ADC** factory test area, a warranty card is placed on the back side of the main door glass. These warranty cards are intended to serve the customer where we record the individual installation date and warranty information to better serve you should you file a warranty claim.
 - a. If a warranty card did not come with your dryer, contact the **ADC** Warranty Department or the **ADC** Service Department at +1 (269) 923-3000.

IMPORTANT: A separate warranty card **must be** completed and returned for each individual dryer.

NOTE: Be sure to include the installation date when returning the warranty card(s).

B. WARRANTY

For a copy of the **ADC** commercial warranty covering your particular dryer(s), contact the **ADC** reseller from whom you purchased the equipment and request a dryer warranty form. If the reseller **cannot** be contacted or is unknown, warranty information can be obtained from the factory by contacting the **ADC** Warranty Department at +1 (269) 923-3000.

NOTE: Whenever contacting the **ADC** factory for warranty information, be sure to have the dryer's **model number** and **serial number** available, so that your inquiry can be handled in an expeditious manner.

C. RETURNING WARRANTY PARTS

ALL dryer or parts warranty claims or inquiries **should be** addressed to the **ADC** Warranty Parts Department. To expedite processing, the following procedures **must be** followed:

1. No parts are to be returned to **ADC** without prior written authorization ("Return Material Authorization" [R.M.A.]) from the factory.

NOTE: An R.M.A. is valid for only thirty (30) days from date of issue.

- a. The R.M.A. issued by the factory, as well as any other correspondence pertaining to the returned part(s), **must be** included inside the package with the failed merchandise.

2. Each part **must be** tagged with the following information:
 - a. **Model number** and **serial number** of the dryer from which part was removed.
 - b. Nature of failure (be specific).
 - c. Date of dryer installation.
 - d. Date of part failure.
 - e. Specify whether the part(s) being returned is for a replacement, a credit, or a refund.

NOTE: If a part is marked for a credit or a refund, the invoice number covering the purchase of the replacement part **must be** provided.

NOTE: Warranty tags (ADC P/N 450064) are available at “no charge” from ADC upon request.

3. The company returning the part(s) must clearly note the complete company name and address on the outside of the package.
4. **ALL** returns **must be** properly packaged to ensure that they are not damaged in transit. *Damage claims are the responsibility of the shipper.*

IMPORTANT: No replacements, credits, or refunds **will be** issued for merchandise damaged in transit.

5. **ALL** returns **should be** shipped to the ADC factory in such a manner that they are insured and a proof of delivery can be obtained by the sender.
6. **Shipping charges are not the responsibility of ADC. ALL returns should be “prepaid” to the factory. Any “C.O.D.” or “COLLECT” returns will not be accepted.**

IMPORTANT: No replacements, credits, or refunds **will be** issued if the claim **cannot** be processed due to insufficient information. The party filing the claim **will be** notified in writing, either by “FAX” or “CERTIFIED MAIL – Return Receipt Requested,” as to the information necessary to process claim. If reply **is not** received by the ADC Warranty Department within thirty (30) days from the FAX/letter date, then no replacements, credits, or refunds **will be** issued, and the merchandise **will be** discarded.

SECTION VI

ROUTINE MAINTENANCE

A. CLEANING

A program and/or schedule **should be** established for periodic inspection, cleaning, and removal of lint from various areas of the dryer, as well as throughout the ductwork system. The frequency of cleaning can best be determined from experience at each location. Maximum operating efficiency is dependant upon proper air circulation. The accumulation of lint can restrict this airflow. If the guidelines in this section are met, an **ADC** dryer will provide many years of efficient, trouble free, and most importantly safe operation.

WARNING: LINT FROM MOST FABRICS IS HIGHLY COMBUSTIBLE. THE ACCUMULATION OF LINT CAN CREATE A POTENTIAL FIRE HAZARD.

WARNING: KEEP DRYER AREA CLEAR AND FREE FROM COMBUSTIBLE MATERIALS, GASOLINE AND OTHER FLAMMABLE VAPORS AND LIQUIDS.

NOTE: Suggested time intervals shown are for average usage, which is considered six (6) to eight (8) operational (running) hours a day.

IMPORTANT: Dryer produces combustible lint and **must be** exhausted to the outdoors. Every 6 months, inspect the exhaust ducting and remove any lint build up.

CLEANING SCHEDULE

EVERY THIRD OR FOURTH LOAD

Clean the lint basket. A clogged lint basket will cause poor dryer performance. The lint basket is located in the lint drawer in the base of the dryer. Pull out the lint drawer, brush the lint off the basket, and remove the lint. Inspect lint screen and replace if torn.

NOTE: Frequency can best be determined at each location.

WEEKLY

Open the hinged panels on each side of the tumbler section and remove any lint accumulation from the tumbler drive motor, drive shafts, gear reducer, V-belts, drive wheels, and drive shaft bearings.

Slide the lint basket **ALL** the way out of the dryer and clean any lint accumulation off of the temperature sensor bracket, which is located above the lint basket.

WARNING: TO AVOID THE HAZARD OF ELECTRICAL SHOCK, DISCONTINUE ELECTRICAL SUPPLY TO THE DRYER.

MONTHLY

Empty the compressed air filter bowl.

EVERY 3 MONTHS

Clean lint accumulation from the gas valve/burner area at the top of the dryer, the fan (impellor) motor, and the fan/impellor bearings located in the dryer base.

NOTE: To prevent damage, avoid cleaning and/or touching ignitor/flame-probe assembly.

EVERY 6 MONTHS

Check fan (impellor) and drive motor V-belts for tightness and wear. Retighten and replace if required.

STEAM MODELS – Clean the steam coil fins. We suggest using compressed air and a vacuum cleaner with brush attachment.

NOTE: When cleaning steam coil fins, be careful not to bend the fins. If fins are bent, straighten by using a fin comb, which is available from local air-conditioning supply houses.

Inspect and remove lint accumulation in customer furnished exhaust ductwork system and from dryer's internal exhaust ducting.

CAUTION: THE ACCUMULATION OF LINT IN THE EXHAUST DUCTWORK CAN CREATE A POTENTIAL FIRE HAZARD.

NOTE: DO NOT OBSTRUCT THE FLOW OF COMBUSTION AND VENTILATION AIR. CHECK CUSTOMER FURNISHED BACK DRAFT DAMPERS IN THE EXHAUST DUCTWORK. INSPECT AND REMOVE ANY LINT ACCUMULATION, WHICH CAN CAUSE THE DAMPER TO BIND OR STICK.

NOTE: When cleaning the dryer cabinet(s), avoiding using harsh abrasives. A product intended for the cleaning of appliances is recommended.

B. ADJUSTMENTS

7 DAYS AFTER INSTALLATION AND EVERY 6 MONTHS THEREAFTER

Inspect bolts, nuts, screws (bearing setscrews), non-permanent gas connections (unions, shutoff valves, orifices, and grounding connections). Motor and drive belts **should be** examined. Cracked or seriously frayed belts **should be** replaced. Tighten loose V-belts when necessary. Complete operational check of controls and valves. Complete operational check of **ALL** safety devices (door switch, lint drawer switch, sail switch, burner and hi-limit thermostats).

30 DAYS AFTER INSTALLATION

SHUT OFF ALL POWER TO THE DRYER. Verify that the electrical connections to the motor contactors and overloads are tight. This is done to accommodate the compression of the wires over time.

C. LUBRICATION

MONTHLY

The two (2) 1-3/8" (3.5 cm) bearings that support the impellor/fan shaft **should be** lubricated. Use Shell Alvania #2 grease or its equivalent. Impellor/fan shaft bearings **must be** lubricated.

EVERY 3 MONTHS

The four (4) 1-1/2" (3.81 cm) bearings that support the drive and idler shaft **should be** lubricated. Use Shell Alvania #2 grease or its equivalent. Drive and idler shaft bearings **must be** lubricated. The motor bearings, idler bearings ... and under normal/most conditions the tumbler bearing are required to be lubricated.

EVERY 6 MONTHS

Remove the gear oil in the tumbler drive shaft gear reducer. Replace with 1.4 liters of Mobil oil DTE HH5G (I.S.O. viscosity grade 460) or its equivalent.

SECTION VII

COMPONENT SYSTEM DESCRIPTIONS

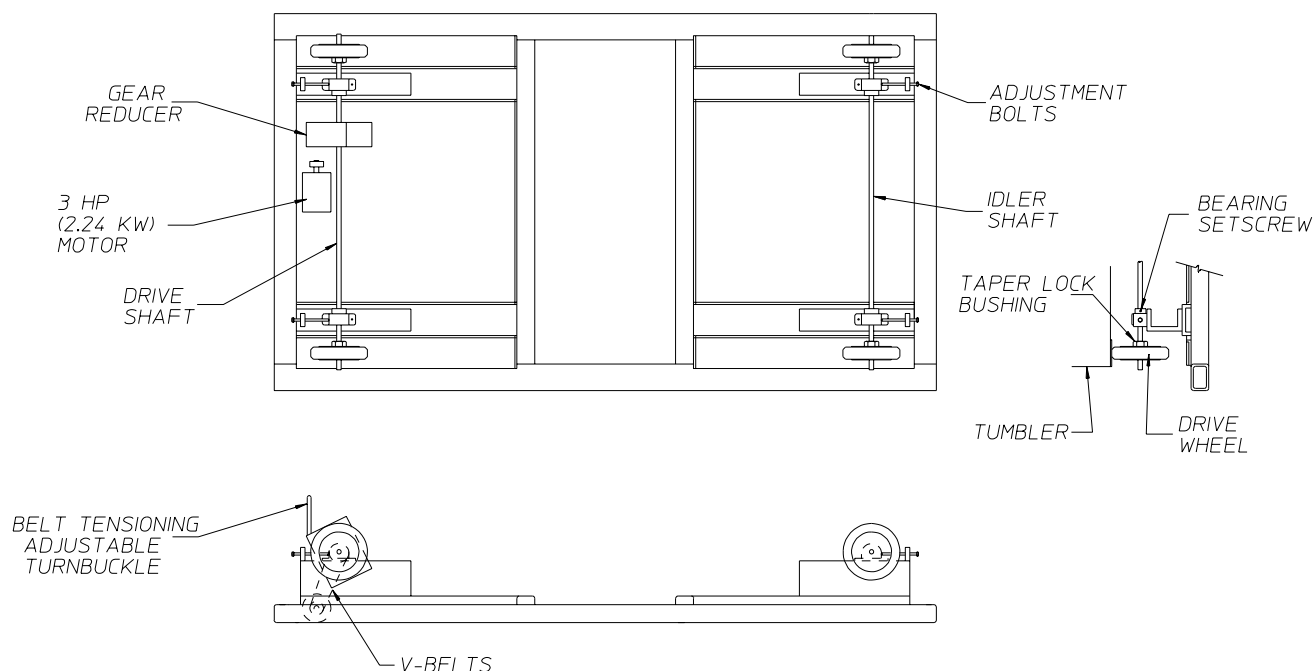
A. TUMBLER DRIVE SYSTEM

The tumbler is supported and driven by four (4) 11-inch (27.94 cm) diameter drive wheels. Two (2) of these wheels are attached to a 1-1/2" (3.81 cm) diameter idler shaft, while the other two (2) are attached to a 1-1/2" (3.81 cm) diameter drive shaft. Each of the wheels is fastened to the shafts by a taper lock bushing. The taper lock is made up of three (3) pieces, an inner collar, an outer sleeve, and a key. The inner and outer elements have matching opposing tapers. As a result, when the bolts are tightened, the taper lock contracts onto the shaft and expands into the drive wheel hub, locking the wheel onto the shaft.

The idler shaft and drive shaft are each supported by two (2) 1-1/2" (3.81 cm) diameter pillow block bearings. These bearings sit on slotted support channels and can be moved inward or outward by the adjustment bolts to raise or lower the tumbler.

The drive system consists of a shaft mounted gear reducer, two (2) V-belts, and a 3 hp (2.24 kW) drive motor. Belt tension can be adjusted by tightening or loosening the gear turnbuckle.

TUMBLER DRIVE SYSTEM



MAN8109

WHEN REPLACING A DRIVE WHEEL:

1. ALWAYS CHANGE BOTH WHEELS ON A SHAFT.
2. MARK POSITION OF BEARINGS ON SUPPORTS. THIS WILL MAKE REASSEMBLY OF SHAFT AND CENTERING OF TUMBLER EASIER.
3. SHOVE BLOCKS OF WOOD UNDER TUMBLER TO TAKE IT'S WEIGHT OFF OF DRIVE WHEELS.
4. REMOVE BEARING, HOLD DOWN BOLTS AND ADJUSTMENT BOLTS.
5. SLIDE COMPLETE SHAFT ASSEMBLY OUT OF SIDE OF DRYER.

B. TUMBLER

The tumbler is made of 14-gauge stainless steel perforated panels, four (4) stainless steel ribs, and two (2) outer tumbler rings made of rolled steel angle iron that has been turned on a lathe for smoothness. The tumbler is a completely welded assembly so the perforated panels are not removable.

C. AIR BLOWER DRIVE SYSTEM

The impellor (fan) used in the dryer is a 15-inch (38.1 cm) diameter squirrel cage impellor (fan) wheel. It spins in a counterclockwise (CCW) direction looking at the back of the blower housing.

The impellor (fan) shaft is mounted in two (2) pillow block bearings, and the shaft is driven by two (2) B-section V-belts connected to the blower motor.

The blower motor is mounted on an adjustable base. The motor position can be easily adjusted so that proper tension can be maintained on the V-belts.

D. SAFETY DEVICES

1. Load/Unload Door Switches

There are two (2) of these switches located above the main loading doors. These switches ensure that the doors are closed before the dryer can start and ensures that the doors are fully open before the dryer will tilt. If the dryer is started when the load doors are open, the microprocessor controller (computer) light emitting diode (L.E.D.) display will show front door or rear door open.

2. Lint Basket Switch

This switch ensures that the lint basket is closed before the dryer can start. This switch is located at the front of the dryer at the right side of the lint basket. If the lint basket is open when the dryer is started, the microprocessor controller (computer) L.E.D. display will show "LINT DRAWER OPEN" and will not reset until the lint drawer has remained open for 15-seconds.

3. Tumbler Hi-Limit Safety Thermostat

This disk temperature switch has a setting of 225° F (107.2° C). It is located below the tumbler on the temperature sensor bracket, along side the computer (microprocessor) sensor, and is an automatic reset type switch. Access to this switch is gained by sliding/pulling the lint basket completely out of the dryer.

This switch backs up the computer (microprocessor) sensor and in case of a computer (microprocessor) malfunction will prevent the tumbler's temperature from becoming excessive. If this switch trips, the gas flow to the burner boxes will be shut down; however, the tumbler will still rotate.

4. Burner Box Hi-Limit Safety Thermostats *(for Gas Dryers Only)*

These disk temperature switches have a setting of 330° F (166° C). They are located on the right side of each burner box, and they are a manual reset type of switch. These switches ensure that there is a proper airflow through the burner box. Upon a low airflow condition, which may be caused by a clogged lint screen excessively long or blocked exhaust duct, or improper make-up air, the temperature in the burner boxes will increase tripping these switches. This will shut off the gas flow to the burner boxes; and the display will read an error code of burner high limit fault. The thermostat **must be** manually reset and the Phase 7 computer **must be** reset.

5. Sail Switches *(for Gas Dryers Only)*

The sail switches are located in the front of the burner boxes. A sail switch consists of a round damper plate on a lever arm, which is in contact with an electric switch. When the air blower comes on, it draws air through the gas burners. This creates a negative pressure inside the burner boxes. This negative pressure pulls in the round dampers. If the dampers **DO NOT** pull in, this will prevent the heat from coming on and the computer will display that a sail switch fault has occurred.

Low airflow through the dryer will be caused by overly long or a blockage in the exhaust ducting, lack of make-up air, or clogged lint screen.

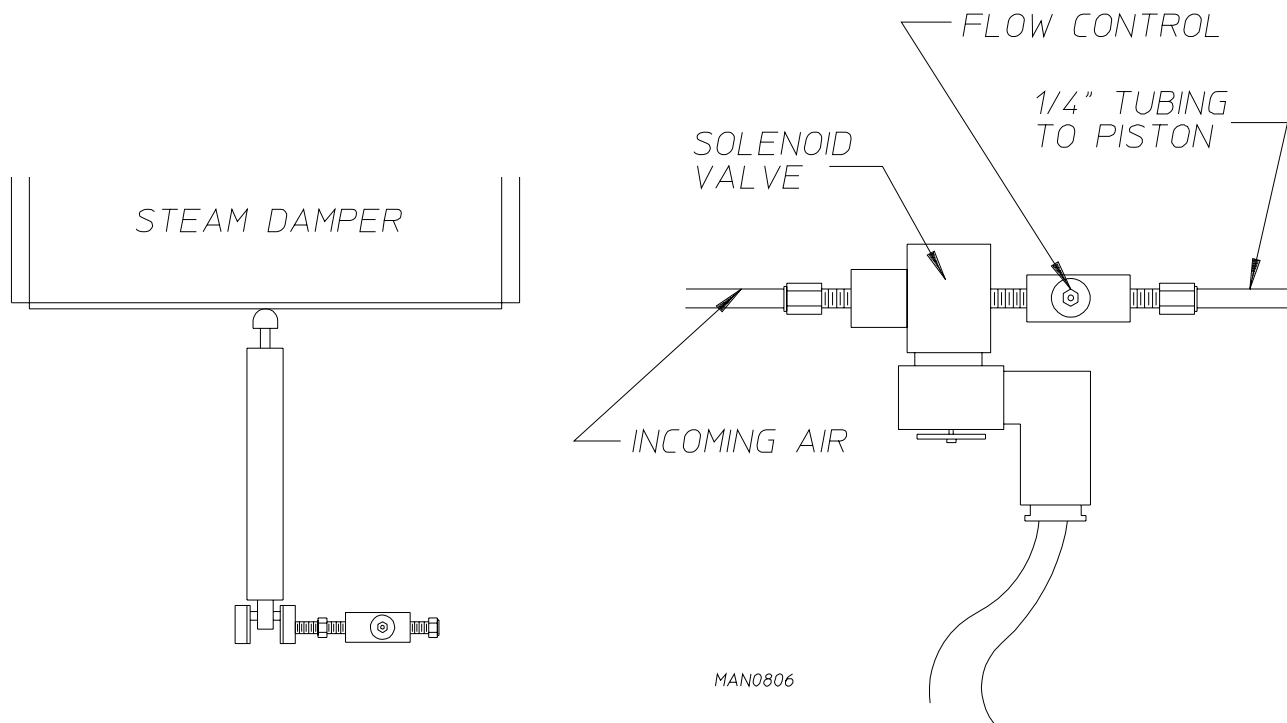
E. STEAM DAMPER ACTUATOR SYSTEM

The system consists of a hinged damper plate, pneumatic piston, and a 24 volt solenoid valve with a needle valve to control the speed of the piston actuation.

On a call for heat, a 24 volt signal is applied to the 3-way/2-position solenoid valve. This signal switches the valve so that compressed air is sent to the piston. The piston rod extends, pushing the hinged steam damper plate to the open position. This allows room air to be drawn through the hot steam coil and then through the tumbler.

When the temperature set point has been reached, the 24 volt signal is removed from the solenoid valve, so that the solenoid valve blocks the air supply to the piston, and the air in the piston is bled to the atmosphere. The spring in the piston now retracts the piston rod, closing the steam damper. The steam damper plate now covers the steam coil and allows room air to bypass the coil before entering the tumbler for a rapid cool down.

The steam damper plate should open and close slowly and smoothly. The speed can be modulated by adjusting the needle valve knob. Turning the knob clockwise (CW) restricts the compressed airflow and slows down the steam damper movement. Counterclockwise (CCW) adjustment speeds up the steam damper motion. Upon completion of adjustment, tighten the needle valve's locking nut.



NOTE: Turning knob on flow control clockwise (CW) will restrict airflow. Turning knob counterclockwise (CCW) will allow higher airflow.

SECTION VIII

MANUAL RESET BURNER HI-LIMIT INSTRUCTIONS

I M P O R T A N T

MANUAL RESET HI-LIMIT INSTRUCTIONS

FOR PHASE 7 MODELS

This dryer was manufactured with a manual reset burner hi-limit, which is monitored by the Phase 7 computer. If the burner is open prior to start of the drying cycle, the dryer will start momentarily and then shutdown, the Phase 7 computer will display “BURNER HIGH LIMIT FAULT” with an audio indication.

If the burner hi-limit thermostat opens during a drying cycle, the Phase 7 computer will also display the same error code described above, along with an audio indication. If the drum temperature is above 100° F (38° C), the dryer will continue to run with no heat for 3 minutes or until the drum temperature has dropped below 100° F (38° C). The “CLEAR/STOP” button on the Phase 7 keypad **must be** pressed to clear the error condition. The open manual reset hi-limit thermostat **must be** reset “manually” prior to the start of the next cycle.

This hi-temperature condition may be caused due to a restricted exhaust, poor airflow, or improper burner operation.

The location of the burner hi-limit is on the right side of the burner box, looking at the burner from the back of the dryer.

WARNING: Discontinue power to dryer before attempting to reset hi-limit.

IMPORTANT IMPORTANT IMPORTANTE

HEATING UNIT IS EQUIPPED WITH A HI-LIMIT
THERMOSTAT WHICH *MUST BE RESET MANUALLY.*

WARNING - DISCONTINUE POWER TO DRYER
BEFORE ATTEMPTING TO RESET HI-LIMIT.

L'ÉLÉMENT CHAUFFANT EST ÉQUIPÉ D'UN THERMOSTAT À
LIMITE MAXIMALE QUI *DOIT ÊTRE RÉGLÉ MANUELLEMENT.*

MISE EN GARDE - COUPER LE COURANT D' ALIMENTATION DU
SÈCHE-LINGE AVANT DE RÉGLER LA LIMITE MAXIMALE.

LA UNIDAD DE CALENTAMIENTO ESTÁ EQUIPADA CON UN TERMOSTATO
DE LÍMITE SUPERIOR *QUE DEBE REINICIARSE MANUALMENTE.*

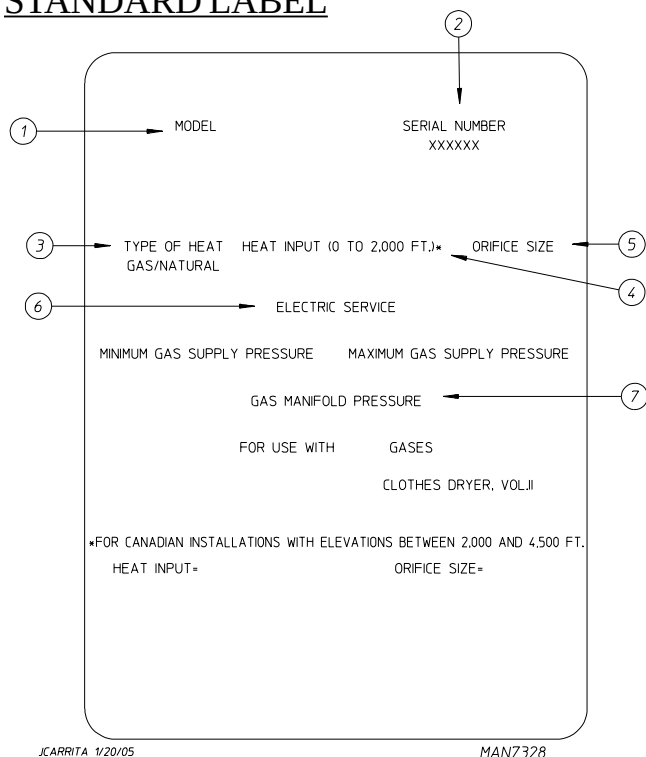
ADVERTENCIA - DESCONECTE LA ALIMENTACIÓN ELÉCTRICA
A LA SECADORA ANTES DE REINICIAR EL LÍMITE SUPERIOR.

ADC P/N: 114076

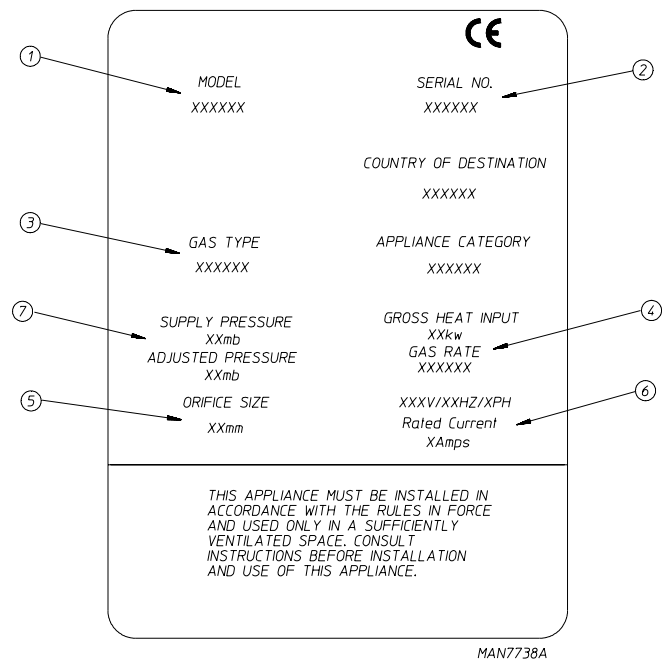
SECTION IX

DATA LABEL INFORMATION

STANDARD LABEL



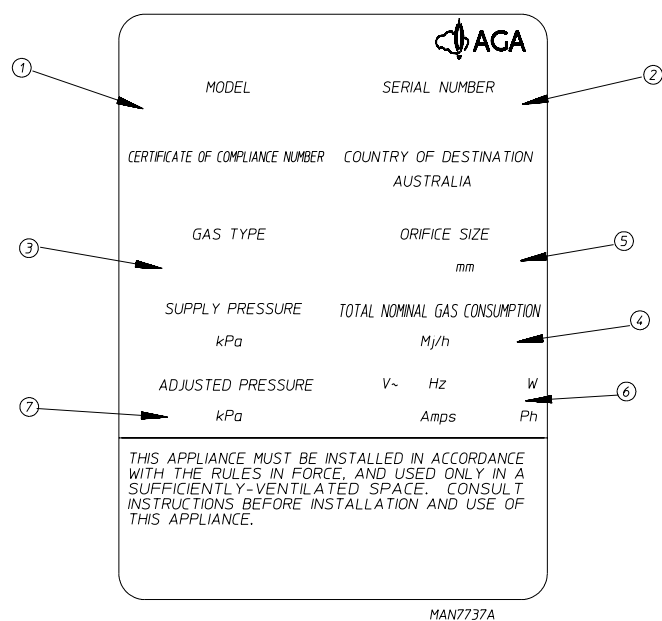
CE LABEL



When contacting **American Dryer Corporation**, certain information is required to ensure proper service/parts information from **ADC**. This information is on the data label that is affixed to the right electrical control panel. When contacting **ADC**, please have the **model number** and **serial number** available.

- 1. MODEL NUMBER** – This describes the style of dryer and type of heat (gas, electric, or steam).
- 2. SERIAL NUMBER** – Allows the manufacturer to gather information on your particular dryer.
- 3. TYPE OF HEAT** – This describes the type of heat for your particular dryer, gas (either natural gas or propane gas), electric, or steam.
- 4. HEAT INPUT** (For Gas Dryers) – This describes the heat input in British thermal units per hour (Btu/hr) or kilowatts (kW).
- 5. ORIFICE SIZE** (For Gas Dryers) – Gives the number drill size used.
- 6. ELECTRIC SERVICE** – This describes the voltage and current rating for a particular model.
- 7. GAS MANIFOLD PRESSURE** (For Gas Dryers) – This describes the manifold pressure taken at the gas valve tap.

AGA LABEL



SECTION X

PROCEDURE FOR FUNCTIONAL CHECK OF REPLACEMENT COMPONENTS

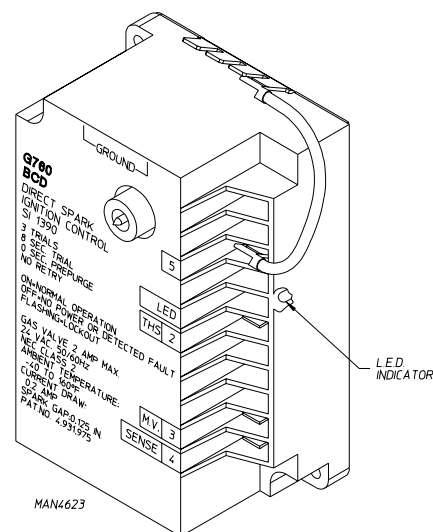
1. For Models with Direct Spark Ignition (DSI) Module (Type I)

Theory of Operation:

Start the drying cycle. When the gas burner ignites within the chosen trial for ignition time (6-seconds), the flame sensor detects gas burner flame and signals the DSI module to keep the gas valve open as long as there is a call for heat. The DSI module will “LOCKOUT” if the gas burner flame is not sensed at the end of the trial for ignition period. The trial for ignition period will be repeated for a total of three (3) retries/trials (the initial try and two [2] more retries/trials). If the flame is not sensed at the end of the third retry/trial (inter-purge period of 30-seconds), the DSI module will “LOCKOUT” (light emitting diode [L.E.D.] diagnostic indicator flashes).

A steady L.E.D. indicator indicates normal operation.

No L.E.D. indicator indicates a power or an internal failure has occurred.



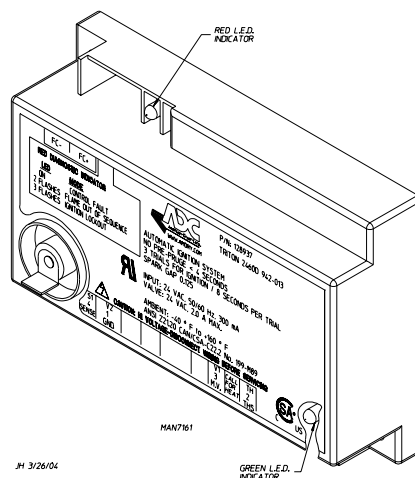
2. For Models with DSI Module (Type II)

Theory of Operation:

Start the drying cycle. When the gas burner ignites within the chosen trial for ignition time (8-seconds), the flame sensor detects gas burner flame and signals the DSI module to keep the gas valve open as long as there is a call for heat. The DSI module will “LOCKOUT” if the gas burner flame is not sensed at the end of the trial for ignition period. The trial for ignition period will be repeated for a total of three (3) retries/trials (the initial try and two [2] more retries/trials). If the flame is not sensed at the end of the third retry/trial (inter-purge period of 30-seconds), the DSI module will “LOCKOUT” (a red L.E.D. diagnostic indicator will flash).

An unlit red L.E.D. diagnostic indicator indicates normal operation.

A lit green L.E.D. diagnostic indicator indicates dryer controller is calling for heat and that **ALL** interlocks have been satisfied.



SECTION XI

OPTIONAL SENSOR ACTIVATED

FIRE EXTINGUISHING (S.A.F.E.) SYSTEM

S.A.F.E. System In Action

The exclusive Sensor Activated Fire Extinguishing (S.A.F.E.) System will extinguish fires that may start in the drying tumbler. A series of sensors positioned throughout the tumbler and interfaced with the microprocessor will trigger the S.A.F.E. system water jet(s) to quickly extinguish the flames. The water jet(s) remain on for 2 minutes and will automatically activate again if a fire condition remains or reignites. While the water jet(s) are activated, the tumbler will jog to move the water throughout the load. The microprocessor will display that the system was activated and will continue to display until the dryer is attended to.

We have tried to make this manual as complete as possible and hope you will find it useful. **ADC** reserves the right to make changes from time to time, without notice or obligation, in prices, specifications, colors, and material, and to change or discontinue models.

BEFORE YOU START!

CHECK LOCAL CODES AND PERMITS

Call your local water company or the proper municipal authority for information regarding local codes.

IMPORTANT: It is your responsibility to have **ALL** plumbing connections made by a qualified professional to assure that the plumbing installation is adequate and conforms to local, state, and federal regulations or codes.

IMPORTANT: It is the installer's or owner's responsibility to see that the necessary or required water, water pressure, pipe size, or connections are provided. The manufacturer assumes no responsibility if the S.A.F.E. system **is not** connected, installed, or maintained properly.

WARNING: Water ***must be*** supplied to S.A.F.E. system or dryer **will not** operate.

INSTALLATION

1. Requirements

The connection point to the electric water solenoid valve is a 1/2" M.P.T., the S.A.F.E. system ***must be*** supplied with a minimum water pipe size of 1/2" and be provided with 40 psi (2.75 bar) and a maximum of 100 psi (6.89 bar) of pressure. For use of optional manual bypass, a second source with the same piping and pressure requirements is required.

If the rear area of the dryer, or the water supply is located in an area where it will be exposed to cold/freezing temperatures, provisions **must be** made to protect these water lines from freezing.

WARNING: If the water in the supply line or water solenoid valve freezes, the S.A.F.E. system will be INOPERATIVE!!

IMPORTANT: Appliance is to be connected to the water mains using a new hose set and the old hose set **should not be** reused.

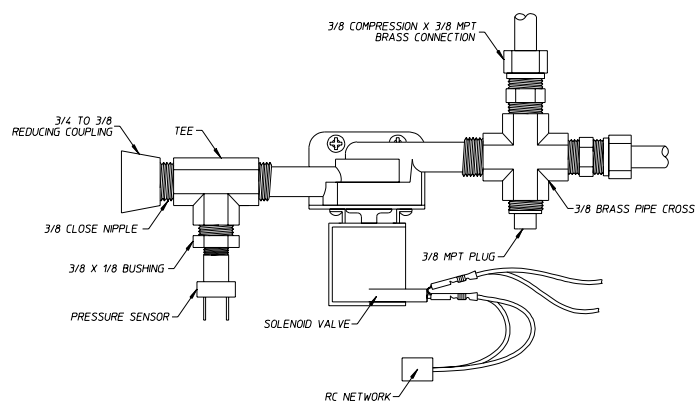
2. Water Connections:

The water connection is made to the 3/4" F.P.T. bushing of the electric water solenoid valve located at the rear upper left area of the dryer. The water solenoid valve has a 1/2" M.P.T. connection and a 1/2" bushing is supplied to provide the minimum 1/2" supply (feed) line. Flexible supply line/coupling **must be** used in effort to avoid damage to electric water solenoid valve.

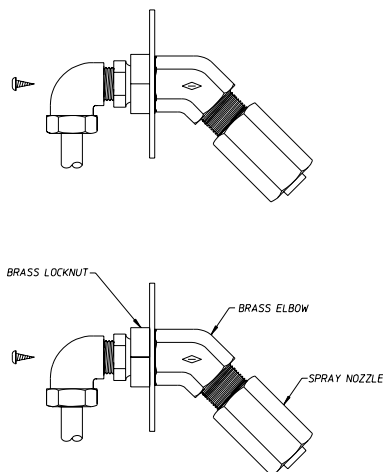
WARNING: Water **must be** supplied to the S.A.F.E. system or dryer **will not** operate.

IMPORTANT: Flexible supply line/coupling **must be** used. Solenoid valve failure due to hard plumbing connections WILL VOID WARRANTY. **It is recommended** that a filter or strainer be installed in the water supply line.

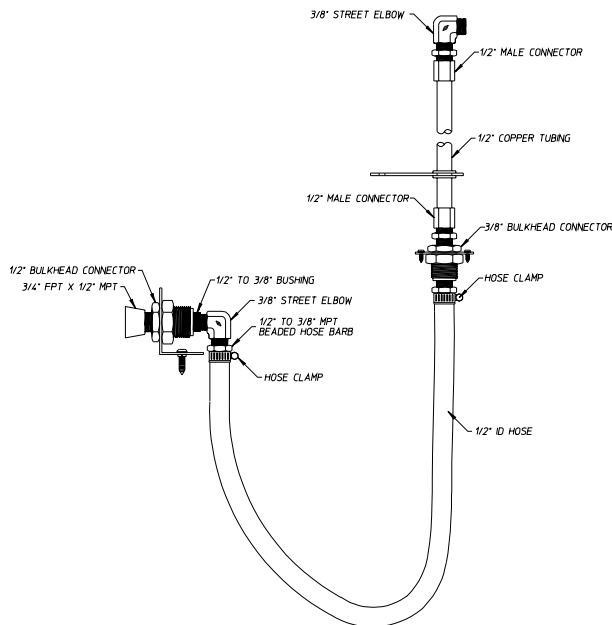
Typical water supply ...



DMG 1/28/03



MAN6471



DMG 12/3/01

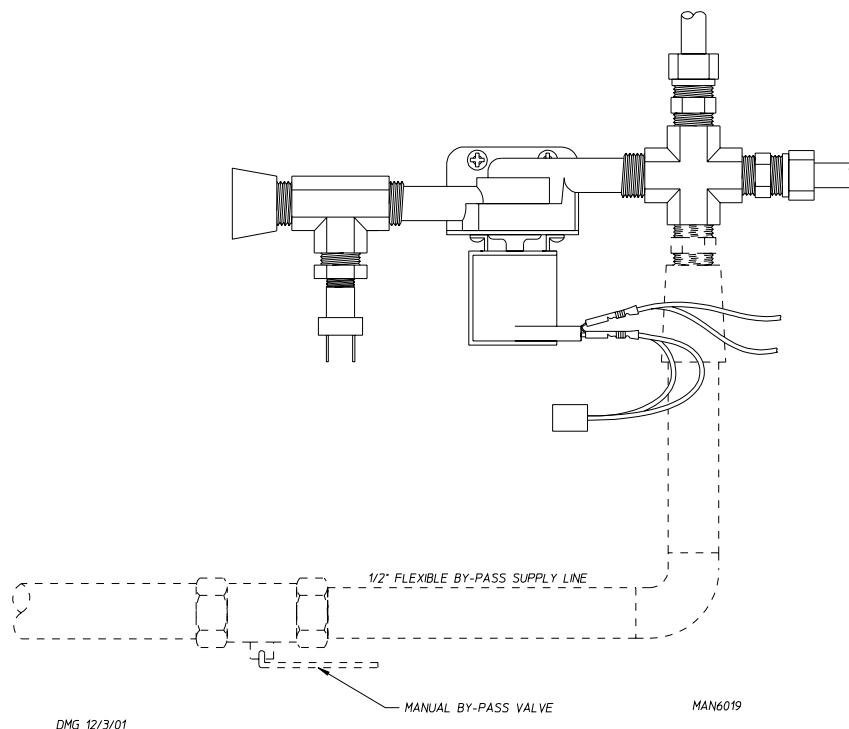
MAN6016

OPTIONAL MANUAL BYPASS

Provisions are made in the dryer's S.A.F.E. system for the installation of an optional manual bypass. Depending on the model dryer, the connections for the manual bypass are made at the "T" or "four way" fitting located in the outlet supply side of the water solenoid valve. The use and connections of this manual bypass are at the option or discretion of the owner.

The water connection for the manual bypass is made to the "T" or "four way" fitting, which has a 3/8" F.P.T. and a coupling **must be** used to provide the minimum 1/2" supply (feed) line.

If the rear area of the dryer or the water supply is located in an area where it will be exposed to cold/freezing temperatures, provisions **must be** made to protect these water lines from freezing.



WARNING: If the water in the supply line or water solenoid valve freezes, the S.A.F.E. system **will be** INOPERATIVE!!

The manual ball cock shutoff valve **must be** located outside of the dryer at a distance from the dryer where it is easily accessible.

3. Electrical Requirements

No independent external power source or supply connection is necessary. The 24 volt power to operate the S.A.F.E. system is accomplished internally in the dryer (from the dryer controls).

WARNING: Electrical power **must be** provided to the dryer at **ALL** times. If the main electrical power supply to the dryer is disconnected, the S.A.F.E. system is INOPERATIVE!!

WARNING: ELECTRICAL SHOCK HAZARD – Electrical shock hazard can result in serious injury. If the water dispensing system is activated do not attempt to operate the dryer. If the water dispensing system is activated have the dryer inspected by a qualified agency before operating the dryer.

NOTE: S.A.F.E. system water solenoid valve test can be performed by pressing the “STOP” key and “A” key together.

S.A.F.E. SYSTEM THEORY OF OPERATION

While the dryer is in an idle state or 20-seconds after the heat turns off, the Phase 7 control monitors the S.A.F.E. system probe located in the top of the tumbler chamber and records the minimum temperature. If the minimum recorded S.A.F.E. system probe temperature is no less than 120° F (48° C) and the control detects a 50° rise in temperature, this will be the trip point and the S.A.F.E. system routine will activate.

While a drying cycle is in process and the heat has turned on at least once, the Phase 7 control monitors the exhaust temperature transducer. If the drying cycle temperature set point is set greater than 160° F (71° C) and the control detects an exhaust temperature rise 25° F greater than set point, this will be the trip point and the S.A.F.E. system routine will activate. If set point is below 160° F (71° C) the trip point will be 185° F (85° C).

Once the S.A.F.E. system routine is activated, water will be injected into the tumbler chamber. Anytime water is being injected into the tumbler; the tumbler drive will turn the load for 1-second every 15-seconds. This process will continue for a minimum of 2 minutes. After 2 minutes has elapsed, the control will check if the temperature remained above trip point, if so water will remain on. The control will continue to check if temperature is above trip point every 30-seconds. If the water has been on for a constant 10 minutes, the water will be turned off regardless of the temperature. If the temperature has dropped below trip point, the control will turn off the water prior to 10 minutes.

SYSTEM RESET

After the microprocessor determines that the situation is under control and shuts the water being injected into the tumbler off, the microprocessor display will read “S.A.F.E. System activated,” and the horn/tone will sound until reset manually.

To reset the microprocessor once the control displays “S.A.F.E. System activated,” press the red key on the keypad.

NON-COIN S.A.F.E. SYSTEM CHECK PROCEDURE

The operation of the water solenoid valve can be tested to ensure that the water supply system and valve are functional. Before attempting system check, be sure that **ALL** water supply shutoff valves to the dryer are in the OPEN position, and the dryer **must be** in the “READY” mode where no cycle is loaded or in progress.

The procedure is as follows:

1. Press and hold the red “STOP” key (while in “READY” mode and no cycle in progress).
2. Press and hold the “A” key.
3. Water valve will open and water will be dispensed into tumbler area as long as both keys are held.

IMPORTANT: This is a test function only and the keys ***should be*** held and system activated for only a second or so, otherwise water will accumulate in various places in the dryer.

SECTION XII

NON-COIN PROGRAMMING

PHASE 7.2.2 OPL PROGRAMMING LOCATIONS (MAX TEMP 200°F)

TO ENTER PROGRAMMING MODE PRESS [C] & [A] KEYS TOGETHER.

TO EXIT PROGRAMMING MODE PRESS [C] MULTIPLE TIMES
UNTIL DISPLAY RETURNS TO "READY".

- 0: SELECT LANGUAGE
- 1: SELECT SYSTEM PARAMETERS
 - 0: DRYER SETUP
 - 0: SELECT MODEL
 - 1: SYSTEM TEMP
 - 2: ENTER LINT CLEANING FREQUENCY 1 TO 10 HOURS
 - 3: ENTER AUDIO ALERT ON TIMES 0 TO 10
 - 4: ROTATION SENSOR
 - 5: BOARD ADDRESS 00 TO ZZ
 - 6: AUTO CYCLE TIME OUT 0 TO 99 MINUTES
 - 1: REVERSING SETUP
 - 0: ENTER SPIN TIME 30 TO 120 SECONDS
 - 1: ENTER STOP TIME 5 TO 10 SECONDS
 - 2: WRINKLE GUARD SETUP
 - 0: WRINKLE GUARD AUDIO ALERT
 - 3: STEAM INJECTION SETUP
- 2: PROGRAM A - F CYCLES
 - SELECT A - F KEY
 - SELECT CYCLE TYPE
 - AUTO
 - 0: REVERSE MODE
 - 1: ENTER DRY TEMP 160°F (71°C) TO 200°F (94°C)
 - 2: ENTER DRYNESS LEVEL
 - 3: ENTER CYCLE ADJUSTMENT VALUE 0 TO 99
 - 4: CONTROLLED COOL DOWN
 - 5: ENTER COOL DOWN TIME 0 TO 99 MINUTES
 - 6: ENTER COOL DOWN TEMP 70°F (21°C) TO 100°F (38°C)
 - MANUAL
 - 0: REVERSE MODE
 - 1: ENTER DRY TIME 0 TO 99 MINUTES
 - 2: ENTER DRY TEMP 100°F (38°C) TO 200°F (94°C)
 - 3: CONTROLLED COOL DOWN
 - 4: ENTER COOL DOWN TIME 0 TO 99 MINUTES
 - 5: ENTER COOL DOWN TEMP 70°F (21°C) TO 100°F (38°C)
 - 6: STEAM INJECTION
- 3: PROGRAM 0 - 40 CYCLES
 - ENTER 0 - 40
 - SELECT CYCLE TYPE
 - AUTO
 - 0: REVERSE MODE
 - 1: ENTER DRY TEMP 160°F (71°C) TO 200°F (94°C)
 - 2: ENTER DRYNESS LEVEL
 - 3: ENTER CYCLE ADJUSTMENT VALUE 0 TO 99
 - 4: CONTROLLED COOL DOWN
 - 5: ENTER COOL DOWN TIME 0 TO 99 MINUTES
 - 6: ENTER COOL DOWN TEMP 70°F (21°C) TO 100°F (38°C)
 - MANUAL
 - 0: REVERSE MODE
 - 1: ENTER DRY TIME 0 TO 99 MINUTES
 - 2: ENTER DRY TEMP 100°F (38°C) TO 200°F (94°C)
 - 3: CONTROLLED COOL DOWN
 - 4: ENTER COOL DOWN TIME 0 TO 99 MINUTES
 - 5: ENTER COOL DOWN TEMP 70°F (21°C) TO 100°F (38°C)
 - 6: STEAM INJECTION
- 4: DEFAULT SETTINGS
 - ENTER PASSWORD
 - (PRESS "1" "2" "3")
 - CONFIRM DEFAULTS

P/N:114043

Phase 7.2.2 OPL Diagnostic Codes

- MAIN DOOR OPENED – A main door or door circuit is open.
- EXHAUST HIGH TEMP FAULT – Tumbler is above 220° F (104° C).
- LINT ACCESS OPEN – Lint drawer or lint door circuit is open.
- EXHAUST HIGH LIMIT FAULT – Temp. disk under tumbler is open.
- SAIL SWITCH CLOSED FAULT – Sail switch is closed – should be open at the start of a cycle.

SAIL SWITCH OPEN FAULT – Sail switch remained open after the cycle started. Should have closed.

BURNER HIGH LIMIT FAULT – Burner temp. disk has opened.

BURNER IGNITION CONTROL – No signal to gas valve from (DSI) module during trial for ignition time. DSI module is bad.

IGNITION FAULT – Gas valve did not remain open after trial for ignition. Indicates that no flame was detected.

FLAME FAULT – Flame was detected during trial for ignition but failed later.

ROTATION FAULT – Indicates the tumbler is not rotating.

OPEN EXHAUST TEMPERATURE PROBE – Indicates the exhaust temperature probe is open or shorted.

OPEN FIRE SUPPRESSION SYSTEM (F.S.S.) PROBE FAULT – Indicates the temperature probe for the F.S.S. is open or shorted.

LOW VOLTAGE FAULT – Volt dropped below the operating value.

EE PROM FAULT ### – Error in memory location. Fault correction: First cycle power to get the display to read "ENTER PASSWORD". Next press the keys FAA, then press the ENTER key. Press the UP ARROW then "YES" will be displayed. Now press the ENTER key and the display should return to ready.

Inputs (Red L.E.D.)

All indications are with L.E.D. lit

ESTOP – Indicates E-STOP has been pressed.

GAS_V – Indicates the gas valve is open (ON).

BRHL – Indicates the burner high limit disk is closed (temperature below 330° F [166° C]).

SAIL – Indicates the sail switch is closed.

EXHL – Indicates the exhaust high limit disk is closed (temperature below 225° F [107° C]).

MAIN – Indicates the status of main door is closed.

LINT – Indicates the lint drawer is closed.

FUSE – Indicates the status of the control voltage after POWER ON button has been pressed.

Outputs (Green L.E.D.)

All indications are with L.E.D. lit

AUX – This is for a spare output to be programmed.

STEAM – Indicates the status of the steam injection output.

_HEAT – Indicates the status of the heat output.

AIR – Indicates the status of the air jet output.

REV – Indicates the status of the tumbler reverse direction output.

If the request to tumble the drum in the reverse direction is made, then the L.E.D. is ON.

FWD – This L.E.D. will indicate the status of the tumbler forward direction output.

FAN – This L.E.D. will indicate the status of the fan output.

